



PARTS MANUAL

RXV EX1

FLEET
FREEDOM
SHUTTLE 2+2

10015997-B

SERVICE PARTS MANUAL

EFI GOLF CAR

**FLEET
FREEDOM
SHUTTLE 2+2**

STARTING MODEL YEAR 2023

Never modify the vehicle in any way that will alter the weight distribution of the vehicle, decrease its stability or increase the speed beyond the factory specifications. Such modifications can cause serious personal injury or death. Textron Specialized Vehicles prohibits and dis-claims responsibility for any such modifications or any other alteration which would adversely affect the safety of the vehicle.

TSV reserves the right to incorporate engineering and design changes to products in this manual, without obligation to include these changes on units sold previously.

The information contained in this manual may be revised periodically by TSV, and therefore is subject to change without notice.

TSV DISCLAIMS LIABILITY FOR ERRORS IN THIS MANUAL, and SPECIFICALLY DISCLAIMS LIABILITY FOR INCIDENTAL AND CONSEQUENTIAL DAMAGES resulting from the use of the information and materials in this manual.

These are the original instructions as defined by 2006/42/EC.

TO CONTACT US:

Textron Specialized Vehicles, Inc.

1451 Marvin Griffin Road

Augusta, Georgia, USA 30906-3852

NORTH AMERICA:

Technical Assistance & Warranty PHONE: 1-800-774-3946, FAX: 1-800-448-8124

Service Parts PHONE: 1-888-438-3946, FAX: 1-800-752-6175

International: PHONE: 001-706-798-4311, FAX: 001-706-771-4609

GENERAL INFORMATION

To obtain a copy of the limited warranty applicable to the vehicle, call or write a local Distributor, authorized Branch or the Warranty Department with vehicle serial number and manufacturer code.

The use of non Original Equipment Manufacturer (OEM) approved parts may void the warranty.

Tampering with or adjusting the governor to permit vehicle to operate at above factory specifications will void the vehicle warranty.

When servicing engines, all adjustments and replacement components must be per original vehicle specifications in order to maintain the United States of America Federal and State emission certification applicable at the time of manufacture.

BATTERY PROLONGED STORAGE

All batteries will self discharge over time. The rate of self discharge varies depending on the ambient temperature and the age and condition of the batteries.

A fully charged battery will not freeze in winter temperatures unless the temperature falls below -75° F (-60° C).

BATTERY DISPOSAL

Lead-acid batteries are recyclable. Return whole scrap batteries to distributor, manufacturer or lead smelter for recycling. For neutralized spills, place residue in acid-resistant containers with absorbent material, sand or earth and dispose of in accordance with local, state and federal regulations for acid and lead compounds. Contact local and/or state environmental officials regarding disposal information.

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NOTES

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HOW TO USE THE SERVICE PARTS MANUAL

This manual is divided into several sections:

- GENERAL INFORMATION
- ILLUSTRATED PARTS BREAKDOWN

The first section, GENERAL INFORMATION, contains the following information:

- WARRANTY INFORMATION
- TABLE OF CONTENT
- HOW TO USE THE SERVICE PARTS MANUAL

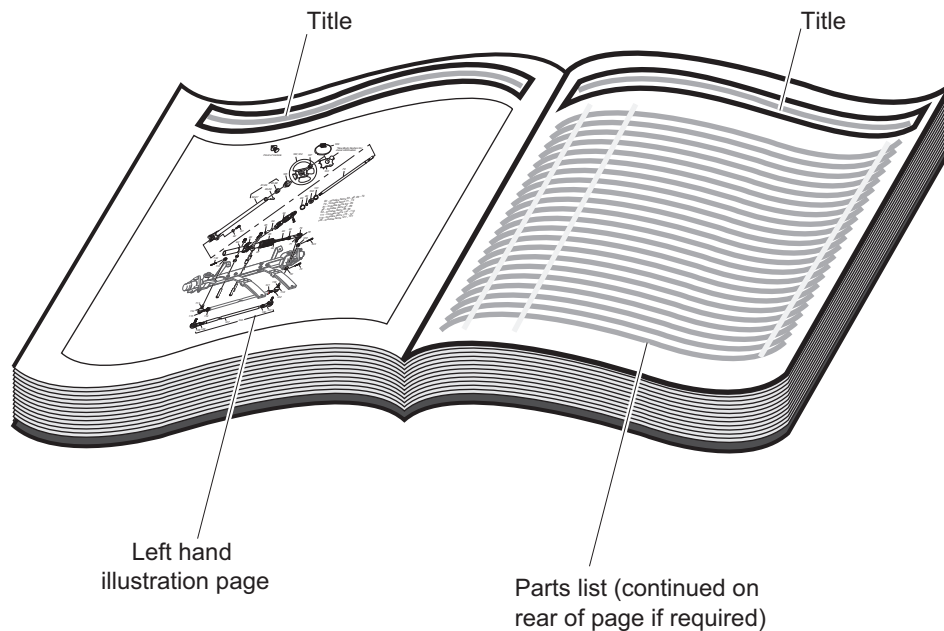
The second section, ILLUSTRATED PARTS BREAKDOWN, contains illustrations and parts lists for all systems of your vehicle.

USE OF THE MANUAL

To use this manual, consult the TABLE OF CONTENTS to locate the information or illustration required.

Introduction of some revisions varies due to supply of components; therefore, it is possible that various combinations of components may be found that are not directly reflected by each illustration. Consult the illustration that best suits your situation and then contact the Service Parts Department. It is important that the serial number or VIN of your vehicle and the model name be supplied to Service Parts when ordering any replacement components.

HOW TO USE THE SERVICE PARTS MANUAL



1. WHEN THE PART NUMBER IS NOT KNOWN

- Determine the function and application of the part required. Turn to the Table of Content and select the most appropriate title.
- Turn to the page number indicated and locate the desired part on the illustration.
- From the illustration, obtain the item number assigned to the desired part. Refer to the accompanying description for specific information regarding the part.

2. IF YOU KNOW THE PART NUMBER

- Locate the part number or description in the appropriate column on the parts list page.

NOTE: It is suggested that you confirm that the part selected is correct by verifying it with the pictorial representation on the illustrated page.

Should an asterisk (*) appear in the part number column on the parts list page, read upwards until a part number is found. The part number is the lowest assembly sold by Service Parts and the asterisk (*) indicates that the part depicted is not available for purchase.

NOTE: Descriptions are indented under the assembly that they are used on. That assembly is, in turn listed under the assembly that it is used on. This process is repeated until the highest final assembly is reached.

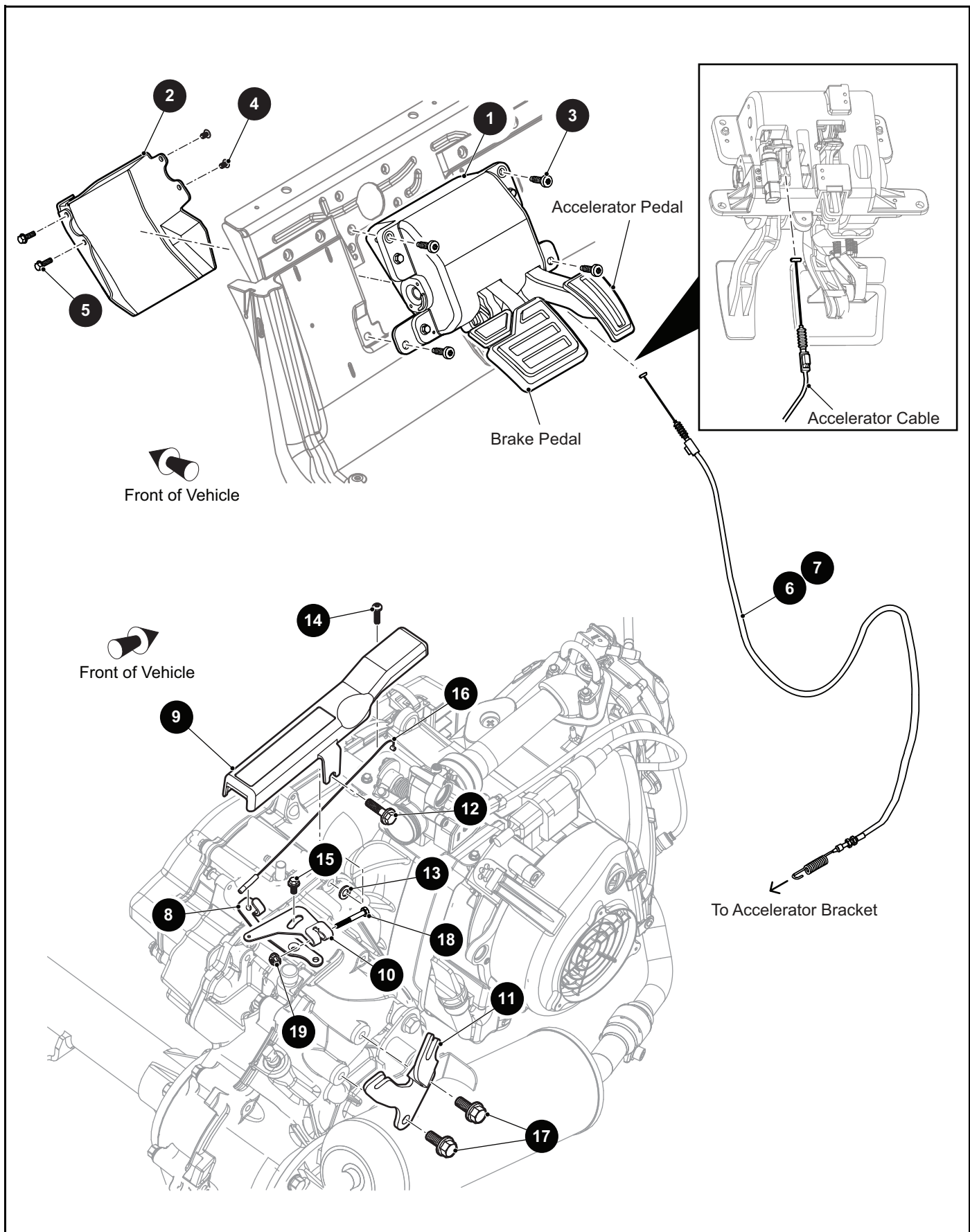
To facilitate the maintenance and repair of the vehicle, Service Manuals are available from the manufacturer.

3. COLOR CODE FOR BODY COMPONENTS

The last two digits of the part number for the body part will denote the color code, locate the part number for the cowl, rear body, seat pod, side panel or seat wrap then locate your color in the list below, replace the last ** or XX with the two digit color code.

<u>CODE #</u>	<u>DESCRIPTION</u>
11	BLACK
19	PATRIOT BLUE PEARL
20	INFERNO RED METALLIC
31	METALLIC CHARCOAL
36	IVORY
37	FOREST GREEN
38	BRIGHT WHITE
39	FLAME RED
41	ELECTRIC BLUE
42	PLATINUM
43	BURGUNDY
44	ALMOND
51	SUNBURST ORANGE
A5	OCEAN GRAY
A6	TRUMP PEARL WHITE
A7	SLATE GRAY

ACCELERATOR



THE USE OF NON U.L. PARTS WILL VOID ANY U.L. LISTING.

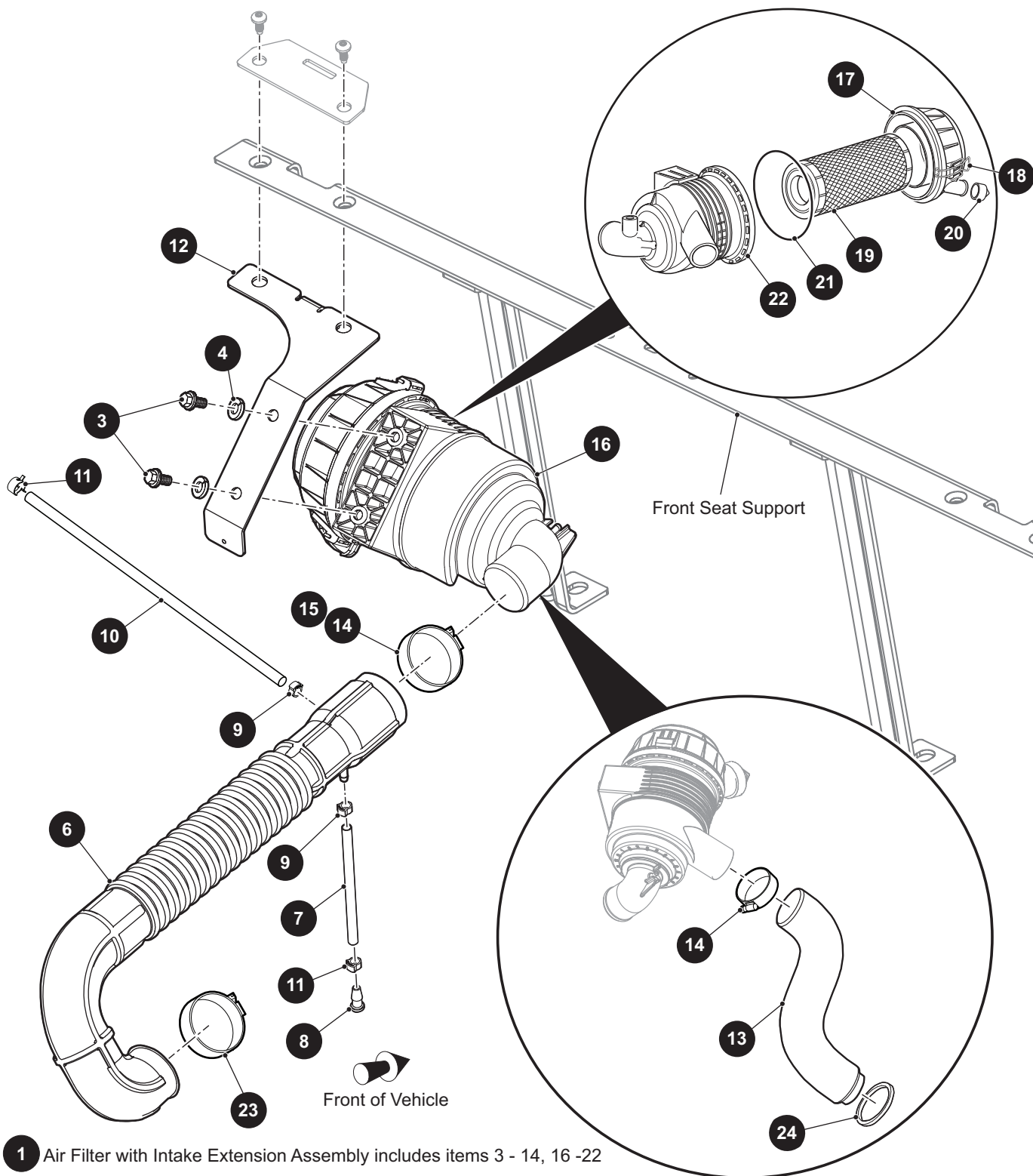
When ordering parts, please specify the model and serial number of the product.

* Indicates a component that is not available as an individual part.

*** Indicates consult Customer Service Department for additional information.

ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
1	10002017		Hanging Pedals.....	1
2	10010054		Hanging Pedals Cover	1
3	10025814		Pan Head Taptite Bolt, M8 - 1.25 x 30mm Lg	4
4	16816G5		Ratchet Rivet, .187" x .550"	2
5	71102G01		Hex Head Washer Bolt, 1/4" - 20 x .3/4" Lg, Grade 5	2
6	10003561		Accelerator Cable (For Fleet).....	1
7	10030510		Accelerator Cable (For Freedom & Shuttle 2+2).....	1
8	680366		Lower Governor Bracket	1
9	694322		Governor Guard	1
10	10029060		Upper Governor Bracket	1
11	10032138		Governor Cable/Direction Selector Bracket	1
12	602330		Flanged Hex Head Bolt, M8 - 1.25 x 30mm Lg, Grade 8.8	1
13	00571G2		Flat Washer, 5/16"	1
14	601326		Button Head Torx Bolt, M6 - 1 x 20mm Lg	1
15	73876G01		Flanged Hex Head Bolt, M6 - 1 x 12mm Lg, Grade 8.8	1
16	693153		Throttle Cable.....	1
17	606256		Flanged Hex Head Bolt, M10 - 1.25 x 25mm Lg, Grade 8.8	2
18	00797G2		Hex Head Bolt, 1/4" - 20 x 1 1/4" Lg, Grade 8	1
19	11027G2		Flanged Lock Nut, 1/4" - 20	1

AIR FILTER



- 1 Air Filter with Intake Extension Assembly includes items 3 - 14, 16 - 22
- 2 Air Filter without Intake Extension Assembly includes items 3 - 12, 15 - 22
- 5 Intake Hose Assembly includes items 6 - 11
- 16 Air Cleaner Assembly includes items 17 - 22

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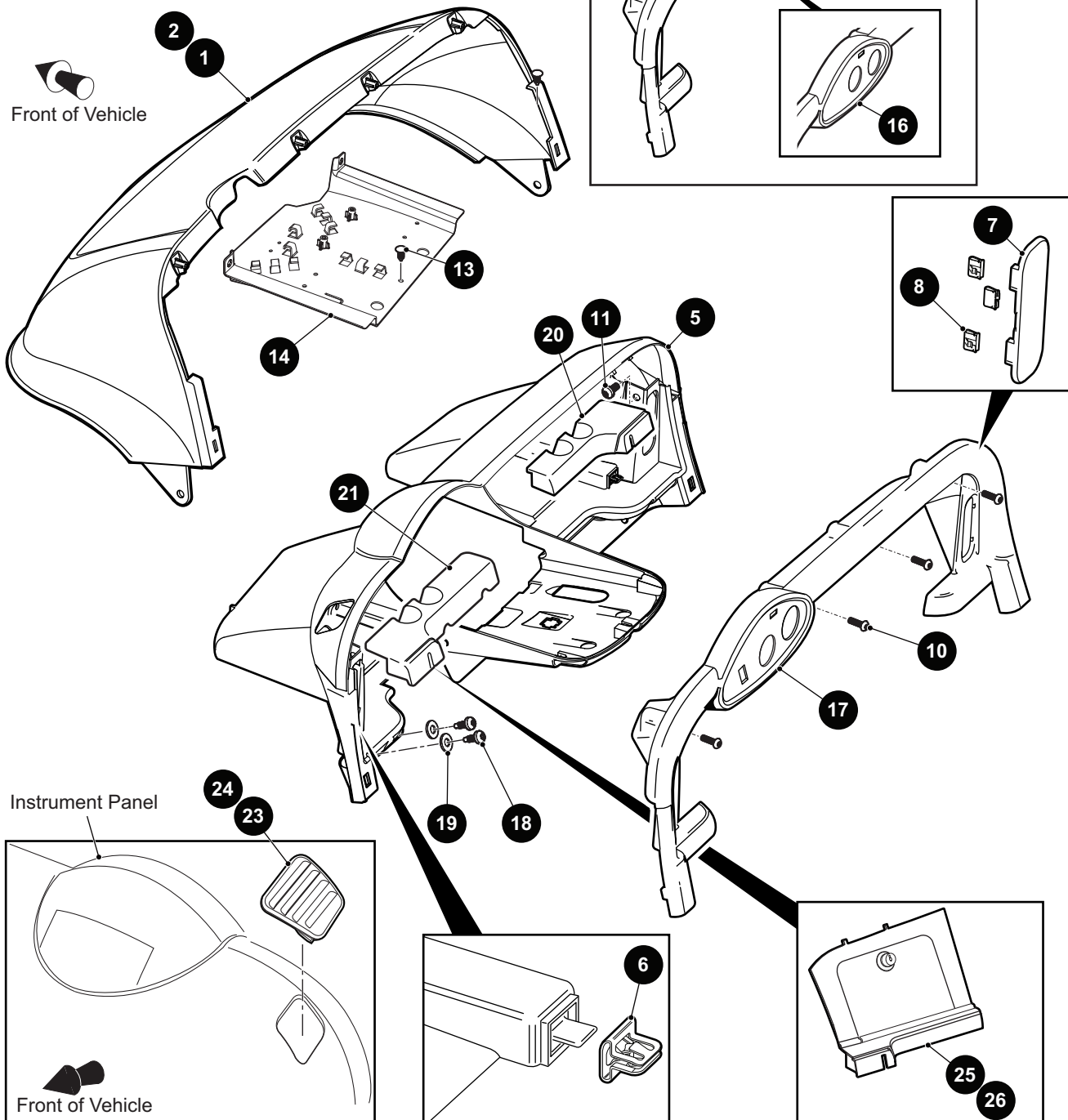
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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
1	10006898G01		Air Filter with Intake Extension Assembly (Includes Items 3 - 14, 16 - 22)	1
2	10006898G02		Air Filter without Intake Extension Assembly (Includes Items 3 - 12, 15 - 22) .	1
3	606261		Flanged Hex Head Bolt, M8 - 1.25 x 20mm Lg, Grade 8.8	2
4	606272		Lock Washer, 8mm	2
5	695525		Intake Hose Assembly (Includes Items 6 - 11).....	1
6	*		Intake Hose	1
7	685828		Oil Drain Tube	1
8	686875		Hose Plug.....	1
9	696439		Oil Drain Clamp.....	2
10	696641		Vapor Hose	1
11	18292G2		Tube Clamp.....	2
12	692987		Air Cleaner Mounting Bracket.....	1
13	601910		Air Filter Hose, 14" Lg.....	1
14	11391G1		Hose Clamp, 1.31".....	2
15	11391G1		Hose Clamp, 1.31".....	1
16	688989		Air Cleaner Assembly (Includes Items 17 - 22).....	1
17	691746		Air Cleaner Cover.....	1
18	72604G01		Air Cleaner Clip.....	2
19	28463G01		Air Filter.....	1
20	28462G01		Dust Ejector Valve.....	1
21	689987		Seal.....	1
22	689988		Air Cleaner Housing.....	1
23	11391G1		Hose Clamp, 1.31"	1
24	12416G2		Nylon Clamp, 11.8" Lg	1

5 Instrument Panel includes item 6

7 Access Cover Assembly (IP) includes item 8



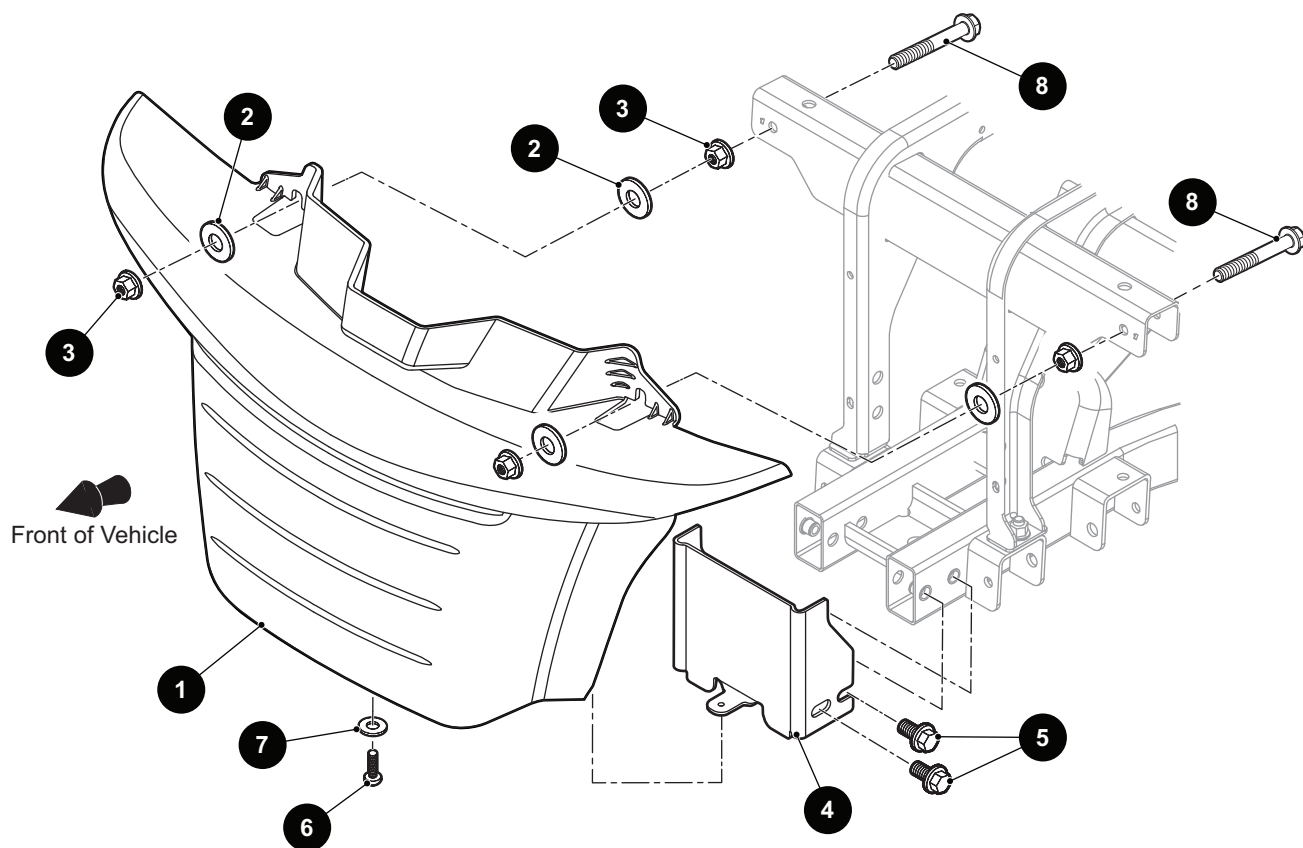
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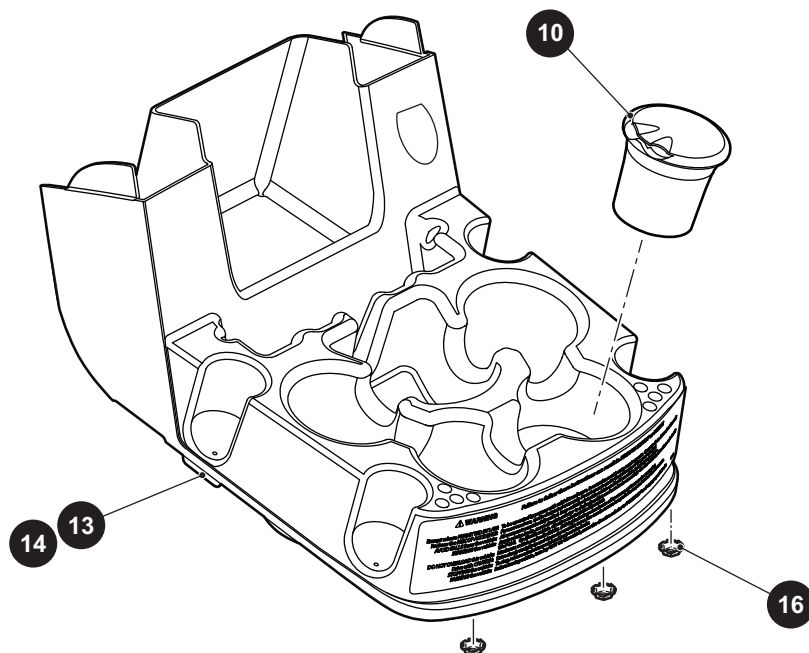
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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
1	645759G00**		Cowl without Lights (See HOW TO USE Section for COLOR CODES) (For Fleet)	1
2	645759G01**		Cowl with Lights (See HOW TO USE Section for COLOR CODES) (For Freedom & Shuttle 2+2)	1
3				
4				
5	602387		Instrument Panel (Includes Item 6)	1
6	602184		Spring Clip	4
7	602388		Access Cover Assembly (IP) (Includes Item 8)	2
8	602100		U-clip	3
9				
10	649803		Pan Head Torx Screw, M6 - 2.65 x 25mm Lg.....	4
11	70200G01		Truss Head Torx Bolt, 3/8" - 16 x 3/4" Lg	2
12				
13	16816G2		Ratchet Rivet, .25" x .887"	1
14	683595		Front Component Mount Plate	1
15	665572		Instrument Panel Trim (Opening for Key Switch and Malfunction Indicator) (For Fleet)	1
16	666550		Instrument Panel Trim (Opening for Key Switch, SOC and Malfunction Indicator) (For Fleet)	1
17	666551		Instrument Panel Trim (Opening for Key Switch, SOC, Light Switch and Malfunction Indicator) (For Freedom & Shuttle 2+2)	1
18	10025814		Pan Head Taptite Bolt, M8 - 1.25 x 30mm Lg	4
19	604066		Flat Washer, M10	4
20	600241		Ball Holder Insert (Passenger Side).....	1
21	600243		Ball Holder Insert (Driver Side)	1
22				
23	602993		Grommet (Driver Side) (Used for Vehicles without Sun Top)	1
24	602994		Grommet (Passenger Side) (Used for Vehicles without Sun Top)	1
25	607131		Glove Box (Passenger Side).....	1
26	607533		Glove Box (Driver Side)	1



11 Center Console, Base Assembly includes item 13

12 Center Console, USB Assembly includes item 14



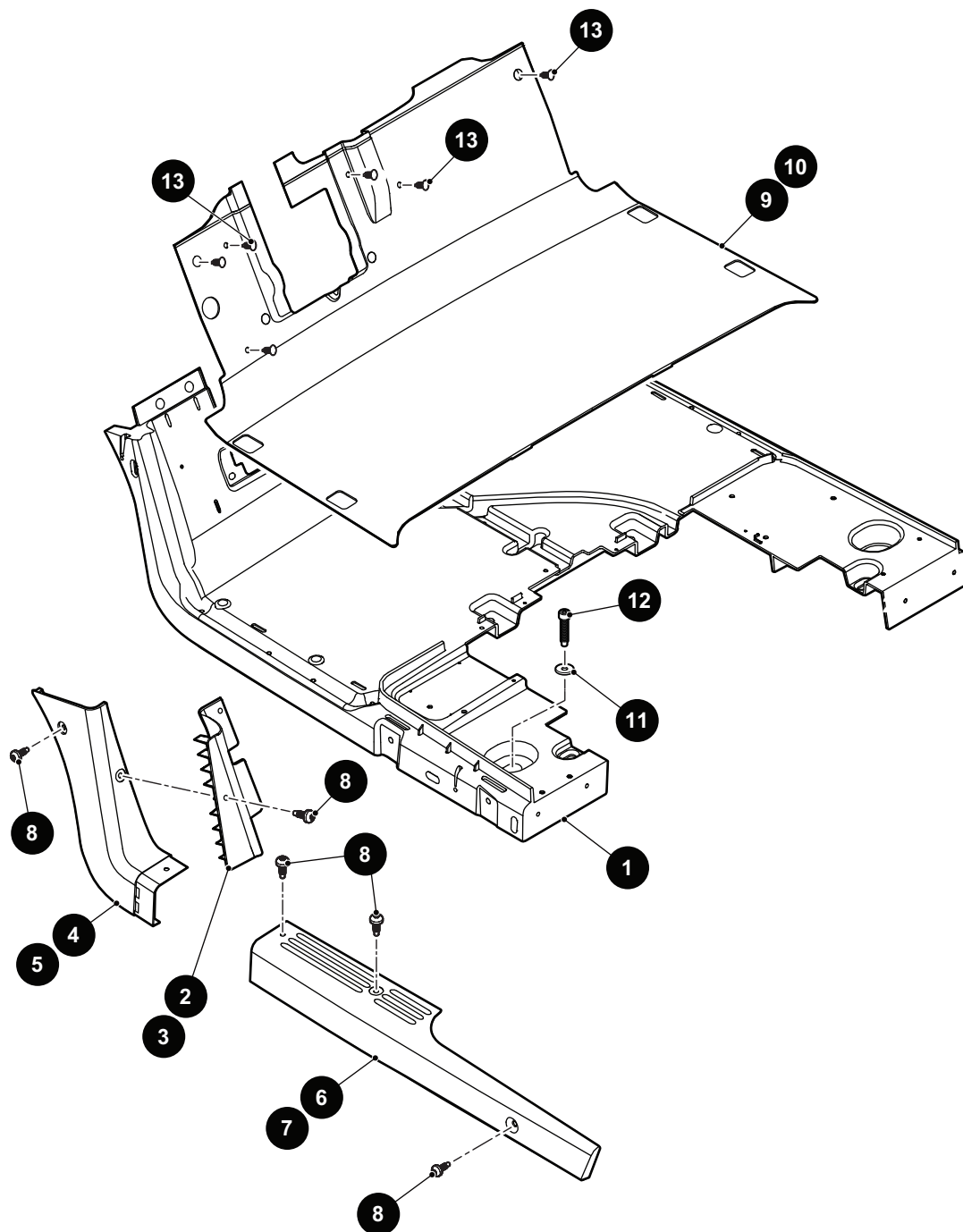
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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
1	10014753		Front Fascia	1
2	604066		Flat Washer, M10	4
3	600525		Flanged Lock Nut, M10 - 1.5.....	4
4	10018508		Bumper Attachment Bracket	1
5	603799		Flanged Hex Head Bolt, M10 - 1.5 x 25mm Lg, Grade 8.8	4
6	646348		Thread Forming Screw, 1/4" - 20 x 1" Lg	1
7	646345		Flat Washer, 1/4"	1
8	602415		Flanged Hex Head Bolt, M10 - 1.5 x 80mm Lg	2
9				
10	603725		Ashtray	1
11	686696G01		Center Console, Base Assembly (Includes Item 13).....	1
12	686696G02		Center Console, USB Assembly (Includes Item 14).....	1
13	694334G01		Center Console, Base	1
14	694334G02		Center Console, USB	1
15				
16	71597G01		Self Threading Nut, .226"	3



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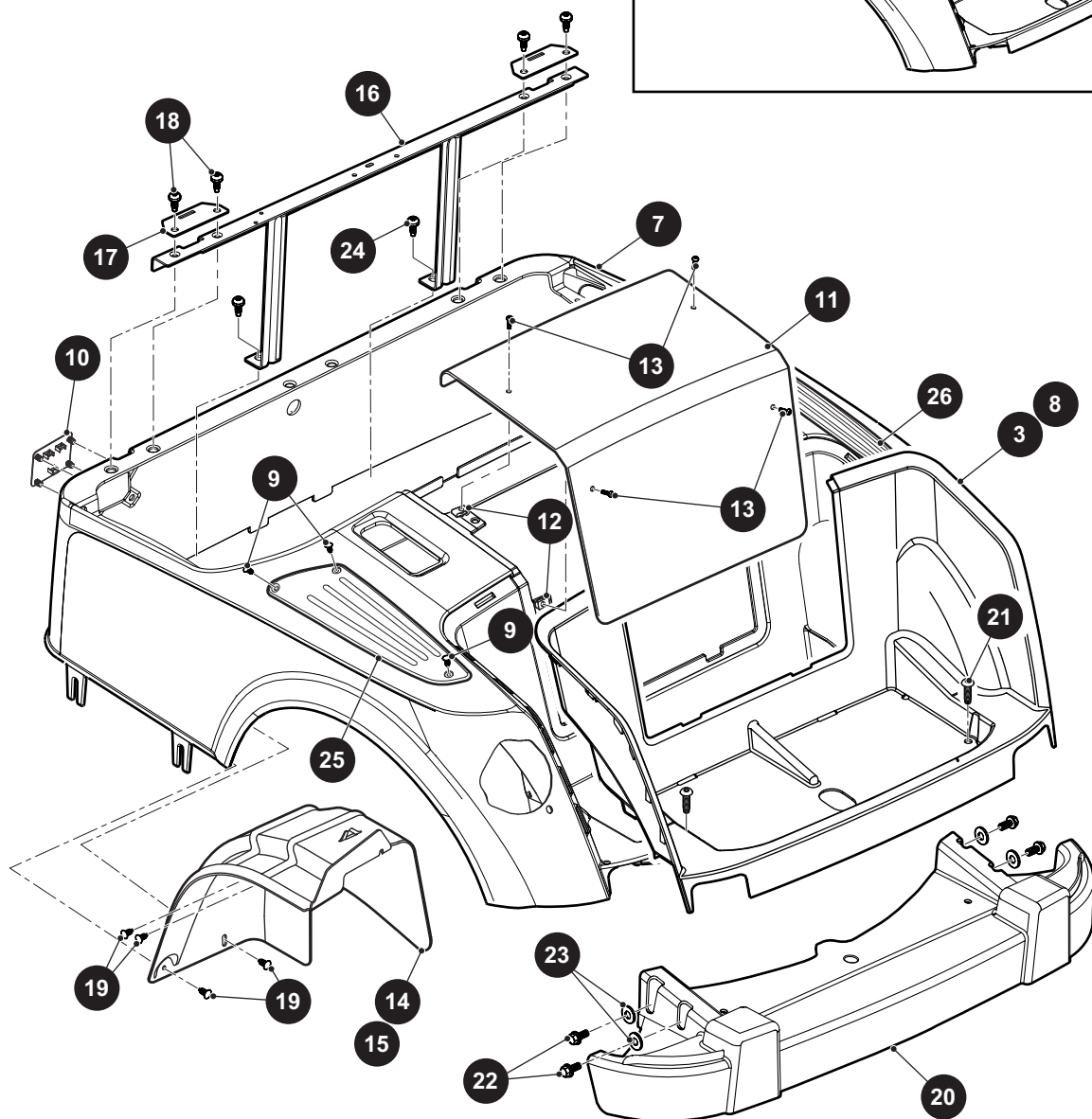
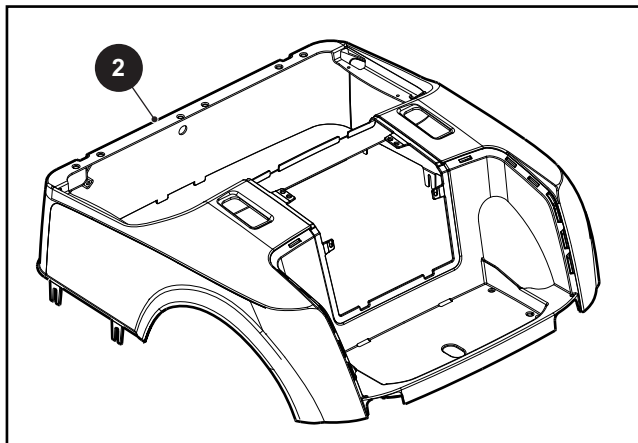
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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
1	10024752		Floorboard.....	1
2	10017979G01		Upper Rocker Adapter (Driver Side)	1
3	10017979G02		Upper Rocker Adapter (Passenger Side).....	1
4	601257		Upper Rocker Panel (Driver Side).....	1
5	601258		Upper Rocker Panel (Passenger Side).....	1
6	600253		Lower Rocker Panel (Driver Side).....	1
7	600257		Lower Rocker Panel (Passenger Side).....	1
8	649804		Button Head Torx Screw, M8 - 3.5 x 30mm Lg.....	10
9	687964		Floormat (For Fleet)	1
10	10030247		Floormat (For Freedom & Shuttle 2+2)	1
11	604066		Flat Washer, M10	2
12	602020		Socket Head Torx Bolt, M10 - 1.5 x 50mm Lg, Grade 8.8.....	2
13	16816G1		Ratchet Rivet, 25" x .680"	6

- 1 Rear Body Assembly without Lights includes items 2, 3
- 5 Rear Body Assembly with Lights includes items 6 - 8
- 6 Rear Body Assembly with Lights includes items 7 - 8



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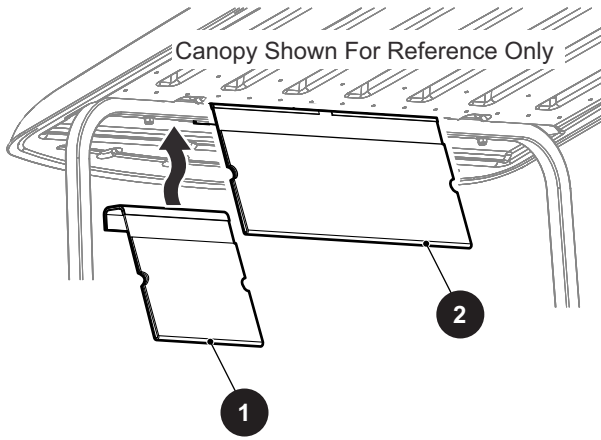
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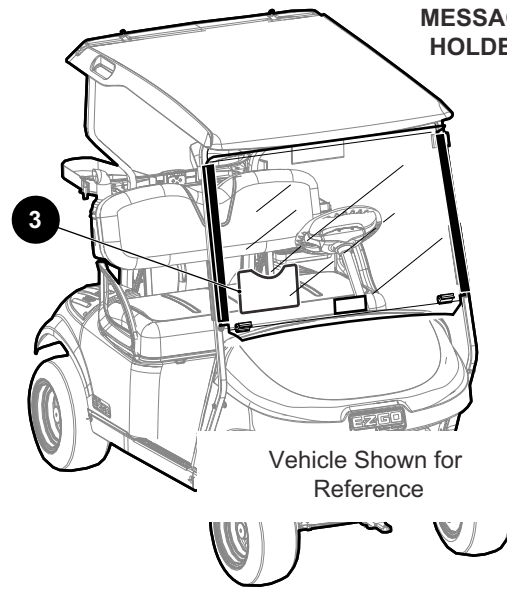
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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
1	650353G00**		Rear Body Assembly without Lights (Includes Items 2, 3) (See HOW TO USE Section for COLOR CODES) (For Fleet).....	1
2	650311G00**		Body	1
3	650254		Bagwell Liner	1
4				
5	650353G04**		Rear Body Assembly with Lights (See HOW TO USE Section for COLOR CODES) (Includes Items 6 - 8) (For Freedom & Shuttle 2+2)	1
6	650353G00**		Rear Body Assembly With Lights (See Color Codes In How To Use Section) (Includes Items 7 - 8).....	1
7	650311G00**		Body	1
8	650254		Bagwell Liner.....	1
9	16816G5		Ratchet Rivet, .187" x .550"	6
10	666065		Receptacle Cover Assembly	1
11	650443		Access Cover	1
12	*		Barrel Clip, M6 - 1	4
13	601326		Button Head Torx Bolt, M6 - 1 x 20mm Lg, Grade 8.8	4
14	601621		Rear Splash Guard (Driver Side)	1
15	601622		Rear Splash Guard (Passenger Side).....	1
16	601921		Front Seat Support Assembly	1
17	602558		Seat Hinge Plate	2
18	602572		Pan Head Taptite Bolt, M10 - 1.5 x 20mm Lg, Grade 8.8	4
19	16816G2		Ratchet Rivet, .25" x .887"	8
20	689702		Rear Bumper.....	1
21	649804		Button Head Torx Screw, M8 - 3.50 x 30mm Lg.....	2
22	603799		Flanged Hex Head Bolt, M10 - 1.5 x 25mm Lg, Grade 8.8	4
23	00643G1		Flat Washer, 3/8"	4
24	602572		Pan Head Taptite Bolt, M10 - 1.5 x 20mm Lg, Grade 8.8	2
25	639807G01		Scuff Guard (Driver Side).....	1
26	639807G02		Scuff Guard (Passenger Side)	1

MESSAGE HOLDER

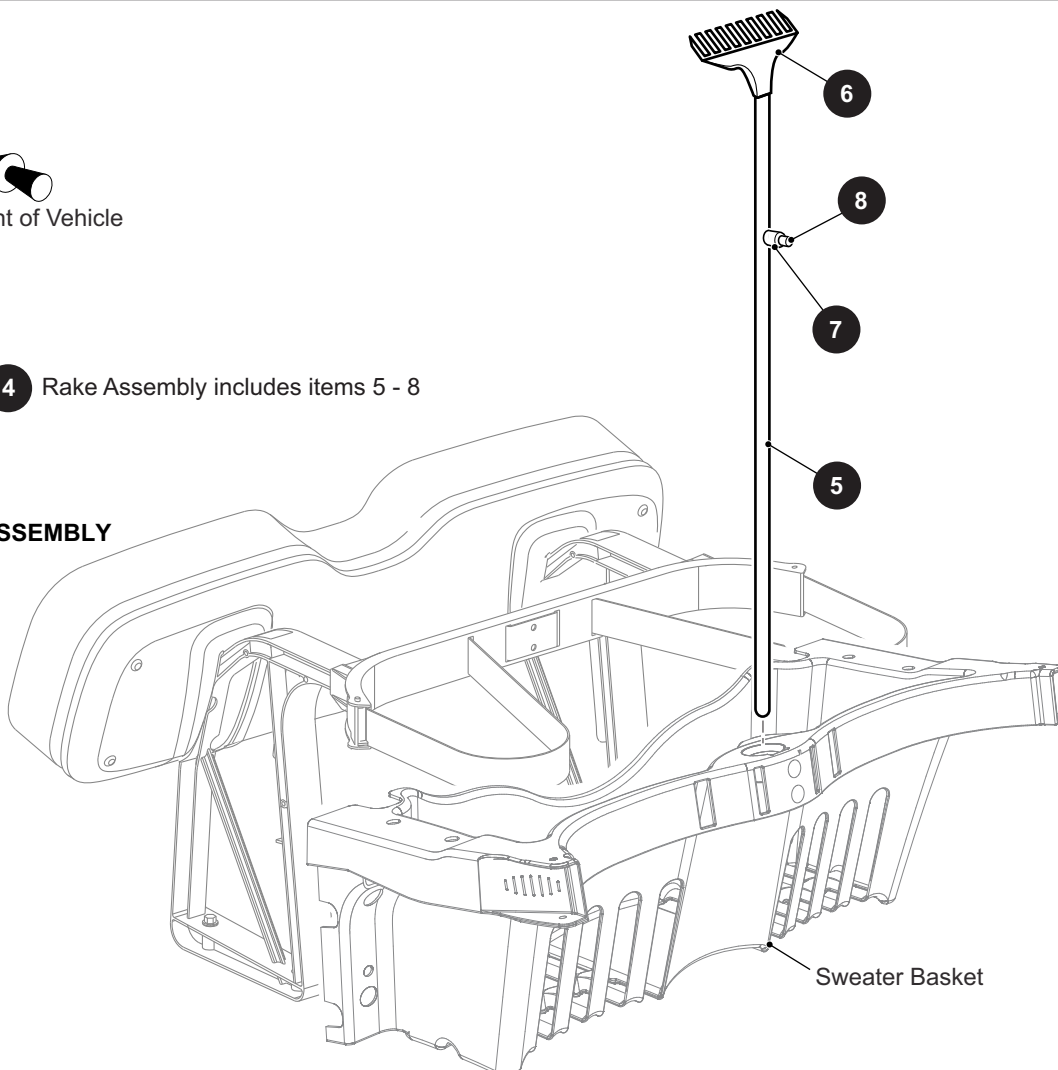


MESSAGE HOLDER



4 Rake Assembly includes items 5 - 8

RAKE ASSEMBLY



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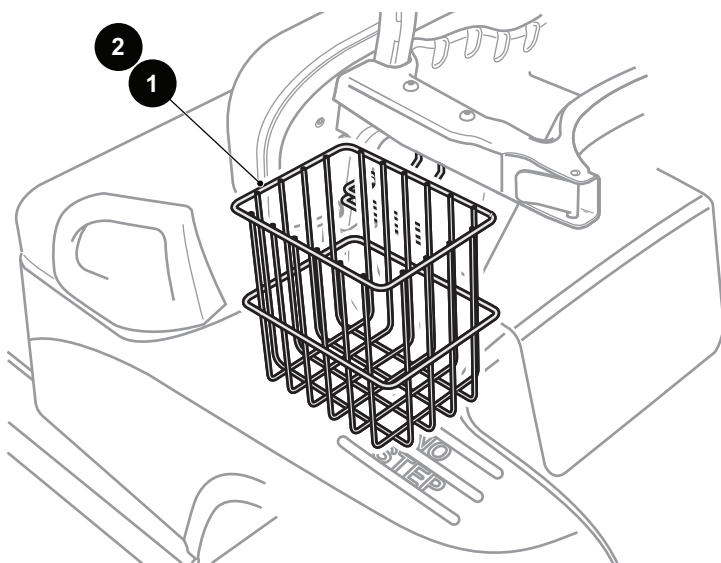
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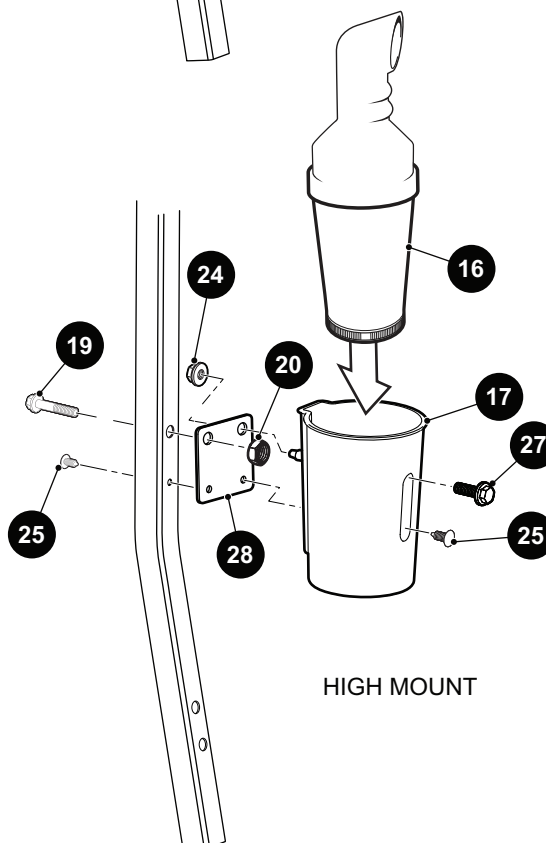
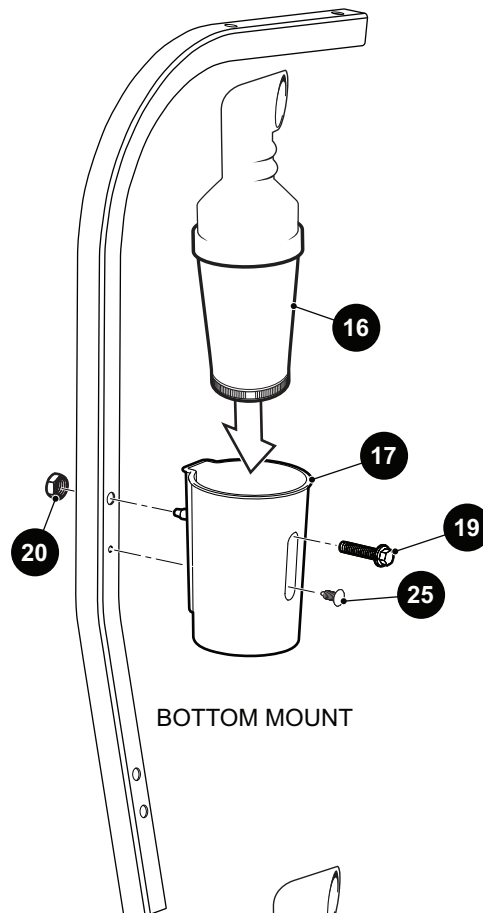
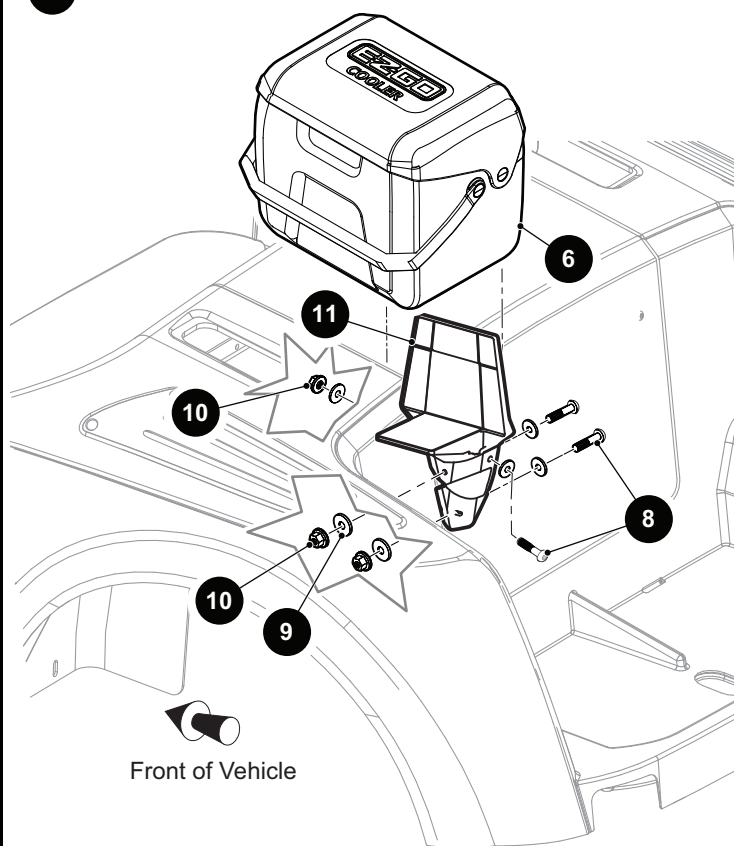
ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
1	609308		Message Holder (Single).....	1
2	617613		Message Holder (Double)	1
3	697249		Message Holder (Mounted on Windshield)	1
4	14735G1		Rake Assembly (For Fleet & Freedom Only) (Includes Items 5 - 8)	1
5	14736G2		Rake Handle	1
6	14737G1		Rake	1
7	14934G1		Spacer	1
8	00130G8		Round Head Phillips Wood Screw, #10 - 13 x 1" Lg.....	1

FOR FLEET & FREEDOM ONLY

- 15** Sand Bottle Kit includes items 16 - 25
- 18** Sand Bottle Hardware Kit includes items 19 - 25
- 26** Sand Bottle Hardware Kit (High Mount) includes items 24, 25 and 27, 28



- 5** Beverage Cooler Kit includes items 6 - 11
- 7** Hardware Kit includes items 8 - 10



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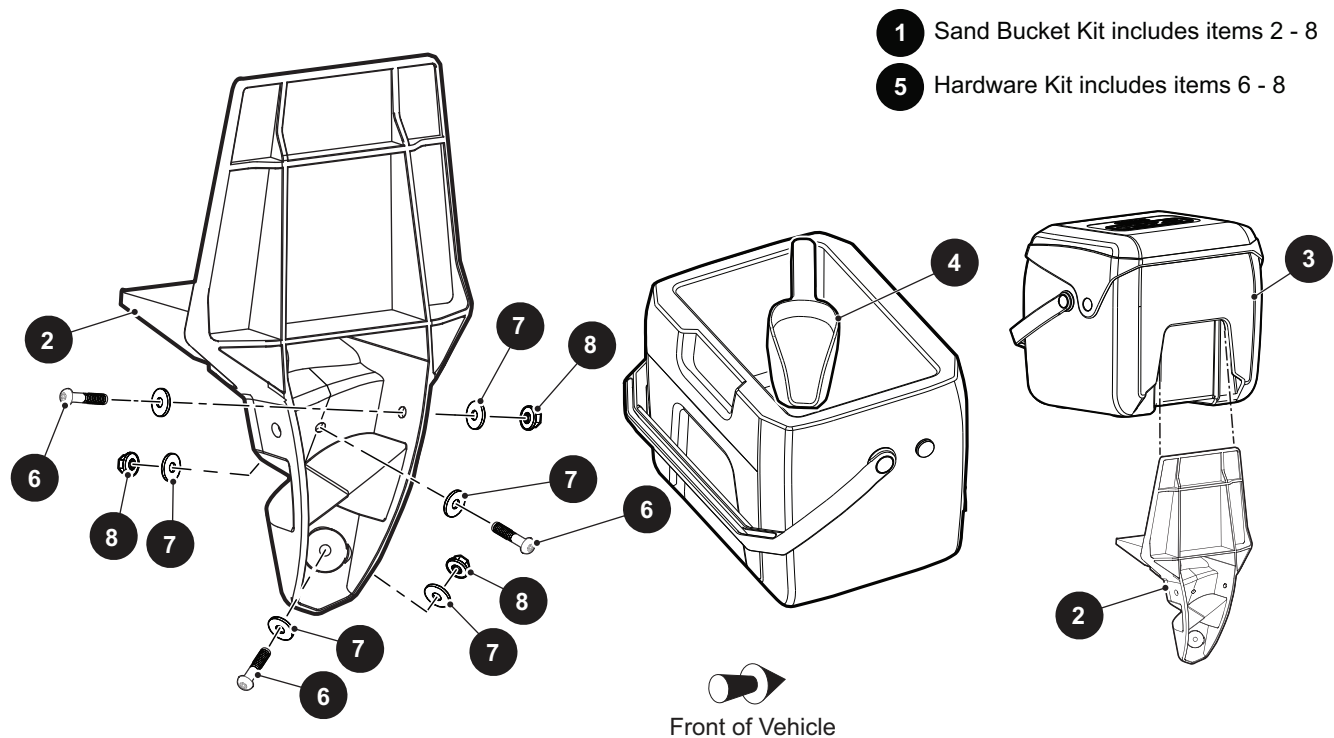
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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
1	603846		Side Basket (Driver Side).....	1
2	603702		Side Basket (Passenger Side)	1
3				
4				
5	689255		Beverage Cooler Kit (Includes Items 6 - 11)	1
6	658503		Beverage Cooler.....	1
7	689269		Hardware Kit (Includes Items 8 - 10).....	1
8	*		Truss Head Bolt, M6 x 1.....	3
9	*		Flat Washer, M6 x 18	6
10	*		Lock Nut, M6 x 1	3
11	689244		Universal Bracket	1
12				
13				
14				
15	614179		Sand Bottle Kit (Includes Items 16 - 25).....	1
16	600612		Sand Bottle	1
17	28660G01		Sand Bottle Holder	1
18	614191		Sand Bottle Hardware Kit (Includes Items 19 - 25)	1
19	603800		Flanged Hex Head Bolt, M10 - 1.5 x 50mm Lg	1
20	800706		Lock Nut, M10 - 1.5.....	1
21	71102G01		Hex Washer Head Bolt, 1/4" - 20 x 3/4" Lg, Grade 5 (Not Illustrated).	1
22	602572		Pan Head Taptite Bolt, M10 - 1.5 x 20mm Lg (Not Illustrated).....	1
23	*		Hex Head Bolt, 1/4" - 20 (Not Illustrated).....	1
24	600525		Flanged Lock Nut, M10 - 1.5.....	1
25	16816G2		Ratchet Rivet, .25" x .887"	1
26	647306		Sand Bottle Hardware Kit (High Mount) (Includes Items 24, 25 and 27, 28).....	1
27	603799		Flanged Hex Head Bolt, M10 - 1.5 x 25mm Lg	1
28	647797		Bracket	1

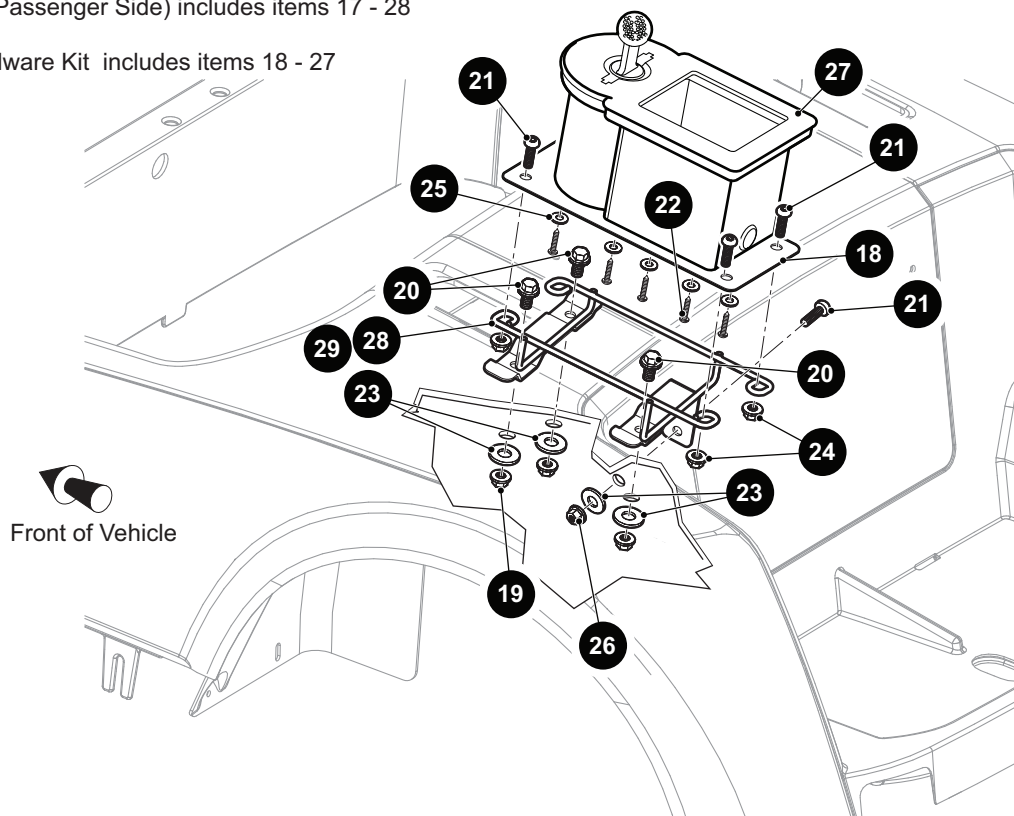
FOR FLEET & FREEDOM ONLY



15 Club and Ball Washer Kit (Driver Side) includes items 17 - 27 & 29

16 Club and Ball Washer Kit (Passenger Side) includes items 17 - 28

17 Club and Ball Washer Hardware Kit includes items 18 - 27



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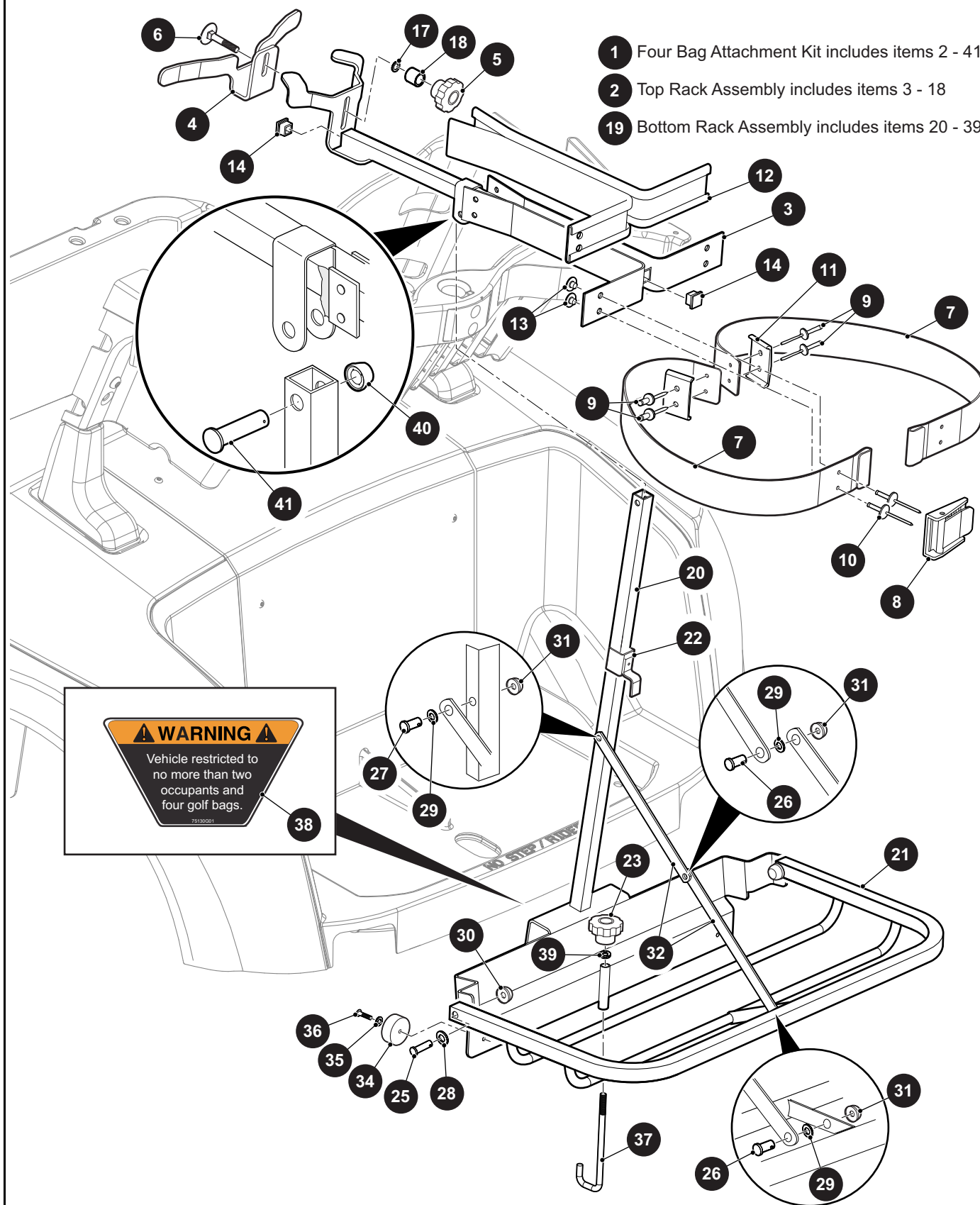
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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
1	689254		Sand Bucket Kit (Includes Items 2 - 8).....	1
2	689244		Universal Bracket	1
3	662248		Sand Bucket	1
4	74848G01		Scoop	1
5	689269		Hardware Kit (Includes Items 6 - 8).....	1
6	*		Truss Head Torx Bolts, M6 - 1 x 30mm Lg	3
7	*		Flat Washer, M6 - 30	6
8	*		Hex Lock Nuts, M6 - 1.....	3
9				
10				
11				
12				
13				
14				
15	643092		Club and Ball Washer Kit (Driver Side) (Includes Items 17 - 27 & 29).....	1
16	643094		Club and Ball Washer Kit (Passenger Side) (Includes Items 17 - 28).....	1
17	643161		Club and Ball Washer Hardware Kit (Includes Items 18 - 27)	1
18	604384		Club and Ball Washer Plate	1
19	606274		Flanged Hex Nut, M10 - 1.25	3
20	606256		Flanged Hex Head Bolt, M10 - 1.25 x 25mm Lg, Grade 8.8	3
21	600530		Button Head Torx Bolt, M10 - 1.5 x 25mm Lg, Grade 8.8	5
22	608732		Pan Head Phillips Screw, M8	5
23	608520		Flat Washer, M10	4
24	600525		Lock Nut, M10 - 1.5.....	4
25	608747		Flat Washer, M6 x 1.5	5
26	614974		Torque Nut, M10 - 1.5	1
27	603836		Club and Ball Washer	1
28	643093		Mounting Bracket (Passenger Side).....	1
29	643091		Mounting Bracket (Driver Side)	1

FOR FLEET & FREEDOM ONLY



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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
1	646547		Four Bag Attachment Kit (Includes Items 2 - 41)	1
2	646557		Top Rack Assembly (Includes Items 3 - 18)	1
3	646556		Top Mount Rack	1
4	608939		Under Mount Bracket	1
5	75337G01		Knob, 5/16" - 18	1
6	00724G5		Elevator Bolt, 5/16" - 18 x 2" Lg	1
7	17641G1		Strap (Four Bag Rack)	2
8	16920G1		Strap Retainer Assembly	2
9	17226G1		Rivet, .1/4" x 5/8" Lg	4
10	15058G1		Rivet (Aluminum), 3/16" x .45" Lg	4
11	16610G1		Anchor Plate	2
12	14643G3		Vinyl Extrusion	2
13	16935G1		Tee Nut	4
14	19859G1		Tube Cap, 3/4" Sq	2
15	17618G1		Nylon Clamp, 8" Lg (Not Illustrated)	2
16	14382G7		Strip (Noise Suppressor) (Not Illustrated)	2
17	00567G8		Lock Washer (External Tooth Type), 5/16"	1
18	75048G04		Spacer	1
19	647152		Bottom Rack Assembly (Includes Items 20 - 39)	1
20	*		Lower Mount	1
21	*		Four Bag Bottom Assembly	1
22	*		Latch Assembly	1
23	*		Knob, 5/16" - 18	1
24	*		Vinyl Shrink Tubing (Not Illustrated)	1
25	*		Clevis Pin, 3/8" x 1.25"	2
26	*		Clevis Pin, 5/16" x .625"	2
27	*		Clevis Pin, 5/16" x 1.25"	1
28	*		Flat Washer, 3/8"	2
29	*		Flat Washer, 5/16"	3
30	*		Cap Nut (Black), 3/8"	2
31	*		Cap Nut (Plastic), 5/16"	3

BODY

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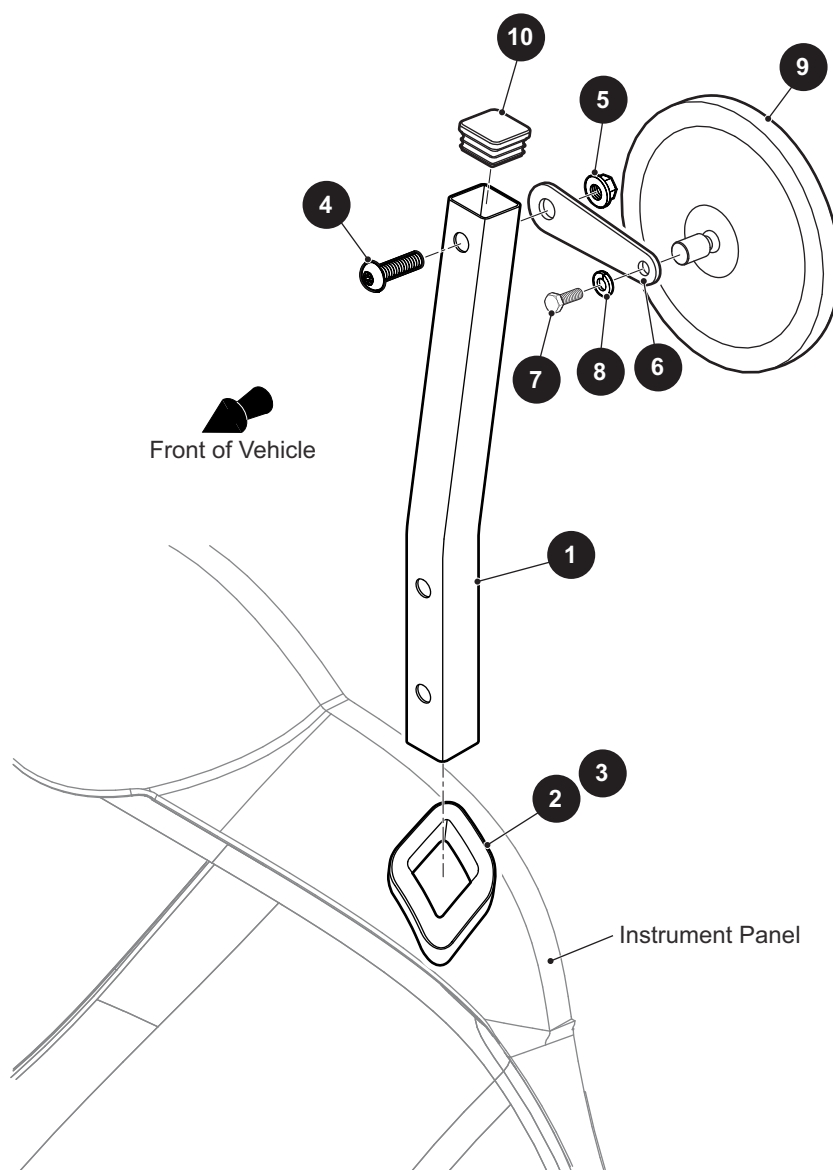
*** Indicates consult Customer Service Department for additional information.

ITEM	PART NO.	1	2	3	4	5	DESCRIPTION	QTY.
32	*						Brace	2
33	*						Nylon Clamp, 8" Lg (Not Illustrated)	1
34	*						Rubber Bumper	2
35	*						Flat Washer, #10.....	2
36	*						Rivet, 3/16 x 13/16"	2
37	*						Retainer Rod	1
38	*						Warning Label.....	1
39	*						Lock Washer, 5/16".....	1
40	28129G01						Cap Nut (Plastic), 5/16".....	1
41	17651G2						Clevis Pin, 5/16" x 1.25"	1

Notes:

This image shows a full page of blank graph paper. The grid consists of thin, light gray horizontal and vertical lines that intersect to form small squares across the entire surface. There are no margins, text, or other markings on the paper.

FOR FREEDOM & SHUTTLE 2+2 ONLY



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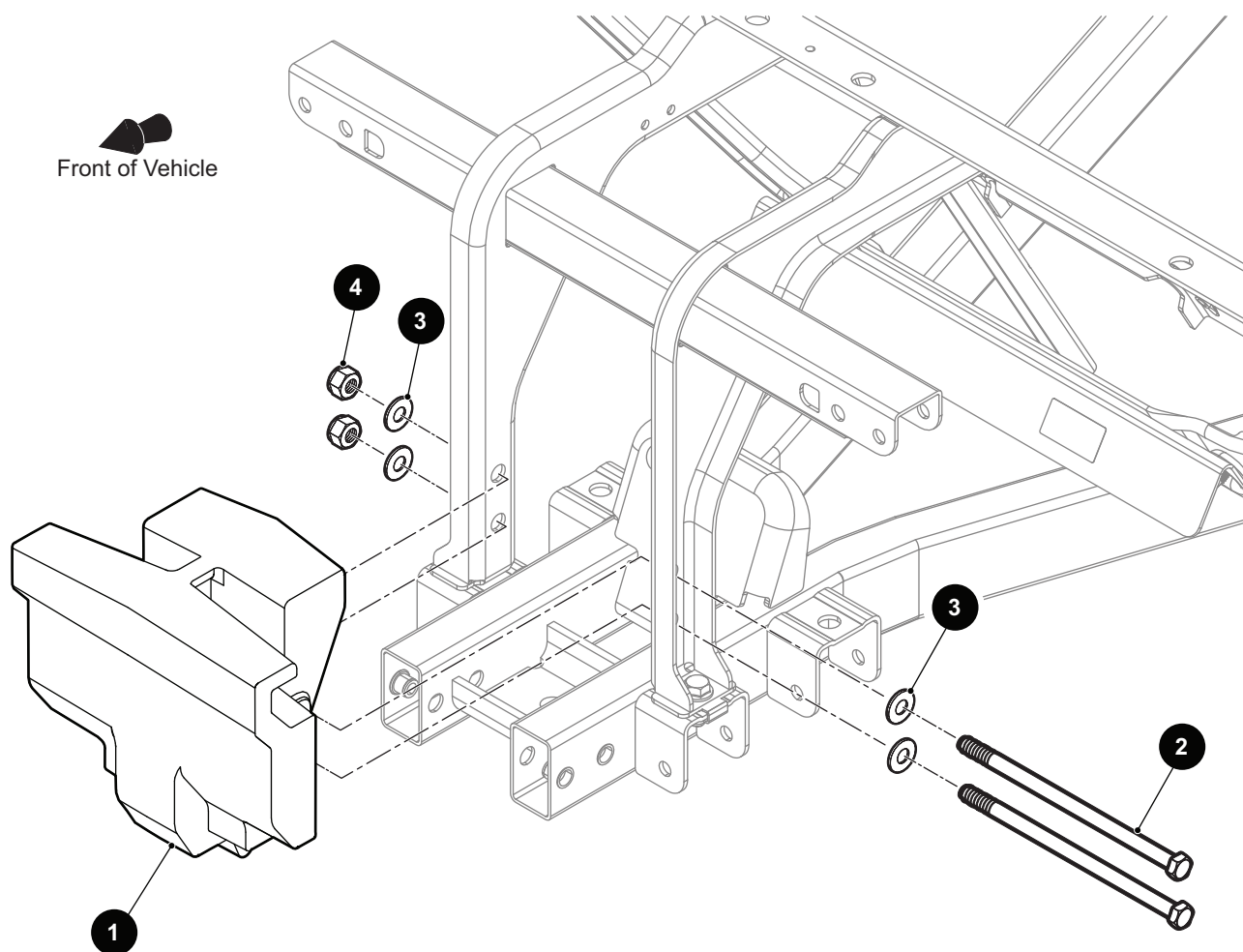
When ordering parts, please specify the model and serial number of the product.

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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
1	648473		Strut	1
2	602770		Strut Grommet (Driver Side)	1
3	602992		Strut Grommet (Passenger Side).....	1
4	600527		Button Head Torx Bolt, M10 - 1.5 x 60mm Lg	1
5	600525		Flanged Lock Nut, M10 - 1.5.....	1
6	648528		Mirror Bracket.....	1
7	*		Hex Head Bolt, 1/4" - 20 x 5/8" Lg	1
8	*		Lock Washer, 1/4"	1
9	74202G01		Round Mirror	1
10	620634		End Cap	1

FOR SHUTTLE 2+2 ONLY



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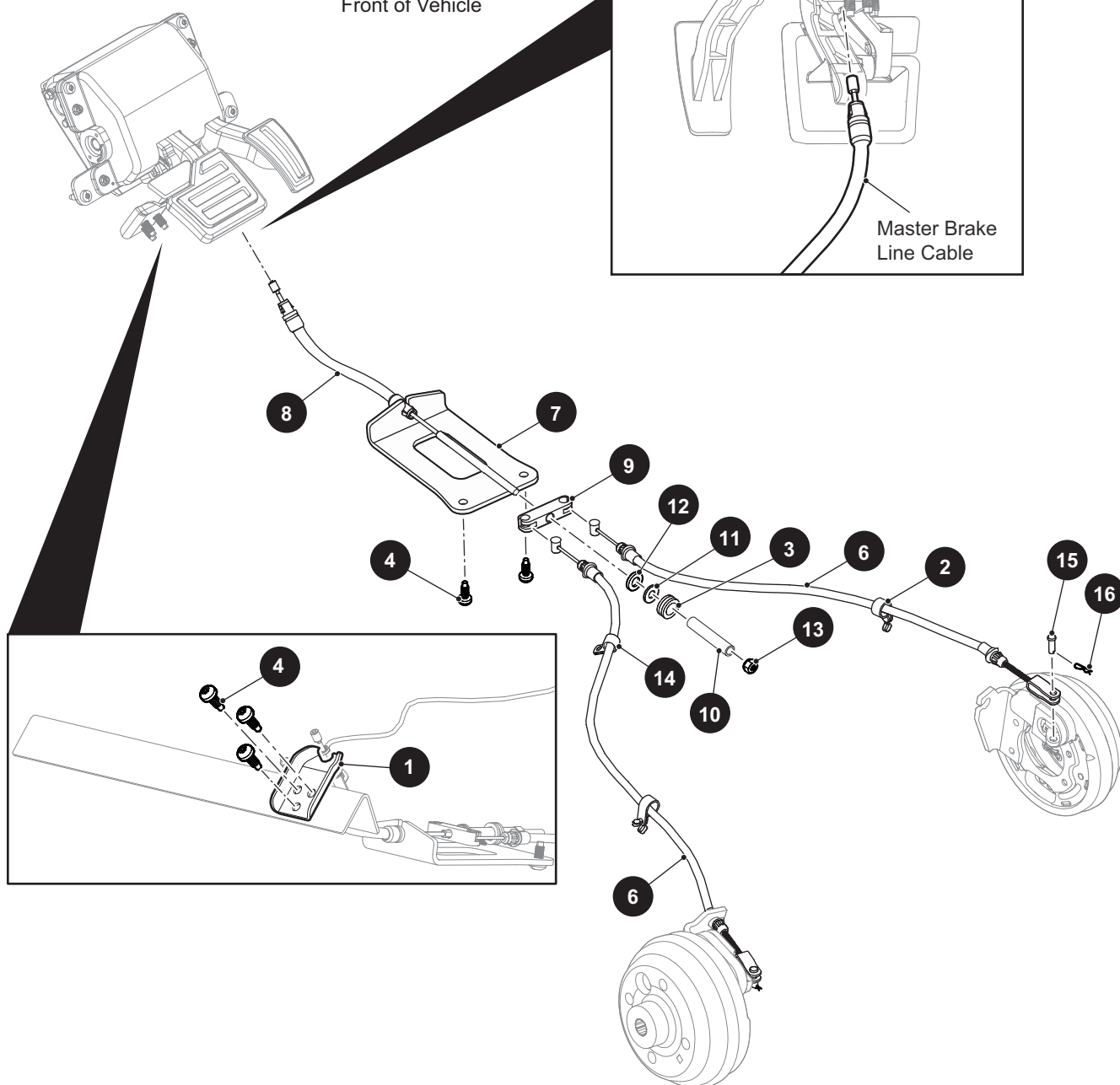
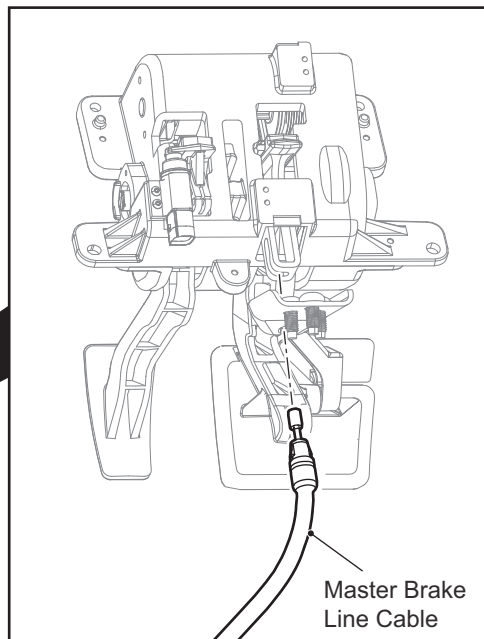
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5 Brake Cable Assembly includes items 6 - 14

Front of Vehicle



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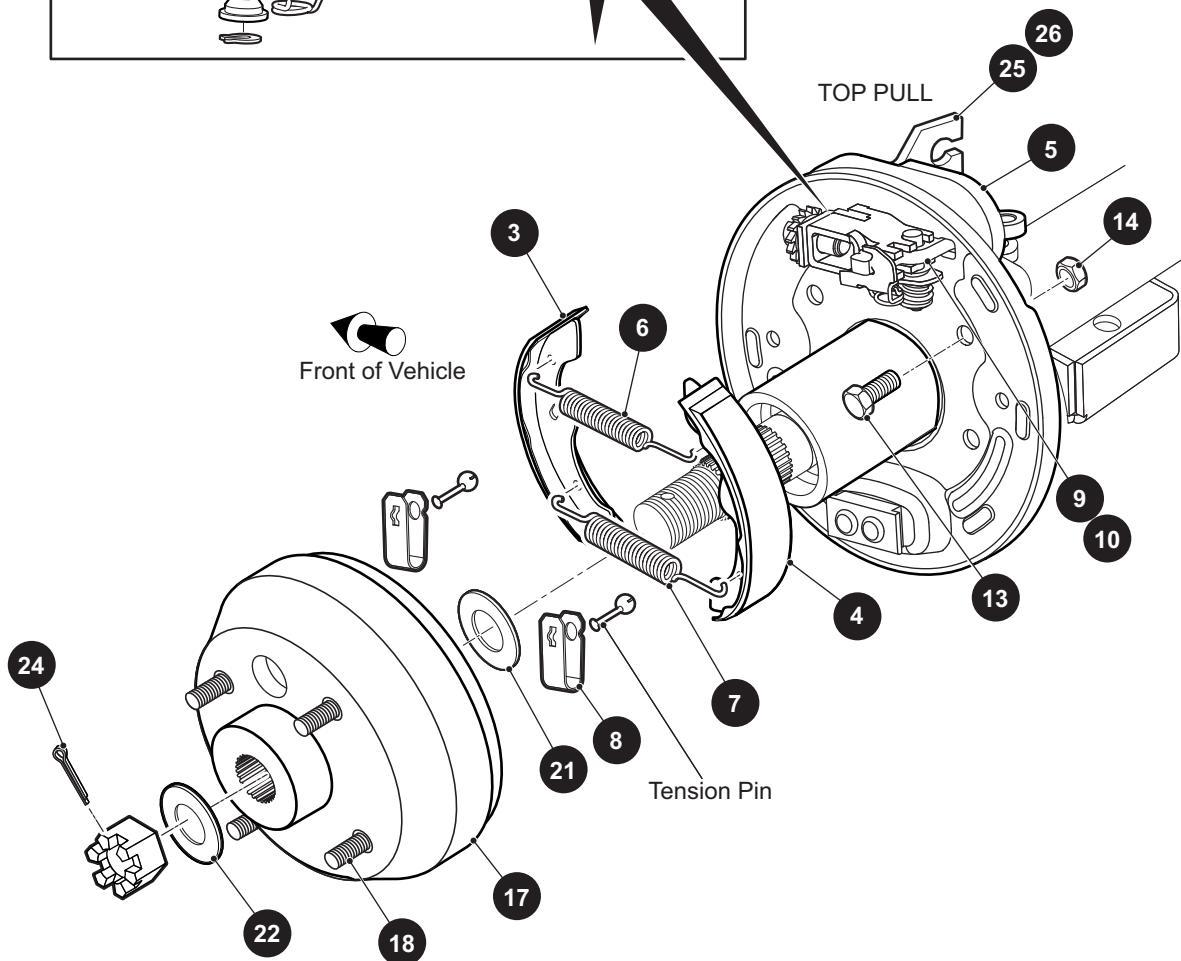
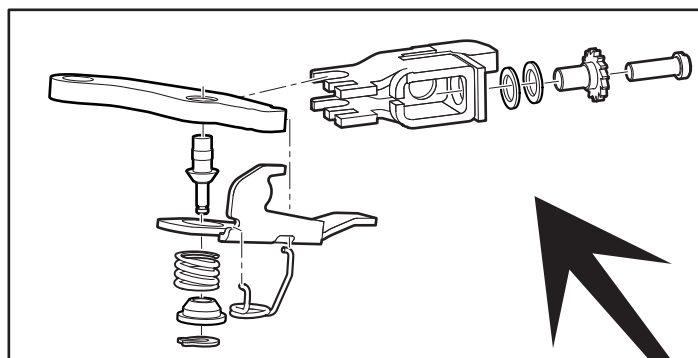
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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
1	10007232		Master Brake Cable Bracket	1
2	73864G02		Harness Clamp, 3/4"	2
3	10006978		Grommet, .625 I.D, 1.0 O.D.	1
4	602572		Pan Head Taptite Bolt, M10 - 1.5 x 20mm Lg	5
5	10044148		Brake Cable Assembly (Includes Items 6 - 14)	1
6	10003486		Brake Assembly Cable	2
7	10006958		Bracket	1
8	10006962		Master Brake Line Cable	1
9	10006964		Equalizer.....	1
10	10007004		Plated Spacer	1
11	10007169		Spherical Washer, 3/8"	1
12	10007170		Spherical Male Washer, 3/8"	1
13	11098G5		Lock Nut, 3/8" - 16	1
14	17618G1		Nylon Clamp, 8" Lg.....	1
15	10386G3		Clevis Pin, 5/16" x .940"	2
16	677471		Bow Tie Cotter Pin	2

BRAKES

- 1 Brake Assembly (Driver Side) includes items 3 - 9
- 2 Brake Assembly (Passenger Side) includes items 3 - 8, 10
- 16 Brake Drum Assembly includes items 17, 18



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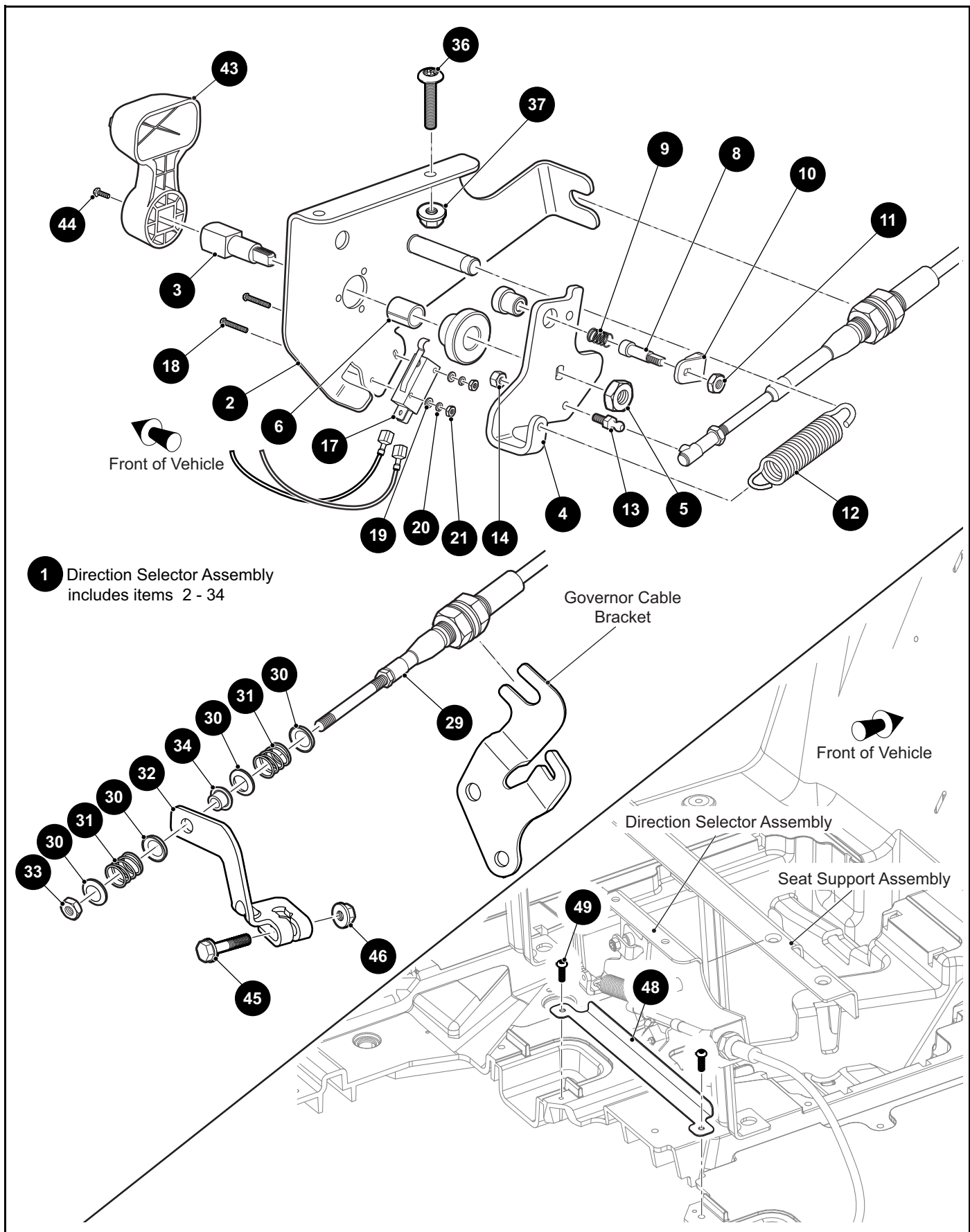
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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
1	612211		Brake Assembly (Driver Side) (Includes Items 3 - 9)	1
2	612189		Brake Assembly (Passenger Side) (Includes Items 3 - 8, 10).....	1
3	612411		Brake Shoe, Leading	1
4	612412		Brake Shoe, Trailing	1
5	612413		Dust Cover.....	1
6	*		Brake Spring, Top	1
7	612414		Brake Spring, Bottom	1
8	*		Shoe Clamp	2
9	612418		Gear Adjuster (Driver Side)	1
10	612417		Gear Adjuster (Passenger Side).....	1
11				
12				
13	17083G2		Hex Head Bolt, 5/16" - 24 x 1" Lg, Grade 8	8
14	15126G1		Lock Nut, 5/16" - 24	8
15				
16	21807G2		Brake Drum Assembly (Includes Items 17, 18).....	2
17	*		Brake Drum	1
18	19862G2		Lug Bolt, 1/2" - 20 x 1 3/4" Lg.....	4
19				
20				
21	21809G1		Flat Washer (Inner Wheel Rim), 1.31" O.D. x .98" I.D	2
22	606945		Flat Washer (Brake Drum), 1.75" O.D. x .886" I.D	2
23				
24	10387G1		Cotter Pin, .125" x 1.50".....	2
25	652248		Brake Cable Bracket (Passenger Side)	1
26	652249		Brake Cable Bracket (Driver Side).....	1

DIRECTION SELECTOR



DIRECTION SELECTOR

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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
1	10024335		Direction Selector Assembly (Includes Items 2 - 34).....	1
2	603627		Direction Selector Bracket	1
3	608150		Direction Selector Shaft.....	1
4	603700		Direction Selector Cam.....	1
5	14390G1		Lock Nut, 3/8" - 24	1
6	25664G2		Bushing, 1/2" x .750" Lg	1
7				
8	72724G01		Neutral Lock Pin	1
9	72733G01		Compression Spring	1
10	72729G01		Neutral Lock Latch.....	1
11	00734G2		Lock Nut, 1/4" - 28	1
12	28574G01		Extension Spring	1
13	72732G01		Ball Stud, #10 - 32	1
14	00734G5		Lock Nut, #10 - 32	1
15				
16				
17	72736G01		Micro Switch	1
18	01062G01		Round Head Screw, #4 - 40 x 1" Lg	2
19	00559G1		Flat Washer, #4.....	2
20	00565G1		Lock Washer, #4	2
21	00526G2		Hex Nut, #4 - 40	2
22				
23				
24				
25				
26				
27				
28				
29	603615		Shifter Cable	1
30	25727G01		Cup Washer, 1/4".....	4
31	72735G01		Compression Spring	2

DIRECTION SELECTOR

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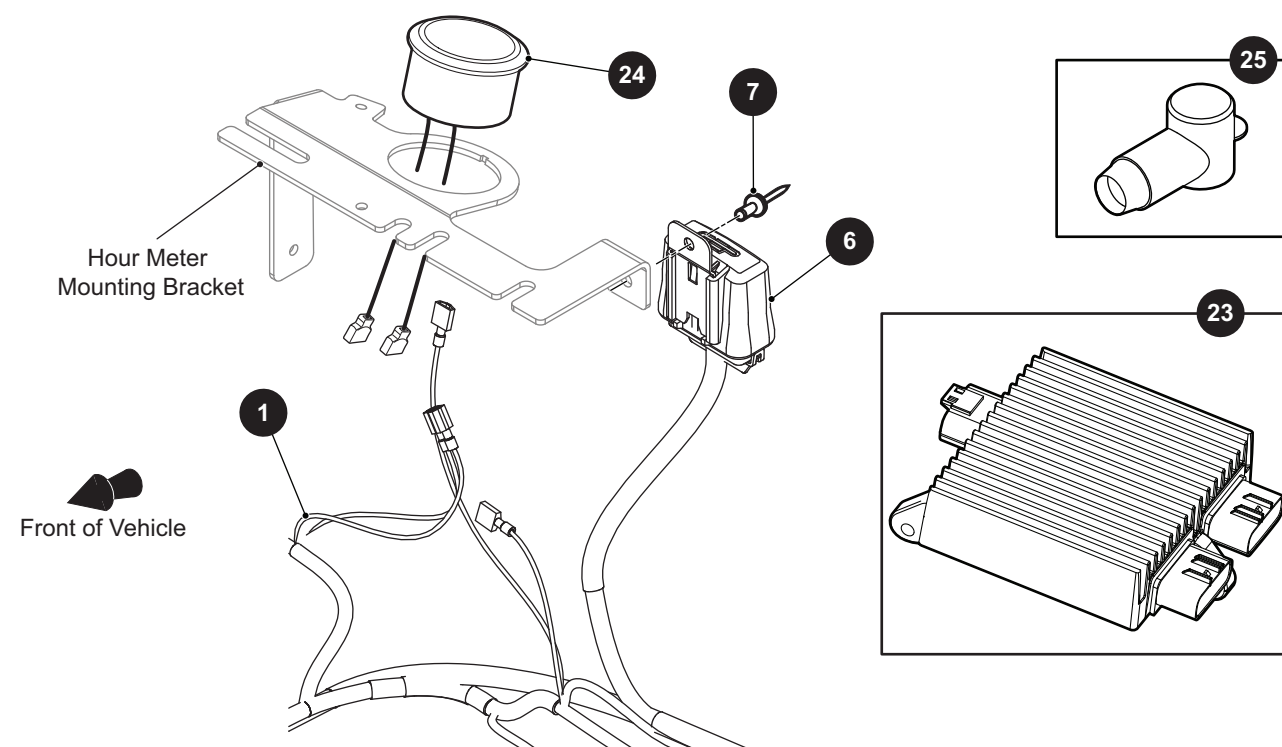
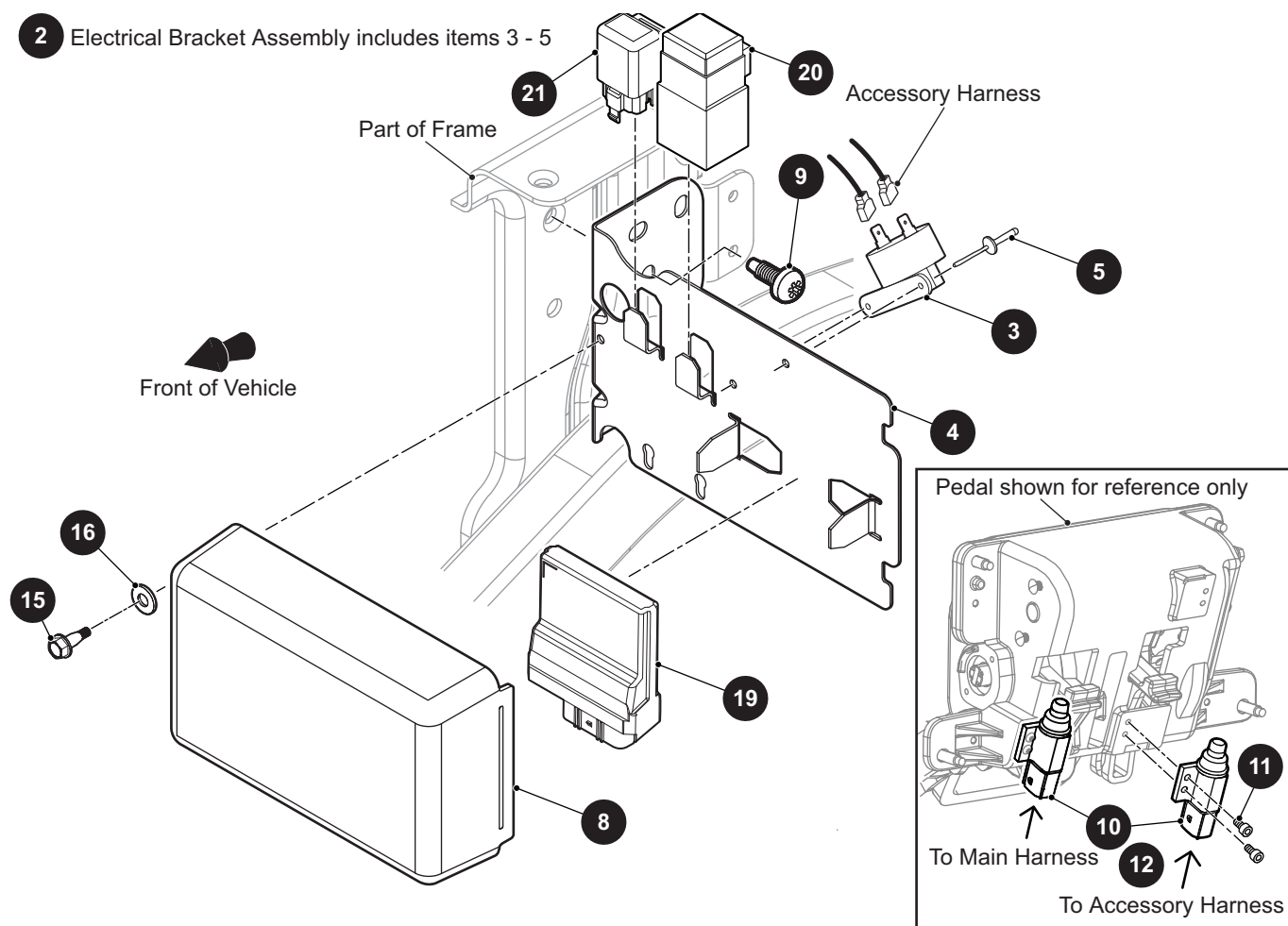
*** Indicates consult Customer Service Department for additional information.

ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
32	10024330		Pivot Bracket.....	1
33	00734G5		Lock Nut, #10 - 32.....	1
34	22754G4		Bushing (Flip Lok), .250".....	1
35				
36	601326		Button Head Torx Bolt, M6 - 1 x 20mm Lg, Grade 8.8.....	2
37	450452		Hex Nut, M6 - 1	2
38				
39				
40				
41				
42				
43	71205G01		Direction Selector Handle.....	1
44	01037G02		Pan Head Phillips Screw, #10 - 32 x 1/2" Lg	1
45	606421		Flanged Hex Head Bolt, M6 - 1 x 30mm Lg, Grade 8.8	1
46	450452		Hex Nut, M6 - 1	1
47				
48	628573		Body Support.....	1
49	608290		Self Tapping Screw, #10 - 16 x 3/4" Lg.....	2

Notes:

This image shows a full page of blank graph paper. The background is a very light gray color. Overlaid on this background is a precise grid of thin, medium-gray lines. The grid consists of small, identical squares that cover the entire area of the page, leaving no margins or unprinted space. There are no markings, text, or other features on the grid itself.

2 Electrical Bracket Assembly includes items 3 - 5



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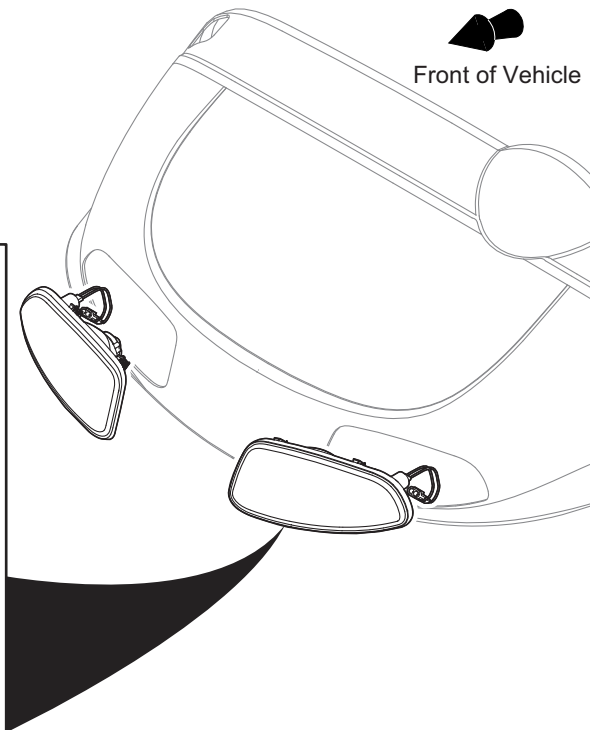
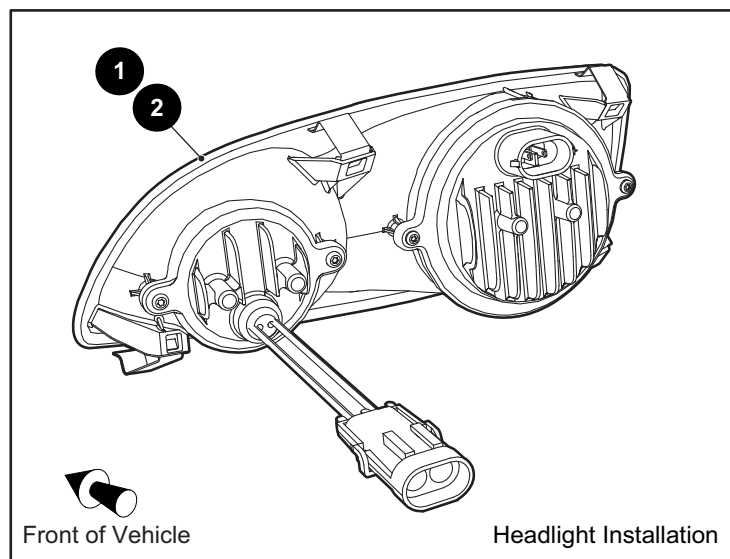
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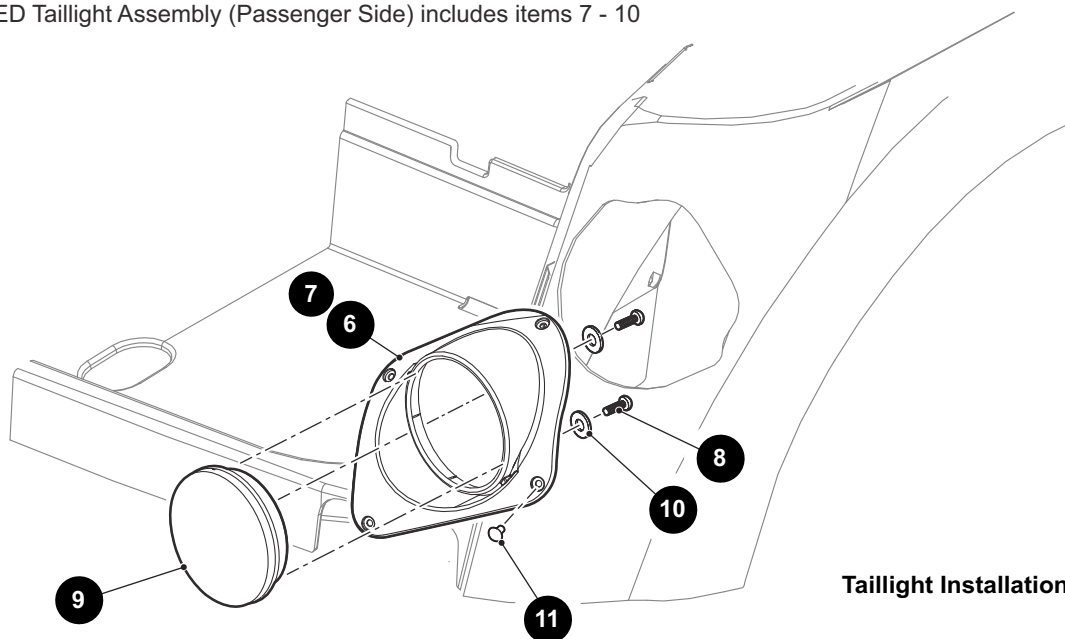
ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
1	10043587		Main Harness	1
2	10006730		Electrical Bracket Assembly (Includes Items 3 - 5)	1
3	73290G03		Buzzer	1
4	683972		Bracket	1
5	71045G01		Black Aluminum Rivet, 5/32"	2
6	10043588		Accessory Harness (For Freedom & Shuttle 2+2)	1
7	71055G01		Rivet, 3/16" x .38" Lg (For Freedom & Shuttle 2+2).....	1
8	684246		Compartment Cover.....	1
9	602572		Pan Head Taptite Bolt, M10 - 1.5 x 20mm Lg	1
10	612889		Pedal Switch (For Freedom)	2
11	620030		Socket Head Bolt, M5 - .8 x 15mm Lg (For Freedom)	2
12	612889		Pedal Switch (For Fleet & Shuttle 2+2).....	1
13				
14				
15	01038G01		Hex Washer Head Swageform Screw with Dog Point, 1/4" - 20 x 3/4" Lg	1
16	01110G01		Flat Washer, 1/4"	1
17				
18	17618G1		Nylon Clamp, 8" Lg (Not Illustrated).....	3
19	684128		Electronic Control Unit (ECU)	1
20	684136		Ignition Relay	1
21	684135		Fuel Pump Relay.....	1
22				
23	10017118		Controller.....	1
24	617074		Hour Meter	1
25	840177		Terminal Boot	2

FOR FREEDOM & SHUTTLE 2+2 ONLY



- 4 LED Taillight Assembly (Driver Side) includes items 6, 8 - 10
- 5 LED Taillight Assembly (Passenger Side) includes items 7 - 10

Front of Vehicle



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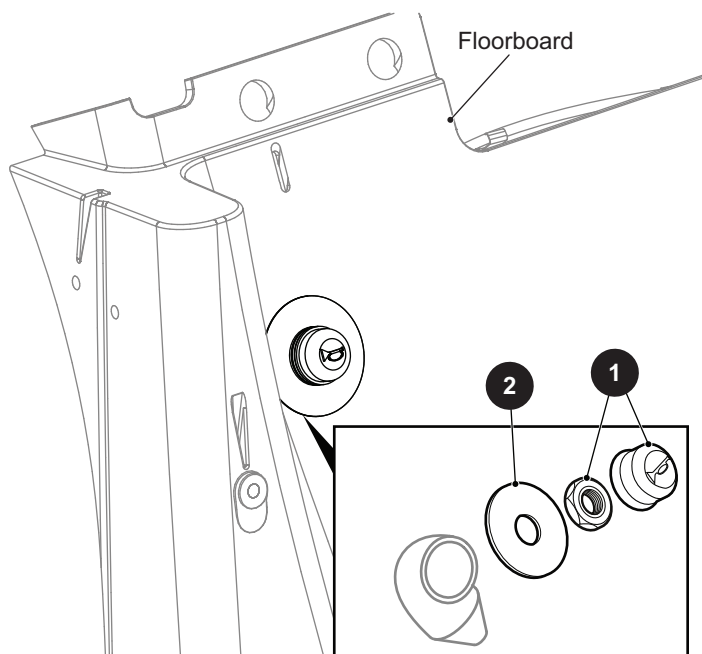
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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
1	10030334G01		LED Headlight Assembly (Driver Side)	1
2	10030334G02		LED Headlight Assembly (Passenger Side).....	1
3				
4	10030401G01		LED Taillight Assembly (Driver Side) (Includes Items 6, 8 - 10).....	1
5	10030401G02		LED Taillight Assembly (Passenger Side) (Includes Items 7 - 10)	1
6	10027806G01		Bezel (Driver Side)	1
7	10027806G02		Bezel (Passenger Side).....	1
8	10023082		Button Head Torx Screw (Plastite), M3 - 8.....	3
9	10014910		Round LED Taillight, 4"	1
10	10027443		Flat Washer, #4 - 7/16"	3
11	10030163		Button Head Torx Screw (Plastite), #10 - 16 x 3/8" Lg	8

FOR FREEDOM & SHUTTLE 2+2

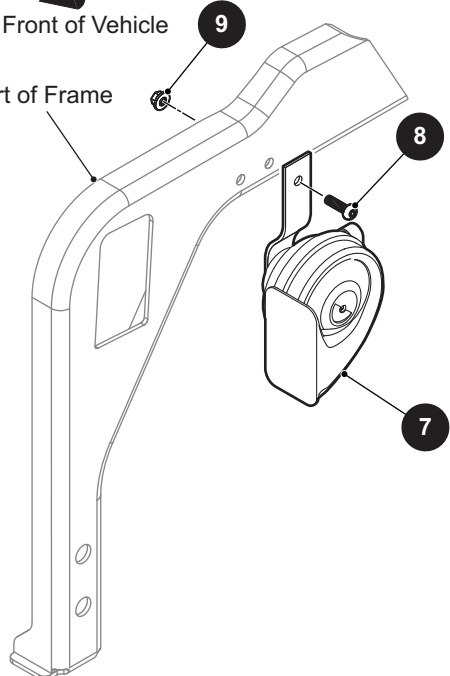
Front of Vehicle



Momentary Switch Installation

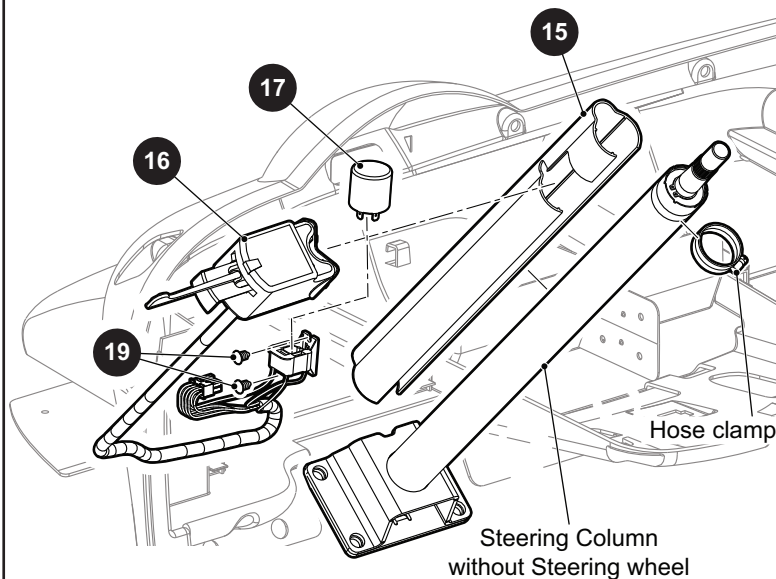
Front of Vehicle

Part of Frame



Front of Vehicle

16 Turn Signal Switch includes item 17



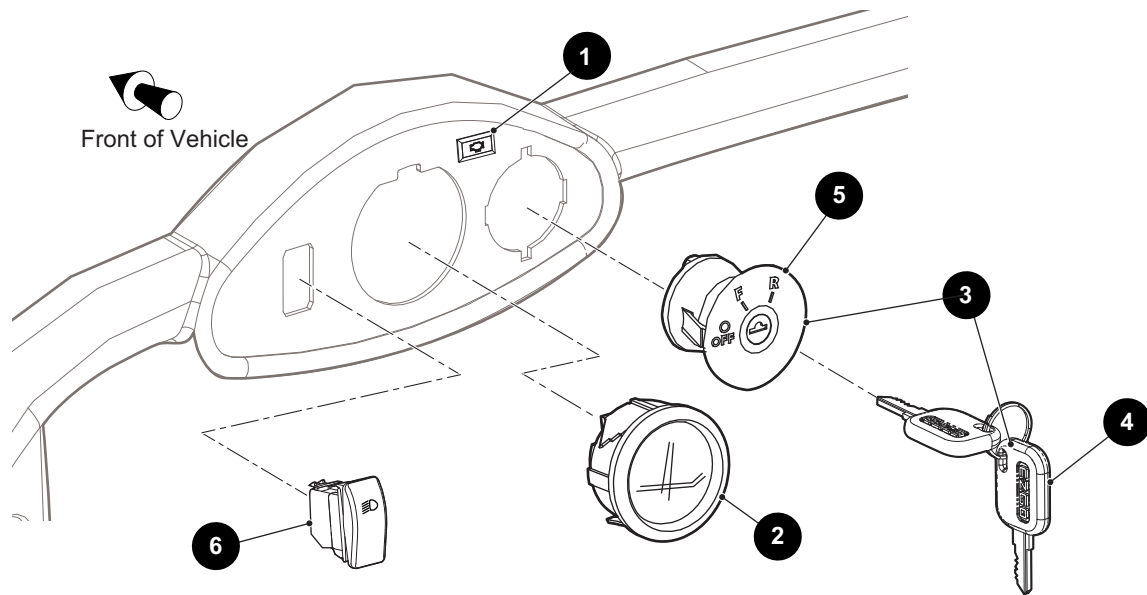
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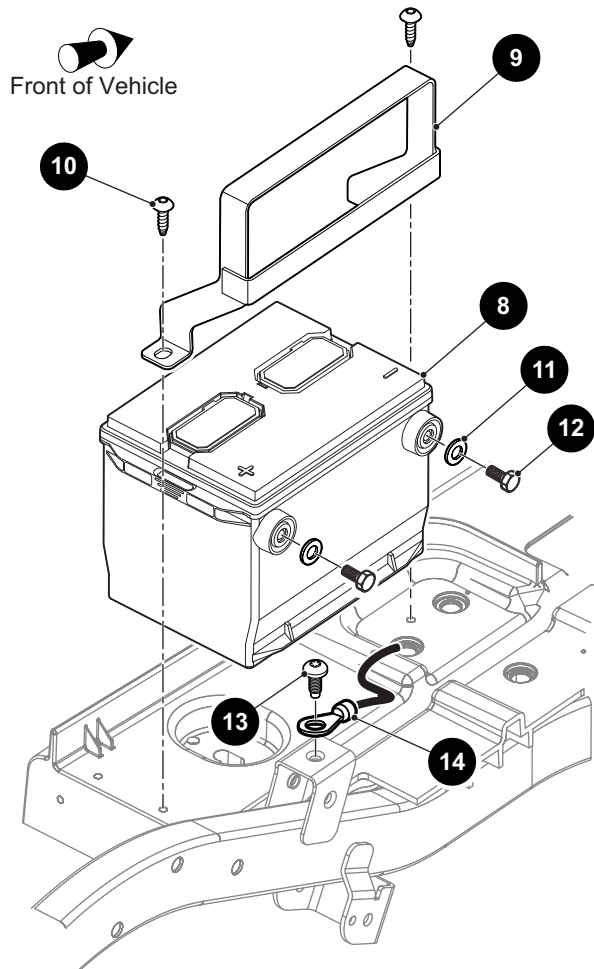
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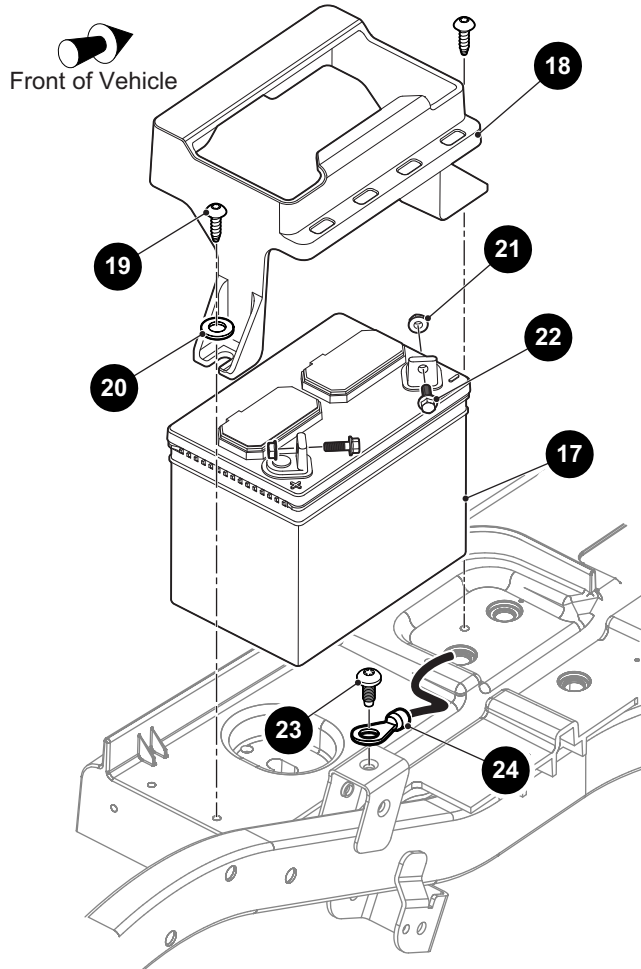
ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
1	17318G1		Momentary Switch.....	1
2	608397		Horn Plate	1
3				
4				
5				
6				
7	604196		Horn Assembly	1
8	601326		Button Head Torx Bolt, M6 - 1 x 20mm Lg	1
9	601476		Flanged Lock Nut, M6 - 1	1
10				
11				
12				
13				
14				
15	20965G3		Steering Column Cover.....	1
16	604511		Turn Signal Switch (Includes Item 17)	1
17	604367		Flasher Unit	1
18	*		Vinyl Tape, 40mm (Not Illustrated)	1
19	16816G5		Ratchet Rivet, .187" x .550"	2
20	31539G1		Nylon Clamp, 15.5" Lg (Not Illustrated).....	1



BATTERY SIDE POST



BATTERY TOP POST



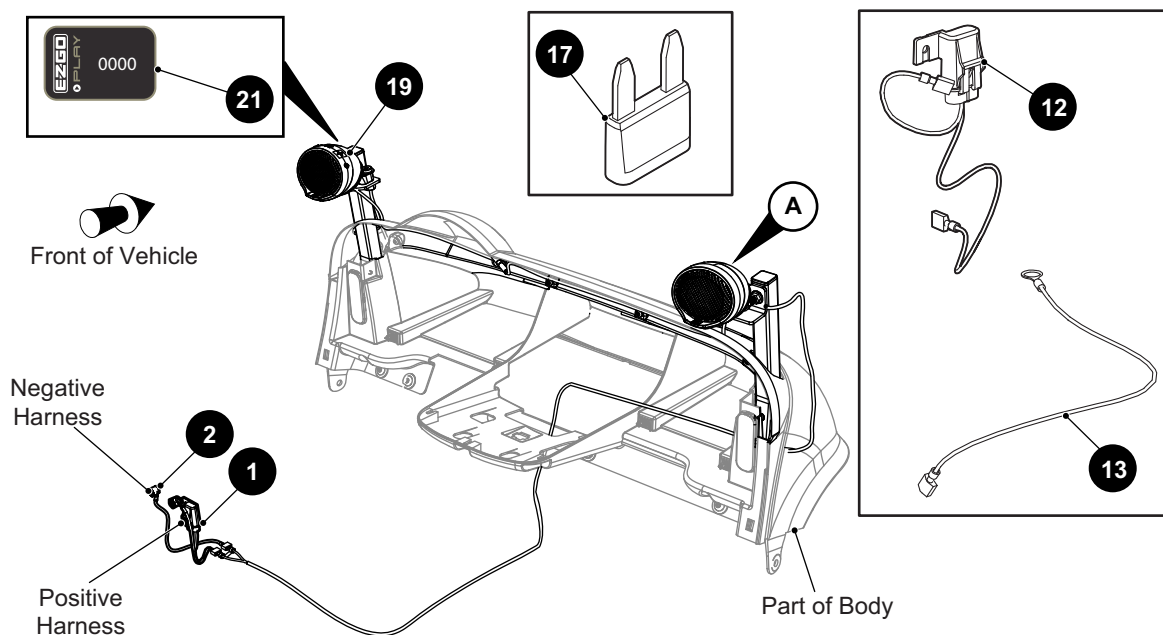
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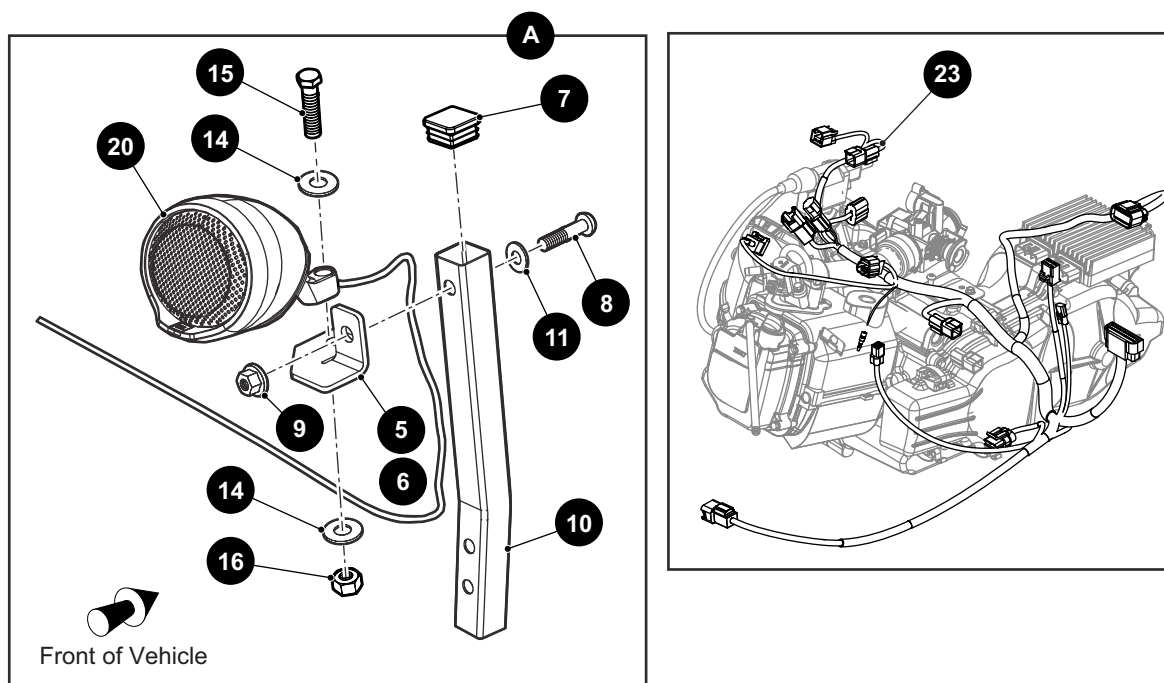
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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
1	659101		Malfunction Indicator Light	1
2	612314		State of Charge Meter (Fuel)	1
3	609696		Key Switch and Key Set (Unique)	1
4	611282		Common Key Set	1
5	611284		Key Switch	1
6	651897G07		Headlight Switch (For Freedom & Shuttle 2+2 Only)	1
7				
8	637484		Battery, 12V (Side Post)	1
9	643145		Battery Tie Down	1
10	649804		Button Head Torx Screw, M8 - 3.5 x 30mm Lg	2
11	614221		Flat Washer, 3/8"	2
12	651336		Battery Bolt (Side Terminal)	2
13	602572		Pan Head Taptite Bolt, M10 - 1.5 x 20mm Lg	1
14	687925		Power Harness (Connects to Starter Generator Controller)	1
15				
16				
17	680408		Battery, 12V (Top Post)	1
18	680409		Battery Tie Down	1
19	649804		Button Head Torx Screw, M8 - 3.5 x 30mm Lg	2
20	614221		Flat Washer, 3/8"	2
21	11027G2		Flanged Lock Nut, 1/4" - 20	2
22	13437G9		Flanged Lock Screw (Serrated), 1/4" - 20 x 3/4" Lg, Grade 5	2
23	602572		Pan Head Taptite Bolt, M10 - 1.5 x 20mm Lg	1
24	687925		Power Harness (Connects to Starter Generator Controller)	1
25				
26				
27	608772		#6AWG Wire, Blue (For CE Vehicles) (Not Illustrated)	1
28	606042		Battery Terminal Cover (For CE Vehicles) (Not Illustrated)	1



- 3** Speaker Assembly Mounting, Driver Side includes items 5, 7 - 11
- 4** Speaker Assembly Mounting, Passenger Side includes items 6 - 11
- 18** Bluetooth Speakers Assembly includes items 19 - 21



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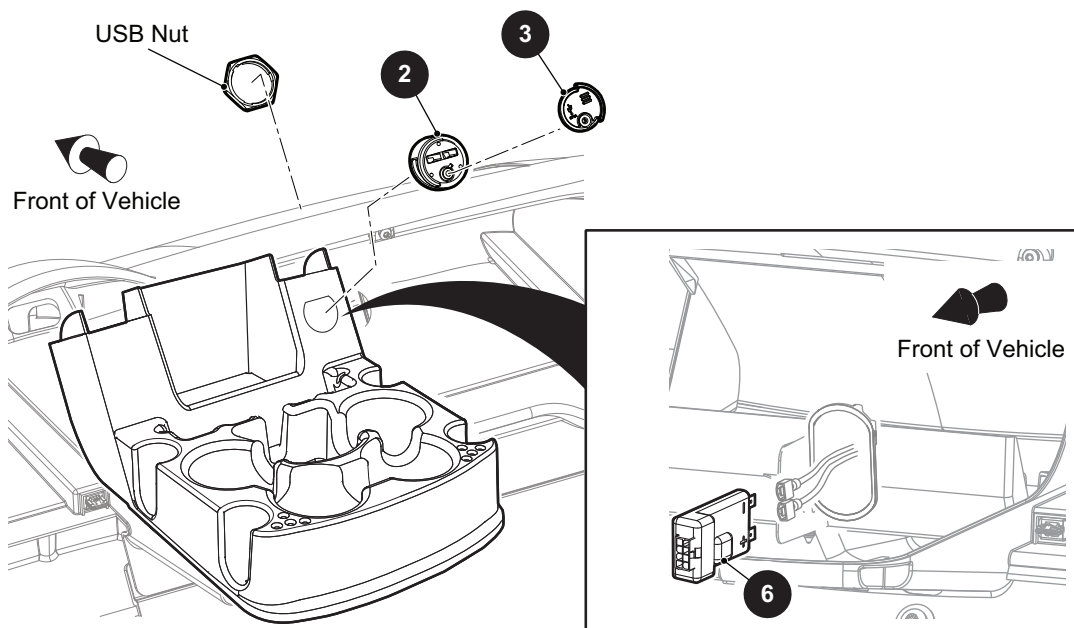
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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
1	697532		Speaker Harness (Positive)	1
2	697533		Speaker Harness (Negative).....	1
3	697232		Speaker Assembly Mounting, Driver Side (Includes Items 5, 7 - 11)	1
4	697231		Speaker Assembly Mounting, Passenger Side (Includes Items 6 - 11).....	1
5	690335G01		Speaker Bracket (Driver Side).....	1
6	690335G02		Speaker Bracket (Passenger Side)	1
7	620634		End Cap.....	1
8	600527		Button Head Torx Bolt, M10 - 1.5 x 60mm Lg.....	1
9	600525		Lock Nut, M10 - 1.5	1
10	648473		Front Mirror Mount Strut	1
11	603823		Flat Washer, M10.....	1
12	10001424		Speaker Jumper Harness (Positive)	1
13	10001784		Speaker Jumper Harness (Negative).....	1
14	00560G2		Flat Washer, 7/16"	4
15	00463G11		Hex Head Bolt, 7/16" - 14 x 1 5/8" Lg, Grade 5	2
16	00734G1		Lock Nut, 7/16" - 14	2
17	636455G20		Mini Fuse Automotive, 58V, 5A	1
18	692171		Bluetooth Speakers Assembly (Includes Items 19 - 21).....	1
19	690350		Bluetooth Speaker (Parent)	1
20	692906		Bluetooth Speaker (Child)	1
21	692795		Bluetooth Speaker Decal.....	1
22	00753G7		Truss Head Phillip Screw, 1/4" - 20 x 2 1/2" Lg (Not Illustrated)	2
23	687926		Engine Harness.....	1

1 USB Port Housing Assembly includes items 2 - 3



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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
1	639384		USB Port Housing Assembly (Includes Items 2 - 3).....	1
2	639383		USB Port Housing	1
3	639382		USB Port Lid	1
4				
5	17618G1		Nylon Clamp, 7" Lg (Not Illustrated).....	1
6	10001356		USB Electronics	1
7				
8				
ITEMS 9 TO 44 NOT SHOWN (FOR FLEET & FREEDOM ONLY)				
9	10008835G07124		GPS Display Unit, 7", Base, 24 Months Lease Duration.....	1
10	10008835G07130		GPS Display Unit, 7", Base, 30 Months Lease Duration.....	1
11	10008835G07136		GPS Display Unit, 7", Base, 36 Months Lease Duration	1
12	10008835G07142		GPS Display Unit, 7", Base, 42 Months Lease Duration	1
13	10008835G07148		GPS Display Unit, 7", Base, 48 Months Lease Duration	1
14	10008835G07154		GPS Display Unit, 7", Base, 54 Months Lease Duration	1
15	10008835G07160		GPS Display Unit, 7", Base, 60 Months Lease Duration	1
16	10008835G07166		GPS Display Unit, 7", Base, 66 Months Lease Duration	1
17	10008835G07172		GPS Display Unit, 7", Base, 72 Months Lease Duration	1
18	10008835G07224		GPS Display Unit, 7", Enhanced, 24 Months Lease Duration.....	1
19	10008835G07230		GPS Display Unit, 7", Enhanced, 30 Months Lease Duration.....	1
20	10008835G07236		GPS Display Unit, 7", Enhanced, 36 Months Lease Duration.....	1
21	10008835G07242		GPS Display Unit, 7", Enhanced, 42 Months Lease Duration.....	1
22	10008835G07248		GPS Display Unit, 7", Enhanced, 48 Months Lease Duration.....	1
23	10008835G07254		GPS Display Unit, 7", Enhanced, 54 Months Lease Duration.....	1
24	10008835G07260		GPS Display Unit, 7", Enhanced, 60 Months Lease Duration.....	1
25	10008835G07266		GPS Display Unit, 7", Enhanced, 66 Months Lease Duration.....	1
26	10008835G07272		GPS Display Unit, 7", Enhanced, 72 Months Lease Duration.....	1
27	10008835G10124		GPS Display Unit, 10", Base, 24 Months Lease Duration.....	1
28	10008835G10130		GPS Display Unit, 10", Base, 30 Months Lease Duration.....	1
29	10008835G10136		GPS Display Unit, 10", Base, 36 Months Lease Duration.....	1

ELECTRICAL

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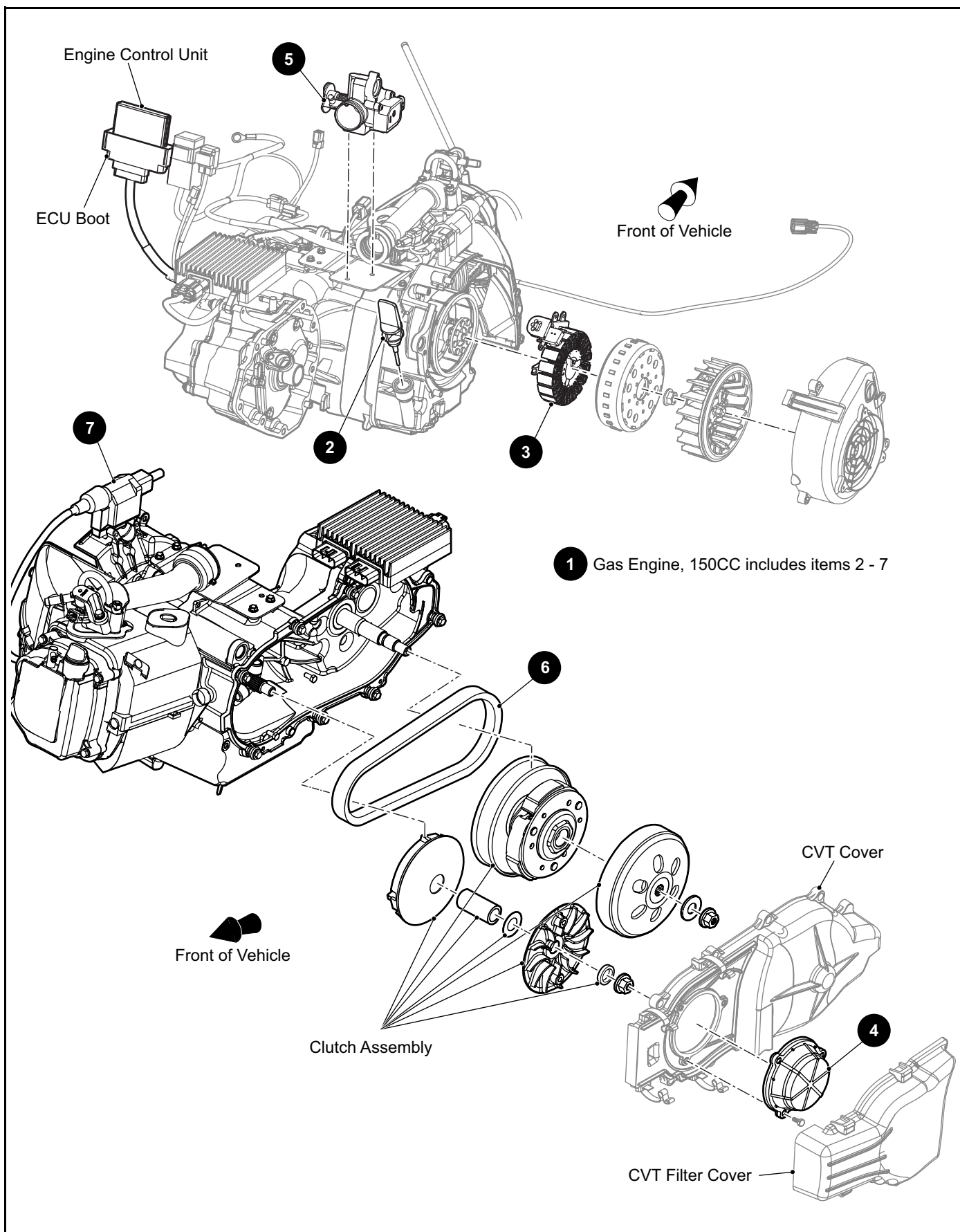
*** Indicates consult Customer Service Department for additional information.

ITEM	PART NO.	1	2	3	4	5	DESCRIPTION	QTY.
30	10008835G10142						GPS Display Unit, 10", Base, 42 Months Lease Duration	1
31	10008835G10148						GPS Display Unit, 10", Base, 48 Months Lease Duration	1
32	10008835G10154						GPS Display Unit, 10", Base, 54 Months Lease Duration	1
33	10008835G10160						GPS Display Unit, 10", Base, 60 Months Lease Duration	1
34	10008835G10166						GPS Display Unit, 10", Base, 66 Months Lease Duration	1
35	10008835G10172						GPS Display Unit, 10", Base, 72 Months Lease Duration	1
36	10008835G10224						GPS Display Unit, 10", Enhanced, 24 Months Lease Duration	1
37	10008835G10230						GPS Display Unit, 10", Enhanced, 30 Months Lease Duration	1
38	10008835G10236						GPS Display Unit, 10", Enhanced, 36 Months Lease Duration	1
39	10008835G10242						GPS Display Unit, 10", Enhanced, 42 Months Lease Duration	1
40	10008835G10248						GPS Display Unit, 10", Enhanced, 48 Months Lease Duration	1
41	10008835G10254						GPS Display Unit, 10", Enhanced, 54 Months Lease Duration	1
42	10008835G10260						GPS Display Unit, 10", Enhanced, 60 Months Lease Duration	1
43	10008835G10266						GPS Display Unit, 10", Enhanced, 66 Months Lease Duration	1
44	10008835G10272						GPS Display Unit, 10", Enhanced, 72 Months Lease Duration	1

Notes:

This image shows a full page of blank graph paper. The grid consists of thin, light gray horizontal and vertical lines that intersect to form small squares across the entire surface. There are no margins, text, or other markings on the paper.

ENGINE AND MUFFLER



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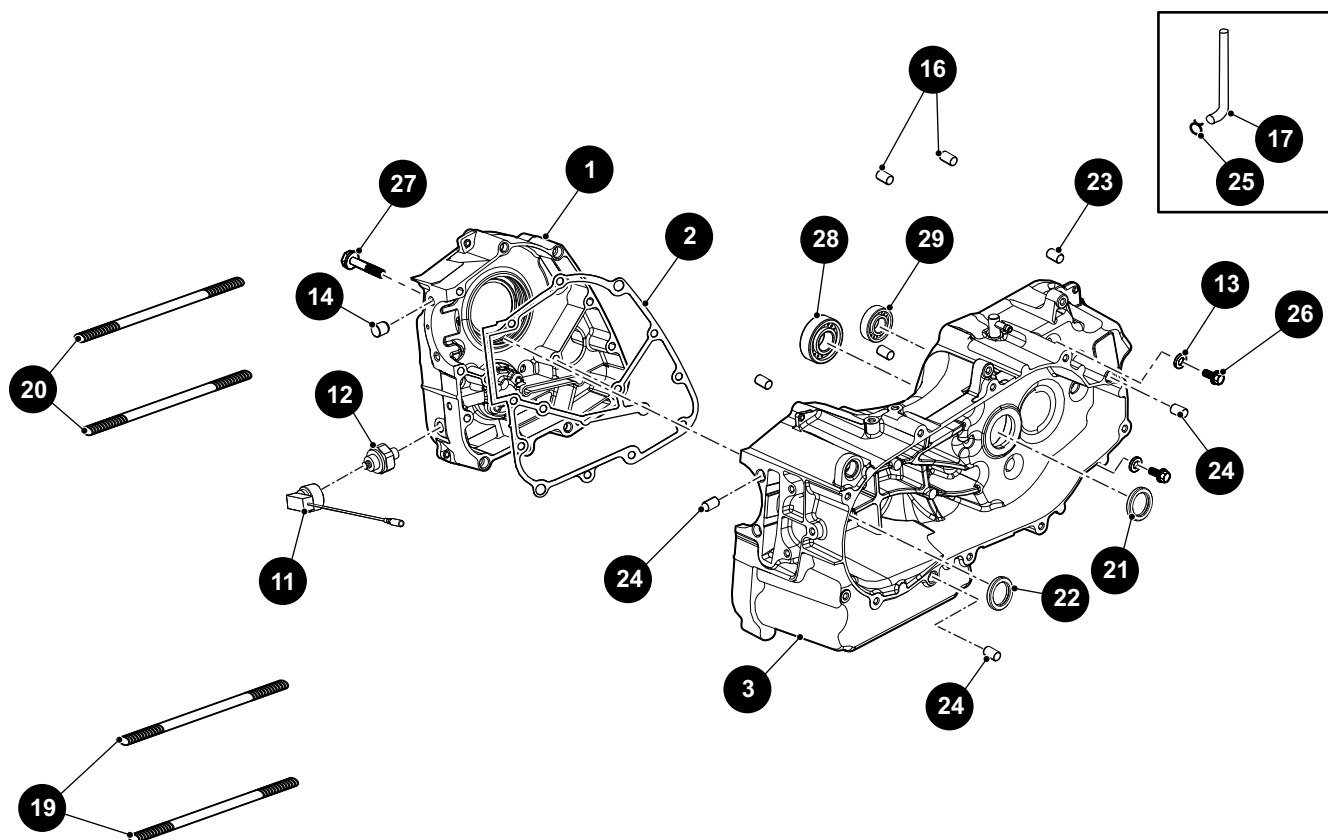
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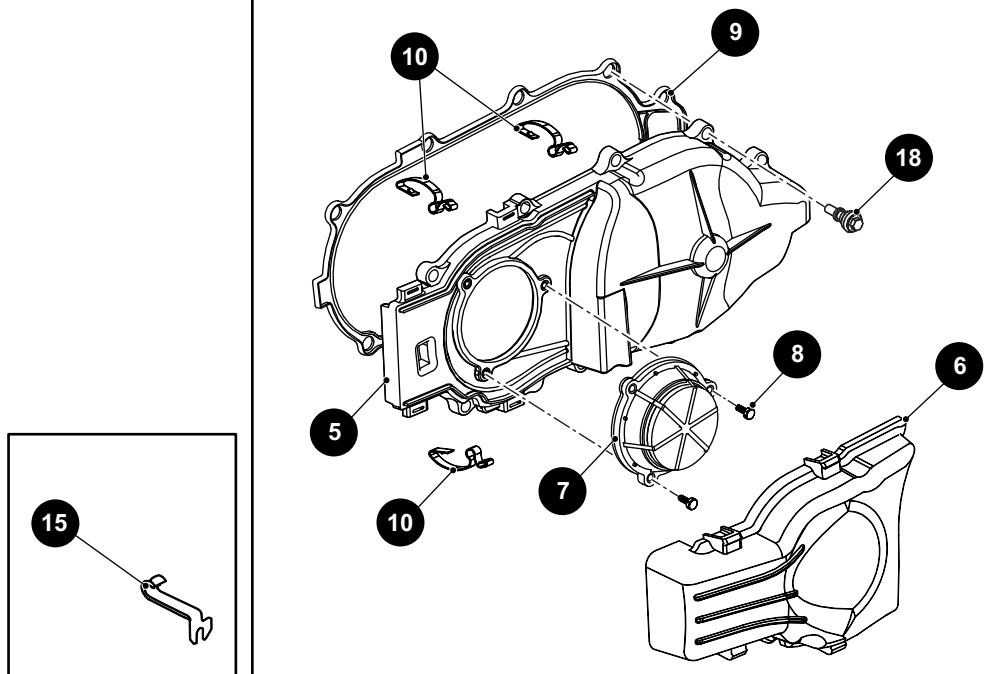
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ITEM	PART NO.	1	2	3	4	5	DESCRIPTION	QTY.
1	680364						Gas Engine, 150CC (Includes Items 2 - 7)	1
2	696012						Dip Stick	1
3	696523						Stator	1
4	696008						CVT Filter	1
5	680380						Throttle Body	1
6	696533						CVT Belt	1
7	680379						Ignition Coil.....	1



4 CVT Cover Assembly includes items 5 - 10



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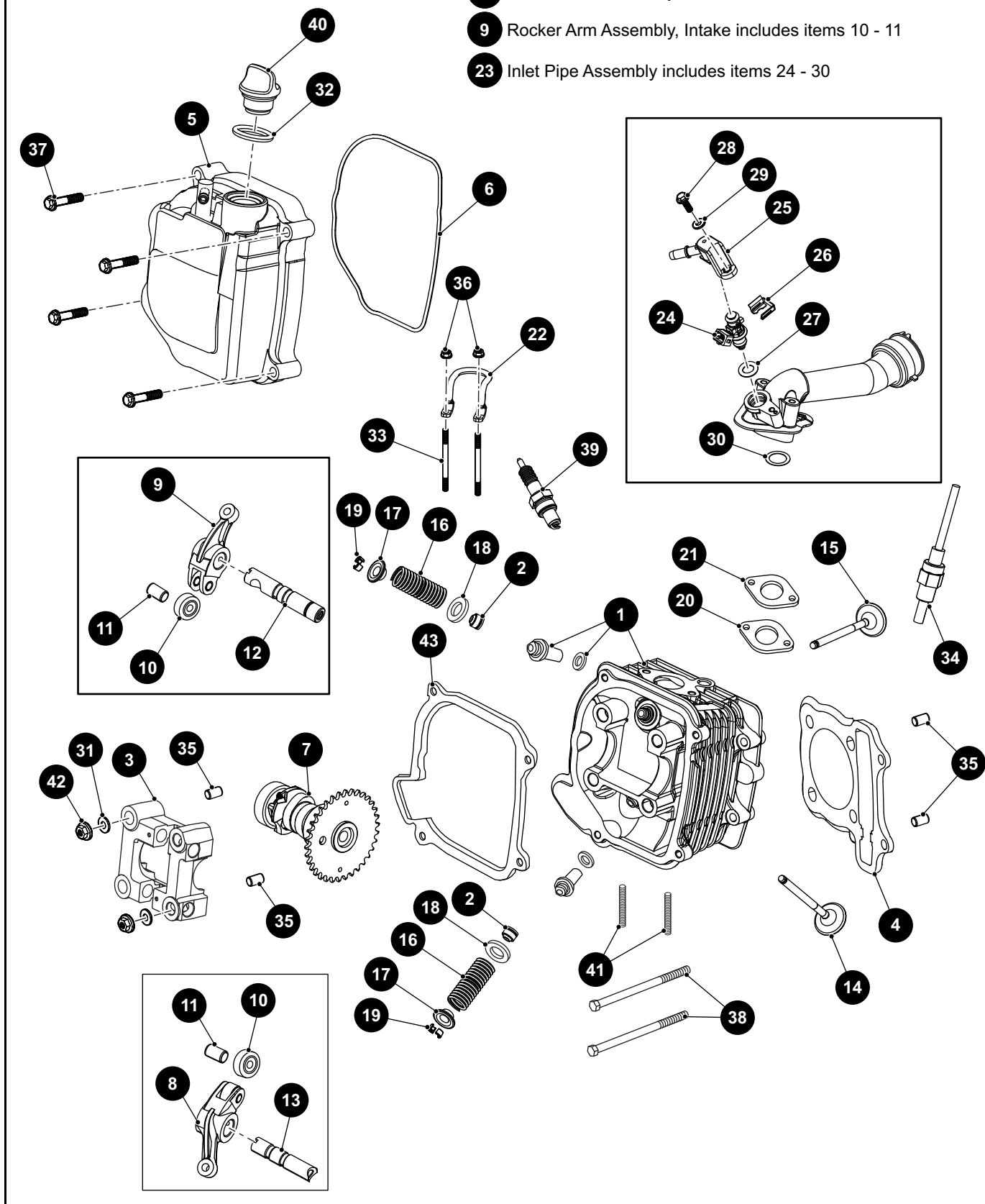
ITEM	PART NO.	1 2 3 4 5 DESCRIPTION	QTY.
1	696496	Mid Housing	1
2	696506	Housing Gasket, LH	1
3	696495	Housing, LH	1
4	10010618	CVT Cover Assembly (Includes Items 5 - 10)	1
5	696070	CVT Cover	1
6	696112	Filter Cover	1
7	696008	CVT Filter	1
8	697614	CVT Filter Screw	3
9	696010	CVT Cover Gasket	1
10	10007076	CVT Cover Clamp	4
11	10014869	Oil Pressure Switch Harness	1
12	696115	Oil Pressure Switch	1
13	10007634	Flat Washer	2
14	10009680	Cone Plug,6-7	1
15	10023139	Vent Hose Bracket	1
16	696486	Axle Interface Dowel	2
17	10014866	Gearbox Vent Tube	1
18	696483	CVT Screw	8
19	10014870	Cylinder Stud	2
20	10014871	Cylinder Stud	2
21	696020	Input Shaft Seal	1
22	696526	Oil Crank Seal, LH	1
23	10023138	Dowel, 10 x 14	2
24	696513	Dowel (Cylinder To Cylinder Head)	4
25	10014855	Breather Hose Spring Clip	1
26	10007635	Screw	2
27	697693	Screw, M6 - 1 x 50mm Lg	2
28	696530	Bearing, IS CVT Side	1
29	696527	Bearing, OS CVT Side	1

ENGINE AND MUFFLER

8 Rocker Arm Assembly, Exhaust includes items 10 - 11

9 Rocker Arm Assembly, Intake includes items 10 - 11

23 Inlet Pipe Assembly includes items 24 - 30



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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
1	696454		Cylinder Head	1
2	696519		Valvetrain	2
3	696499		Cam Holder	1
4	10009692		Cylinder Head Gasket	1
5	696019		Valve Cover	1
6	10007108		Valve Cover Gasket	1
7	696521		Camshaft Assembly	1
8	697729		Rocker Arm Assembly, Exhaust (Includes Items 10 - 11)	1
9	696507		Rocker Arm Assembly, Intake (Includes Items 10 - 11)	1
10	10007109		Roller	1
11	10007110		Pin	1
12	696509		Shaft, Rocker Intake	1
13	696511		Shaft, Rocker Exhaust	1
14	696520		Exhaust Valve	1
15	696517		Intake Valve	1
16	696518		Valve Spring	2
17	696516		Valve Spring Retainer	2
18	10007111		Outer Valve Seat	2
19	696508		Valve Spring Retainer	4
20	10015659		Cylinder Head Gasket, Intake	1
21	680410		Inlet Pipe Spacer	1
22	10015844		Fuel Rail Guard	1
23	10015653		Inlet Pipe Assembly (Includes Items 24 - 30)	1
24	680393		Fuel Injector	1
25	680386		Fuel Rail	1
26	696498		Fuel Injector Clip	1
27	10007113		High Tension Seal (Fuel Injector)	1
28	10006993		Screw	1
29	10006991		Split Washer	1
30	10007118		O-Ring, 27mm, Intake	1
31	10010600		Washer, 8mm	4

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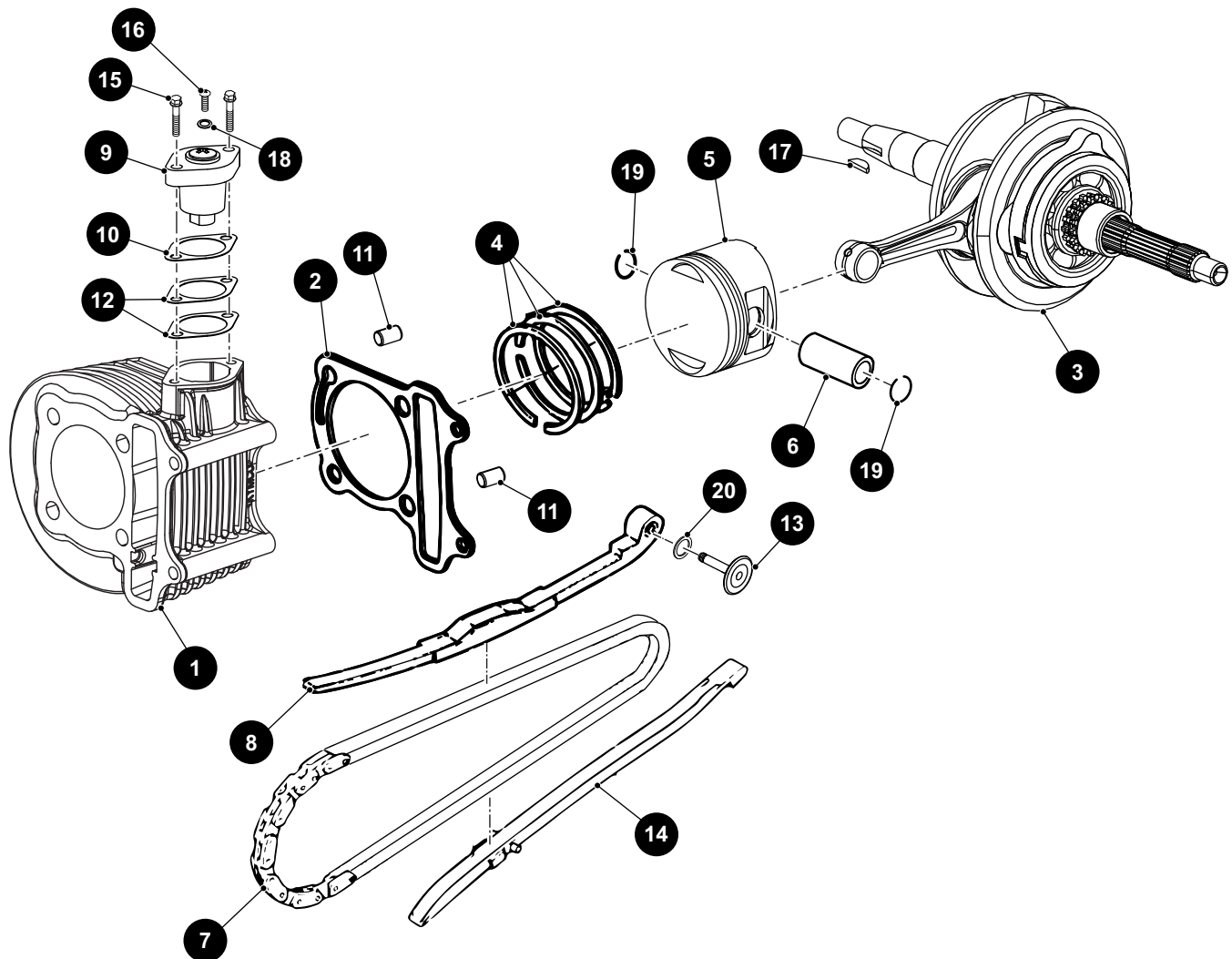
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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
32	10007119		O-Ring, 18mm, Dipstick.....	1
33	697615		Cylinder Head Stud, Intake	2
34	696452		Sensor, CHT	1
35	696513		Dowel (Cylinder to Cylinder Head)	4
36	10006956		Nut, M6 x 1	2
37	10015791		Screw, M6- 1 x 32mm Lg	4
38	697612		Screw, M6 - 1 x 100mm Lg.....	2
39	10024504		Spark Plug	1
40	696018		Oil Fill Cap	1
41	696688		Exhaust Stud	2
42	10010601		Flanged Nut, 8mm	4
43	10015654		Shroud/Head Seal	1

Notes:

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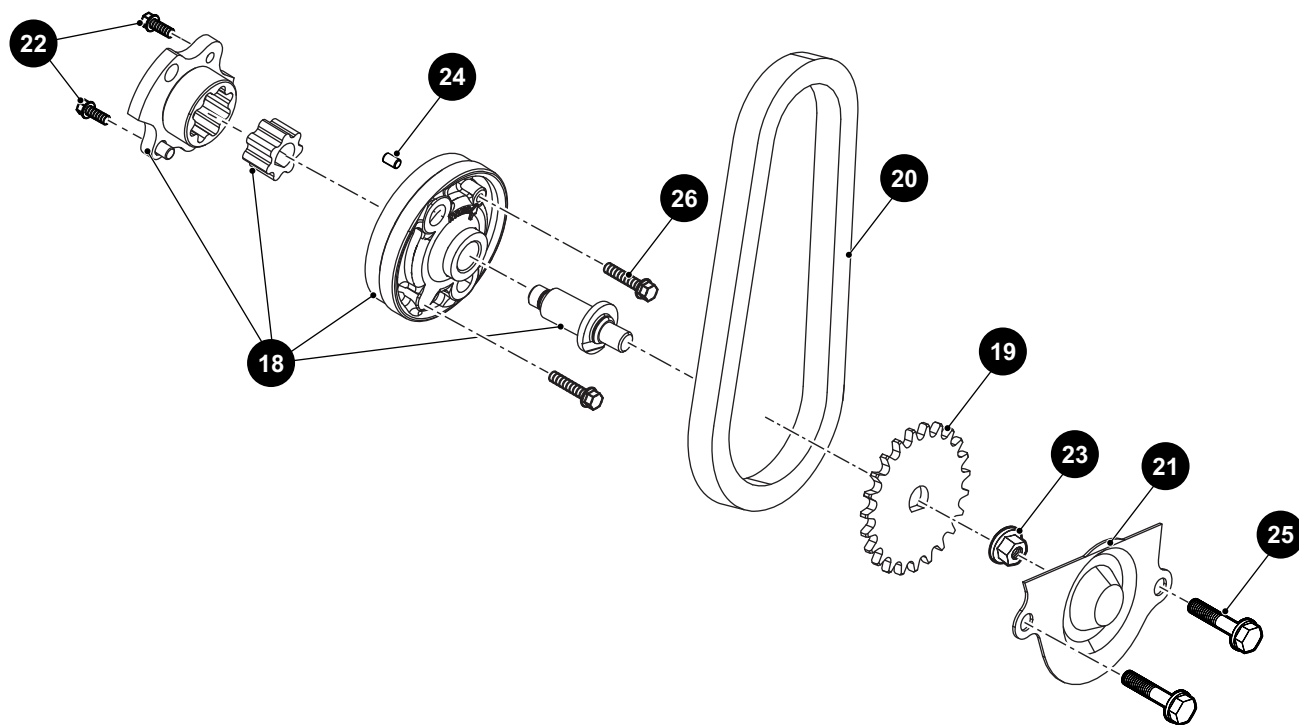
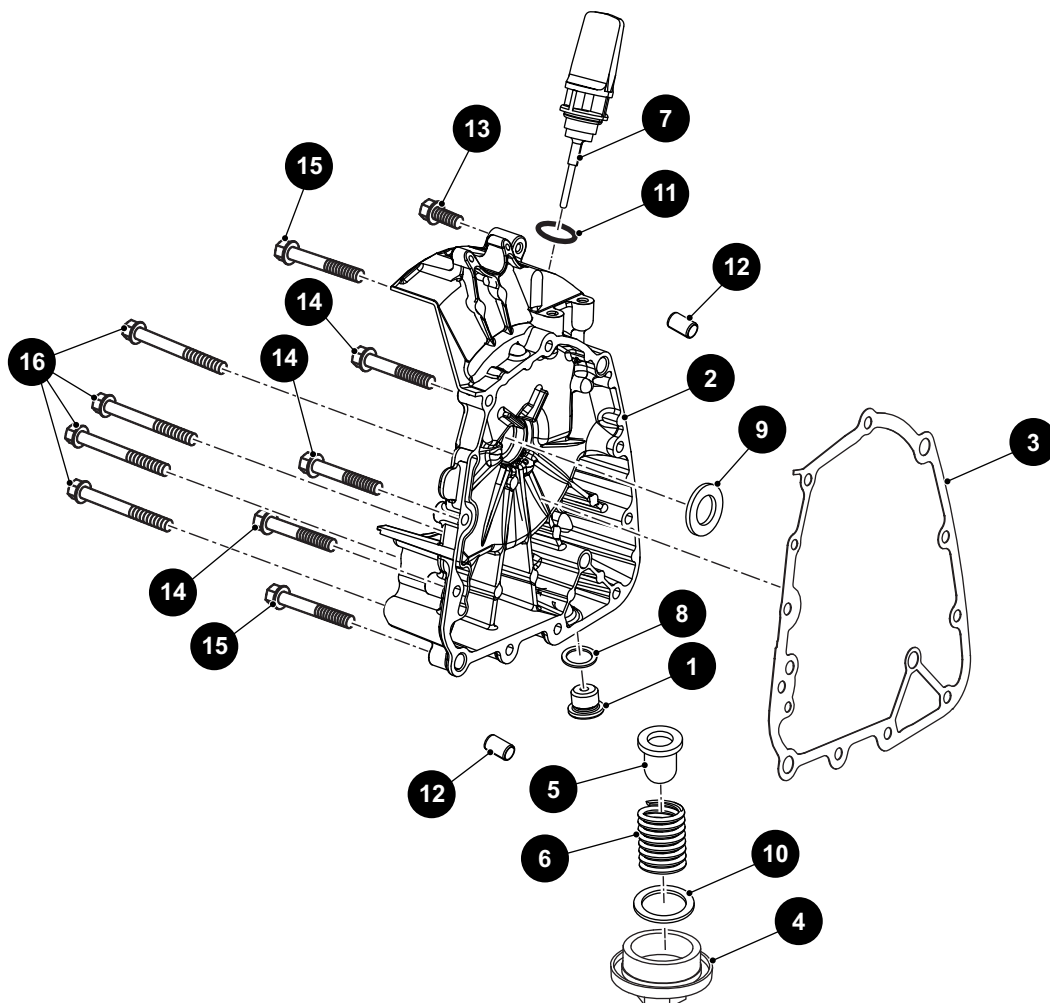
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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
1	696487		Cylinder	1
2	10008266		Cylinder Gasket.....	1
3	696489		Crank Assembly	1
4	10008267		Piston Ring Assembly	1
5	696488		Piston	1
6	10010603		Piston Pin	1
7	10010608		Timing Chain	1
8	10010609		Upper Timing Chain Guide	1
9	696490		Timing Chain Tensioner.....	1
10	10010605		Timing Chain Tensioner Plate	1
11	696513		Dowel (Cylinder to Cylinder Head).....	4
12	696491		Timing Chain Tensioner Gasket	1
13	10010610		Cam Chain Tensioner Pivot	1
14	10010611		Lower Timing Chain Guide.....	1
15	697716		Screw, M6 - 1 x 22mm Lg	2
16	10007120		Pan Head Screw	1
17	10010607		Woodruff Key, 25 x 14 x 4	1
18	10007121		Tensioner O-Ring	1
19	10010606		Piston Pin Clip, 15mm.....	2
20	10010612		O-Ring, 15.2 x 1.5	1



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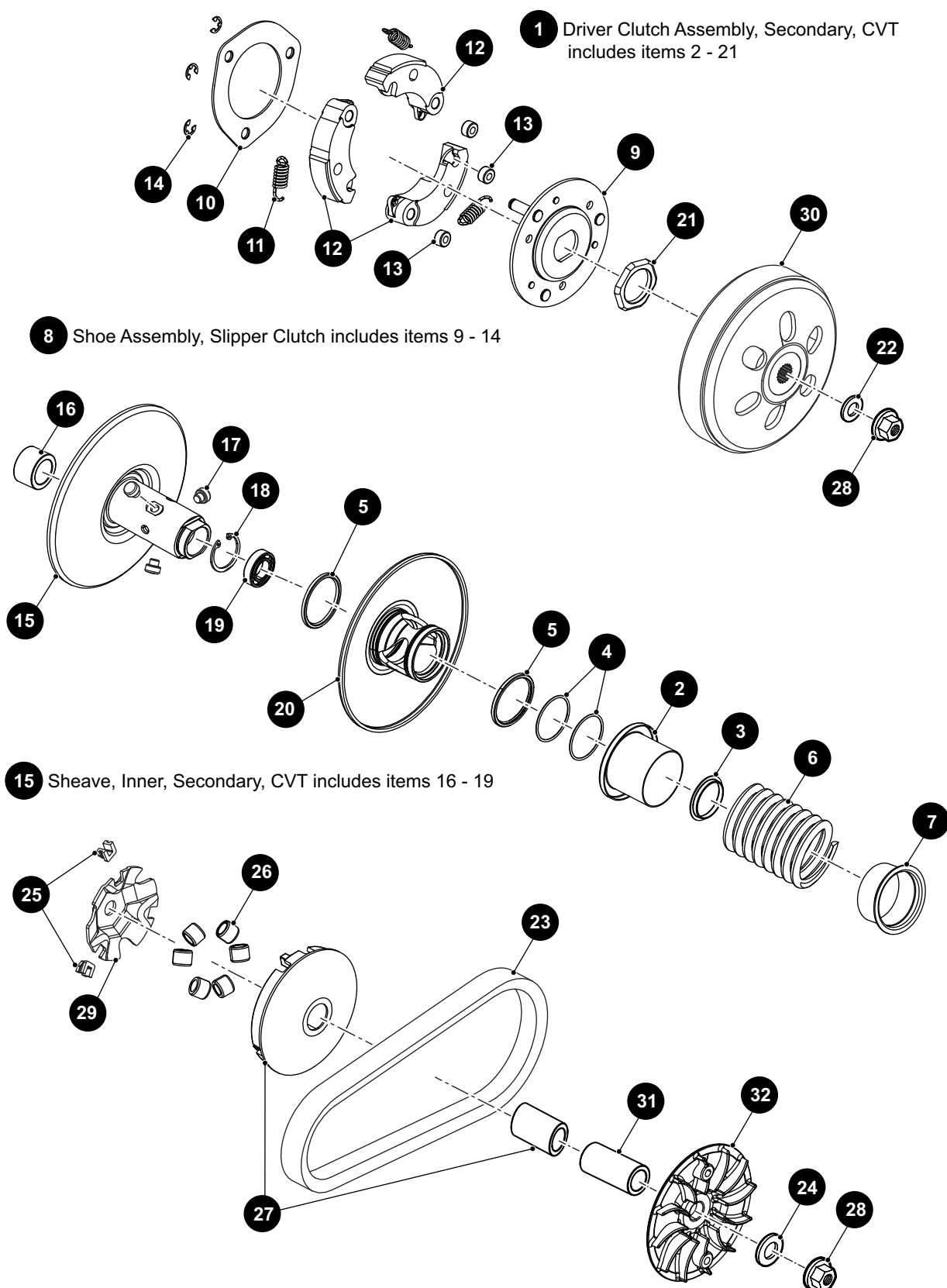
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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
1	696463		Oil Drain Plug, Small	1
2	696494		RH Housing.....	1
3	696505		RH Housing Gasket	1
4	696014		Oil Drain Plug	1
5	10005159		Oil Screen	1
6	10010614		Oil Filter, Screen Spring	1
7	696012		Dip Stick	1
8	10010448		Oil Drain Plug Washer.....	1
9	10008268		Oil Seal.....	1
10	10010615		O-Ring, 30.8mm.....	1
11	10007119		Dipstick O-Ring, 18mm	1
12	696513		Dowel (Cylinder to Cylinder Head).....	4
13	10015791		Screw, M6 - 1 x 32mm Lg	4
14	697610		Screw, M6 - 1 x 90mm Lg	5
15	697612		Screw, M6 - 1 x 100mm Lg	2
16	697609		Screw, M6 - 1 x 120mm Lg	4
17				
18	10015660		Oil Pump Assembly	1
19	696592		Oil Pump Gear	1
20	696591		Oil Pump Chain	1
21	696590		Oil Pump Cover.....	1
22	697727		Screw, M3 - 10mm	2
23	10006956		Nut, M6 x 1	2
24	10007143		Dowel Pin, 4 x 6.5	1
25	697611		Screw, M6 - 1 x 12mm Lg	4
26	697726		Screw, M6-1 x 28mm Lg	2



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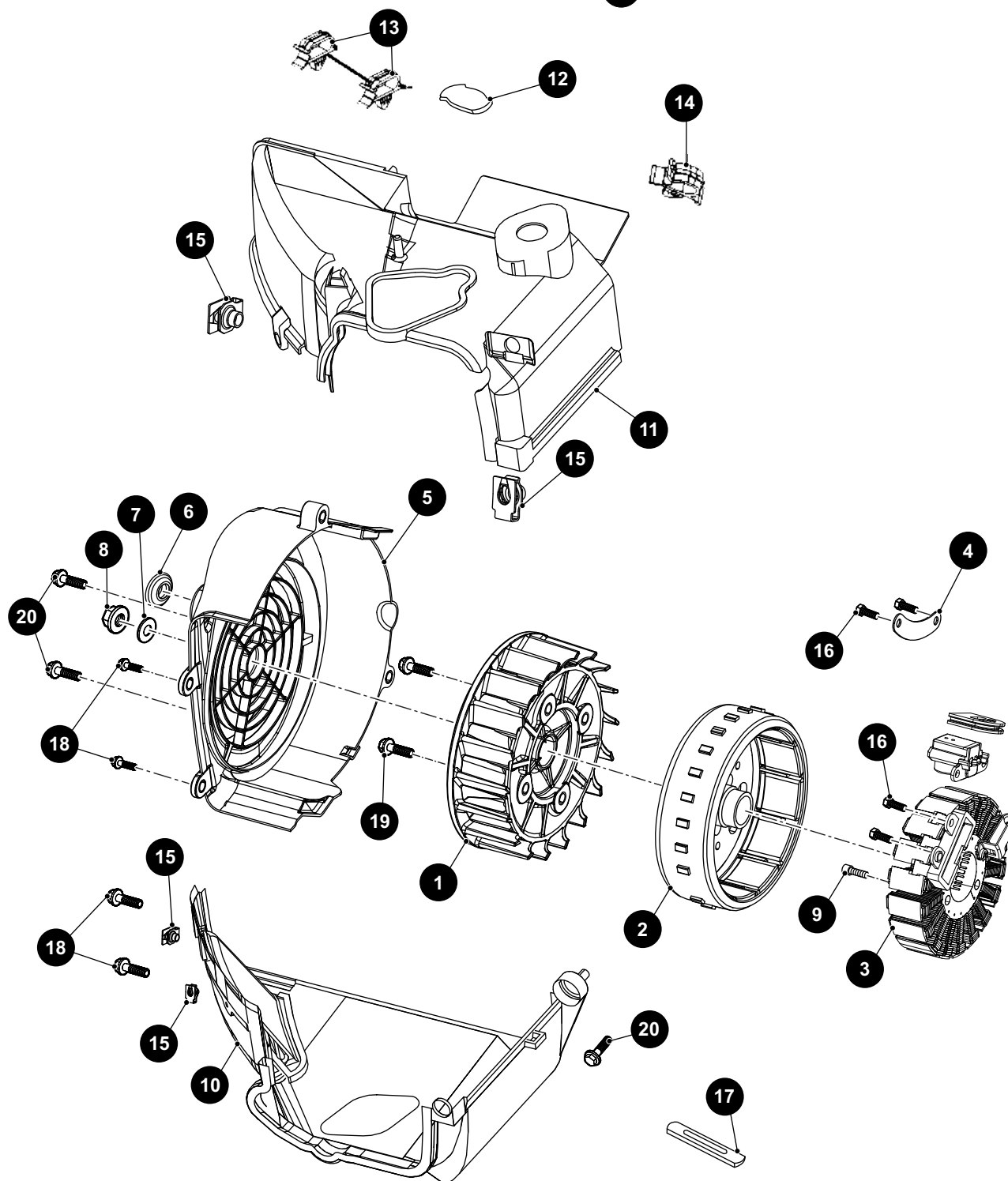
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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
1	10029342		Driver Clutch Assembly, Secondary, CVT (Includes Items 2 - 21).....	1
2	10007129		Collar Seal	1
3	10007134		Spring Collar, Inner	1
4	10007140		O-Ring,36.7mm	2
5	10007138		Oil Seal	2
6	10027249		Spring, Contra, Secondary	1
7	10007130		CVT Spring Collar, Outer	1
8	10009693		Shoe Assembly, Slipper Clutch (Includes Items 9 - 14)	1
9	696606		Shoe Plate, Front, CVT	1
10	696607		Shoe Plate, Rear, CVT	1
11	696602		CVT Shoe Spring	3
12	696600		CVT Shoe.....	3
13	10008270		Rubber Dampener, Clutch Shoe	3
14	696609		E-Clip	3
15	696605		Sheave, Inner, Secondary, CVT (Includes Items 16 - 19).....	1
16	696604		Bearing, Rear	1
17	10030181		Torque Driver Roller Pin	1
18	10007141		Clip	1
19	10007137		Ball Bearing, Radial.....	1
20	10029339		Torque Driver Sheave, Ramp	1
21	696599		Nut	1
22	696532		Washer	1
23	696533		CVT Belt.....	1
24	696502		Spacer, Primary	1
25	696015		Slider Bushing	3
26	10023075		Roller Weight Set, 11g.....	1
27	696107		Sheave, In, Primary, CVT	1
28	696464		Nut	2
29	696108		Backing Plate	1
30	696007		Drum	1
31	696501		Primary Sleeve	1
32	697724		Primary Sheave Outer	1

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5 Fan Shroud includes item 6

11 Upper Shroud includes items 12 - 15



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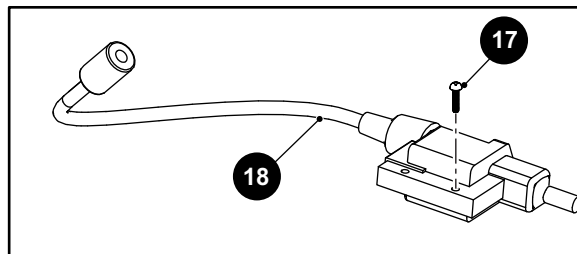
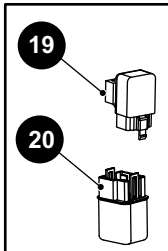
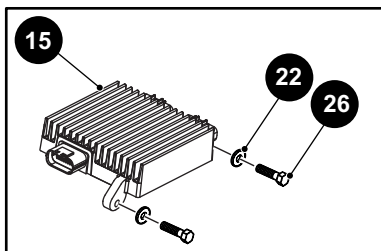
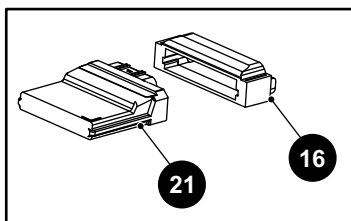
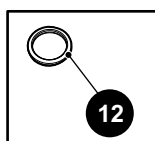
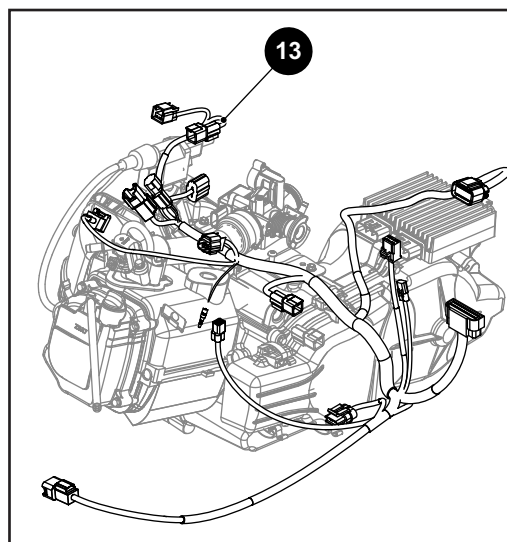
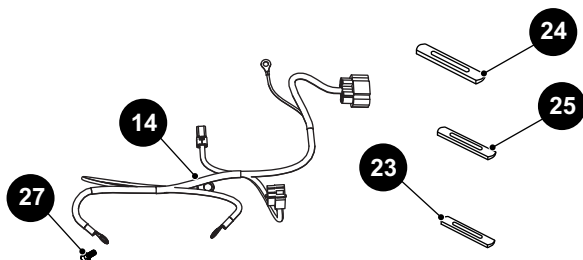
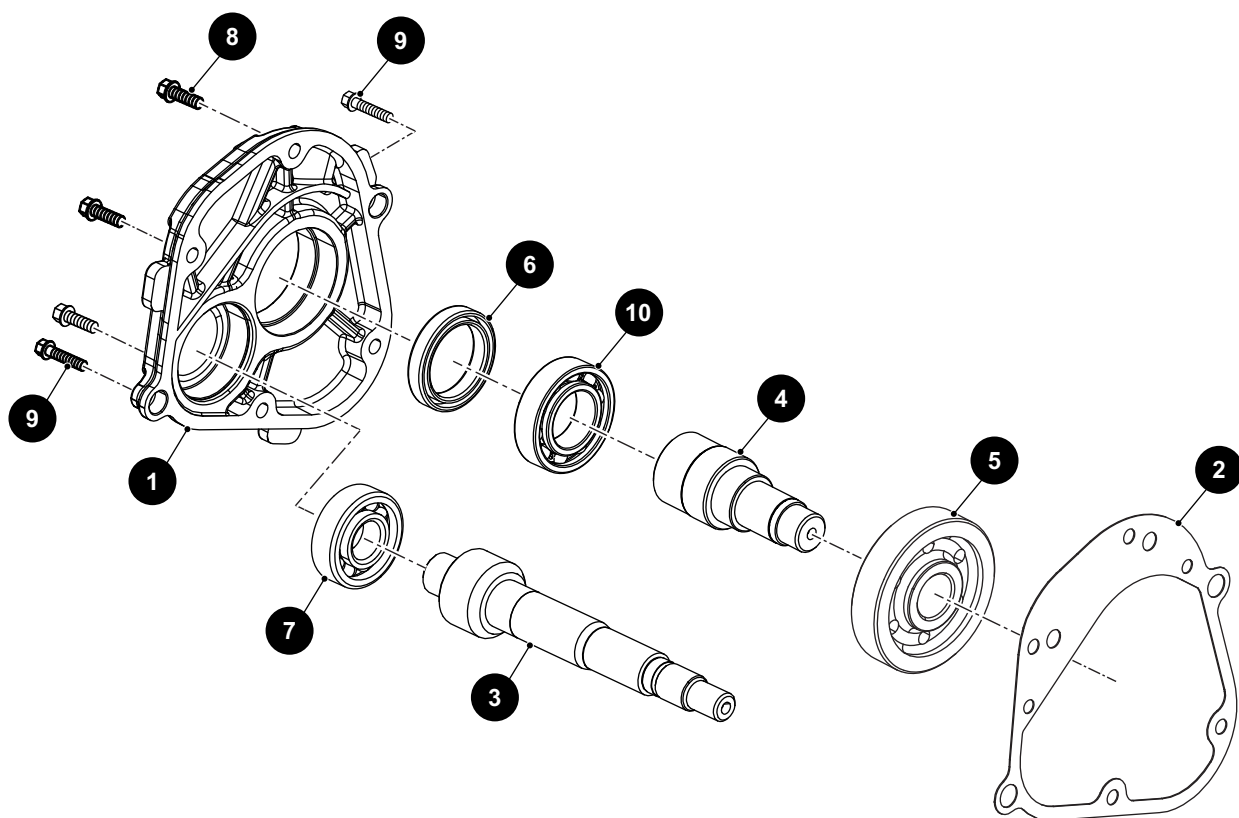
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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
1	696003		Fan	1
2	696006		Rotor	1
3	696523		Stator	1
4	696522		Retainer Plate	1
5	696004		Fan Shroud (Includes Item 6).....	1
6	10015684		Shroud Inlet Grommet	1
7	10015681		Plain Washer, 12mm	1
8	696464		Nut	2
9	10015680		Socket Bolt, 6 x 25	3
10	696117		Lower Shroud.....	1
11	696116		Upper Shroud (Includes Items 12 - 15)	1
12	10015687		Shroud Tensioner Grommet.....	1
13	10015688		Tube Clip	1
14	10015685		Wire Harness Clip.....	1
15	10015683		Clip Nut, 6mm	4
16	10015679		Pan Screw, 5 x 12	6
17	10015695		Flex Clip, 2 x 70	1
18	10015663		Flanged Bolt, 6 x 16	4
19	10015662		Flanged Bolt, 6 x 18	4
20	10015661		Flange Bolt, 6 x 25	3



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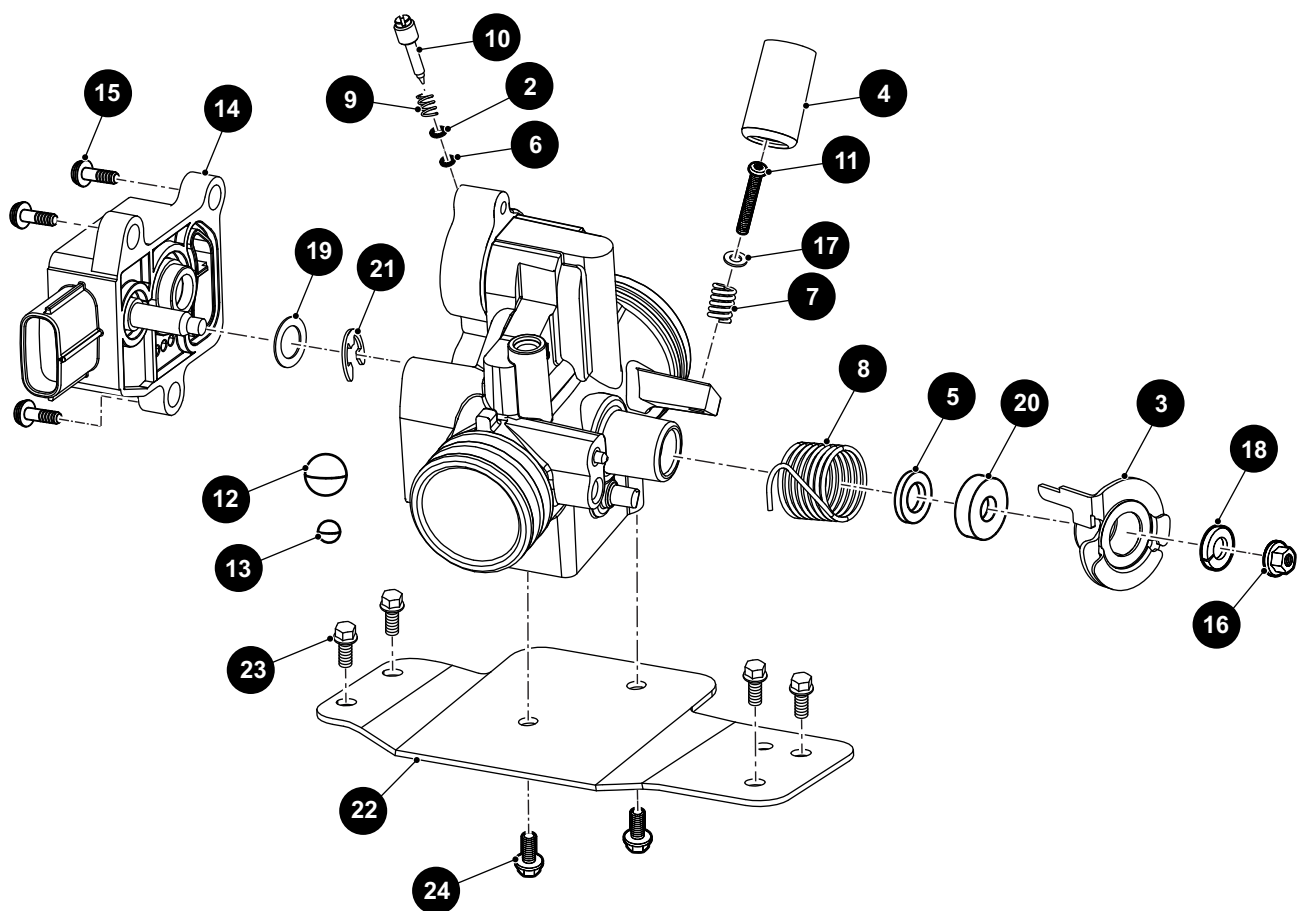
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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
1	696113		Gearbox Cover.....	1
2	696114		Gearbox Cover Gasket	1
3	696109		Secondary CVT Shaft	1
4	696484		Output Shaft.....	1
5	696531		OS Gear	1
6	696485		Output Shaft Seal.....	1
7	696529		Bearing,IS Axle Side	1
8	10015790		Screw, M6- 1 x 22mm Lg	4
9	697726		Screw, M6-1 x 28mm Lg	2
10	696528		Bearing, OS Axle Side	1
11				
12	680371		Exhaust Ring Gasket	1
13	687926		Engine Harness.....	1
14	687925		Power Harness (Connects to Starter Generator Controller).....	1
15	10017118		Controller.....	1
16	10001718		ECU Boot	1
17	10015692		Washer Bolt, 4 x 25.....	2
18	680379		Ignition Coil	1
19	684135		Fuel Pump Relay.....	1
20	684136		Ignition Relay	1
21	684128		Electronic Control Unit (ECU)	1
22	10006991		Split Washer.....	1
23	10015695		Flex Clip, 2 x 70	1
24	10015691		Flex Clip, 2 x 150	2
25	10015690		Flex Clip, 2 x 100	1
26	697608		Screw, M6 - 1 x 12mm Lg	2
27	697611		Screw, M6 - 1 x 12 Lg	4

1 Throttle Body includes items 2 - 21



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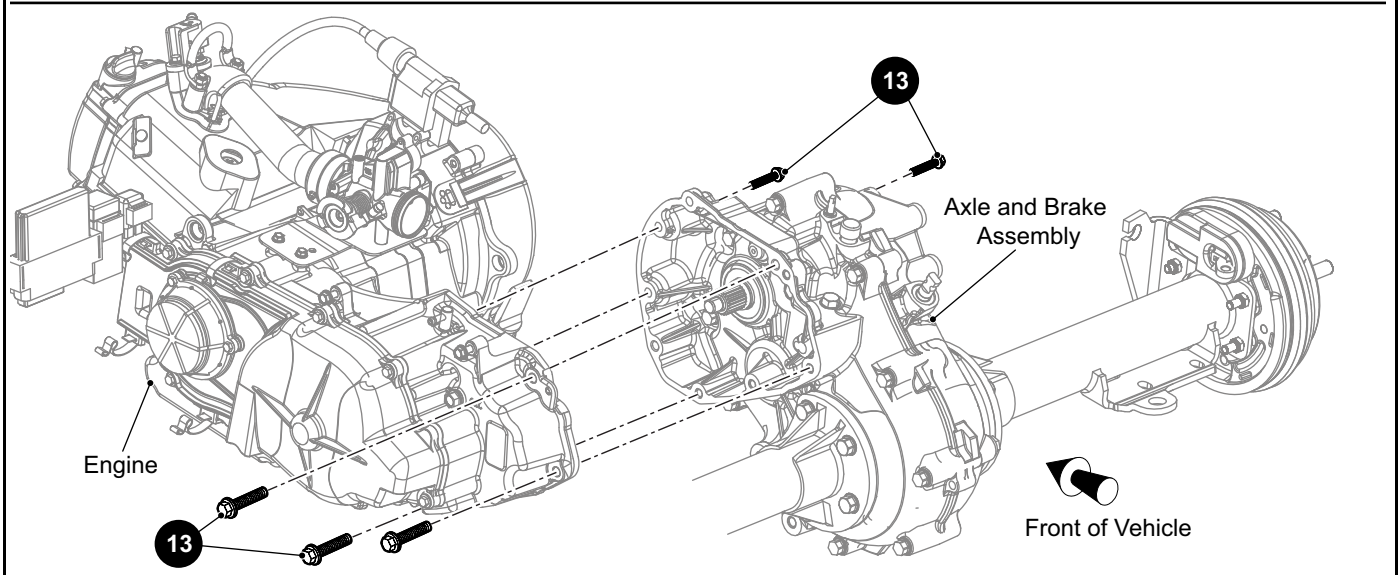
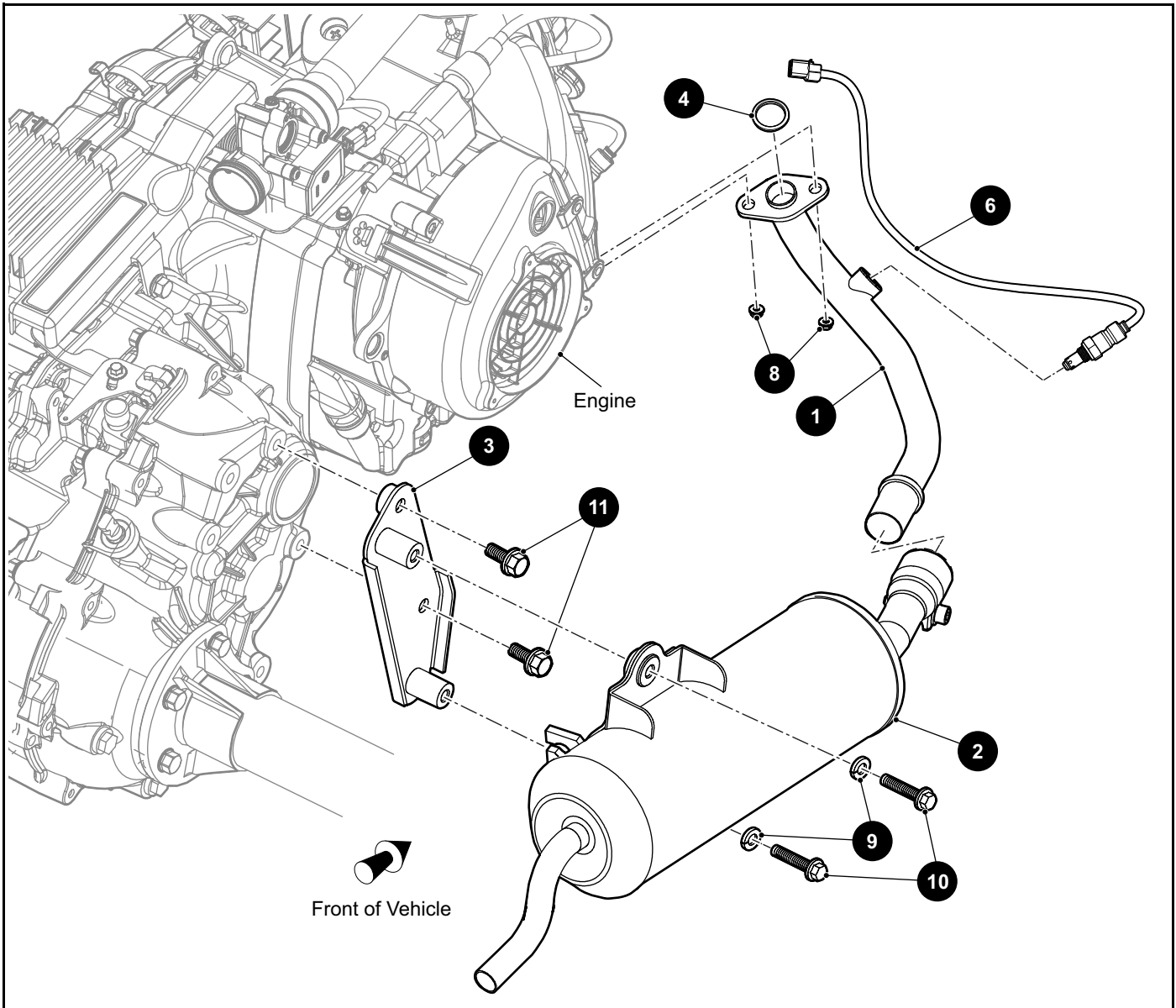
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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
1	680380		Throttle Body (Includes Items 2 - 21)	1
2	10007147		Idle Adjust Screw Washer	1
3	10007146		Throttle Lever	1
4	10007150		Idle Screw Cover	1
5	10007151		Throttle Shaft Seal	1
6	10007152		O-Ring, Idle Screw	1
7	10007153		Adjust Screw Throttle Spring	2
8	10007154		Throttle Shaft Spring	1
9	10007155		Idle Adjust Screw Spring	1
10	10007156		ISC Adjust Screw	1
11	10007157		Throttle Adjust Screw	2
12	10007158		Throttle Ball, Large	1
13	10007159		Throttle Ball, Small	2
14	10007160		Throttle Sensor, TPS, TMAP	1
15	10007161		Screw, Washer, 4 x 14	3
16	10006956		Nut, M6 x 1	2
17	10007162		Plan Washer, 4mm	2
18	10006991		Split Washer	1
19	10007148		Washer	1
20	10007149		Throttle Body Washer	1
21	10007164		E-Clip, Throttle Shaft	1
22	696011		Throttle Body Plate	1
23	697611		Screw, M6 - 1 x 12mm Lg	4
24	10015689		Flanged Bolt, 6*16	2

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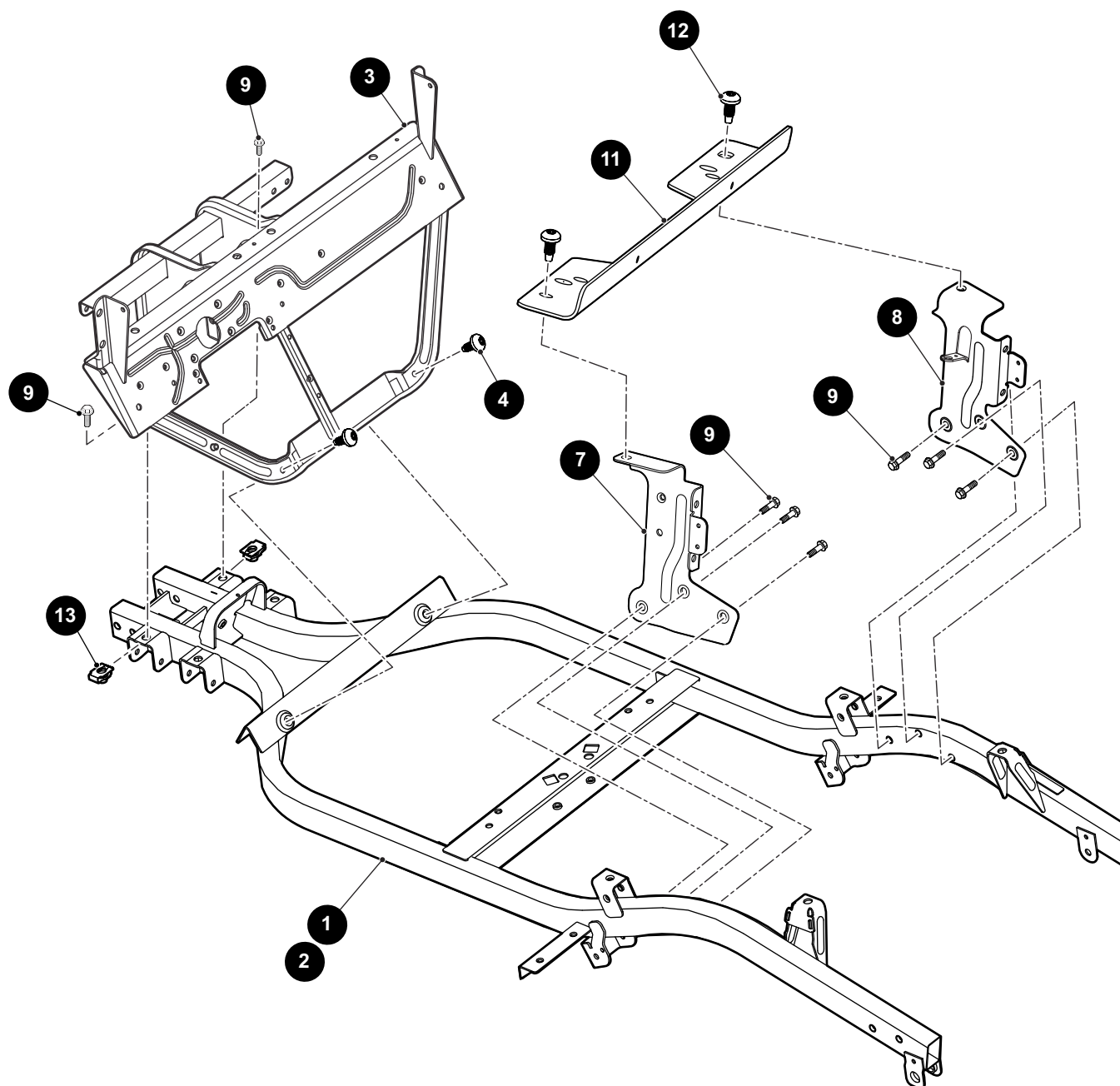
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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
1	680368		Exhaust Pipe	1
2	680367		Exhaust Muffler	1
3	680372		Exhaust Bracket	1
4	680371		Exhaust Gasket.....	1
5				
6	680373		Oxygen Sensor	1
7				
8	26830G01		Self Lock Nut, M8 - 1.25.....	2
9	616990		Split Lock Washer, 8mm	2
10	602330		Flanged Hex Head Bolt, M8 - 1.25 x 30mm Lg, Grade 8.8	2
11	10007023		Flanged Hex Head Bolt, M10 - 1.25 x 30mm Lg	2
12				
13	602330		Flanged Hex Head Bolt, M8 - 1.25 x 30mm Lg, Grade 8.8	6



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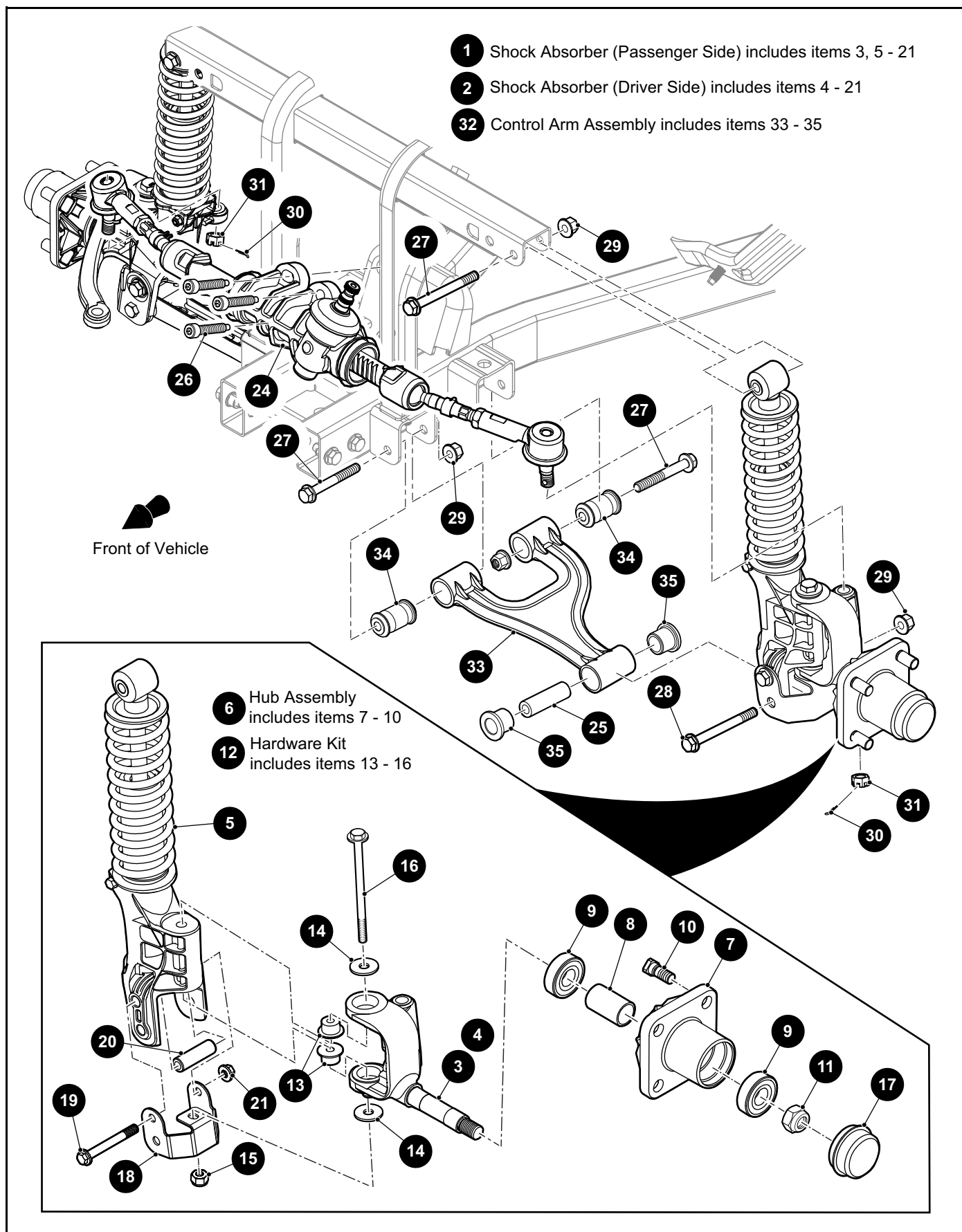
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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
1	10014468G03		Frame Weldment, E/Coat & P/Coat	1
2	10014468G04		Frame Weldment, P/Coat.....	1
3	690541		IP Support Weldment	1
4	602572		Pan Head Tapite Bolt, M10 - 1.5 x 20mm Lg	2
5				
6				
7	600218		Seat Support Bracket (Driver Side).....	1
8	613187		Seat Support Bracket (Passenger Side)	1
9	603799		Flanged Hex Head Bolt, M10 - 1.5 x 25mm Lg	8
10				
11	601275		Seat Support Brace.....	1
12	602572		Pan Head Tapite Bolt, M10 - 1.5 x 20mm Lg	2
13	603818		Barrel Clip, M10 - 1.5	2

FRONT SUSPENSION AND STEERING



FRONT SUSPENSION AND STEERING

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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
1	10005745G02		Shock Absorber (Passenger Side) (Includes Items 3, 5 - 21)	1
2	10005745G01		Shock Absorber (Driver Side) (Includes Items 4 - 21)	1
3	10022282G02		Spindle (Passenger Side)	1
4	10022282G01		Spindle (Driver Side)	1
5	10005649		Strut Assembly	1
6	10010785		Hub Assembly (Includes Items 7 - 10)	1
7	*		Hub	1
8	*		Bearing Spacer, 28mm O.D. x 22mm I.D. x 46.7mm Lg	1
9	*		Ball Bearing, 47mm O.D. x 20mm I.D. x 14mm	2
10	19862G1		Wheel Bolt, 1/2" - 20 x 1.218" Lg	4
11	615109		Lock Nut, M16 - 2	1
12	10022856		Hardware Kit (Includes Items 13 - 16)	1
13	699702		King Pin, 25mm	2
14	699701		Washer, 30mm O.D x 10.5mm I.D x 2.5mm	2
15	616675		Lock Nut, M10 x 1.50	1
16	10006771		Flanged Hex Head Bolt, M10 - 1.5 x 130mm Lg, Grade 8.8	1
17	12091G2		Spindle Cap	1
18	10001464		Knuckle Support Bracket	1
19	601754		Flanged Hex Head Bolt, M10 - 1.5 x 100mm Lg, Grade 10.9	1
20	10017728		Tube, 18.5 O.D x 10.8 I.D x 59.35mm Lg	1
21	*		Flanged Hex Nut, M10 x 1.5	1
22				
23				
24	10033613		Steering Rack Assembly	1
25	602085		Control Arm Carrier Tube	2
26	602020		Socket Head Bolt, M10 - 1.5 x 50mm Lg	3
27	602415		Flanged Hex Head Bolt, M10 - 1.5 x 80mm Lg	6
28	601754		Flanged Hex Head Bolt, M10 - 1.5 x 100mm Lg	2
29	600525		Lock Nut, M10 - 1.5	8
30	10387G2		Cotter Pin, .094" x 1"	2
31	608005		Castle Nut (SS), M12 - 1.25	2

FRONT SUSPENSION AND STEERING

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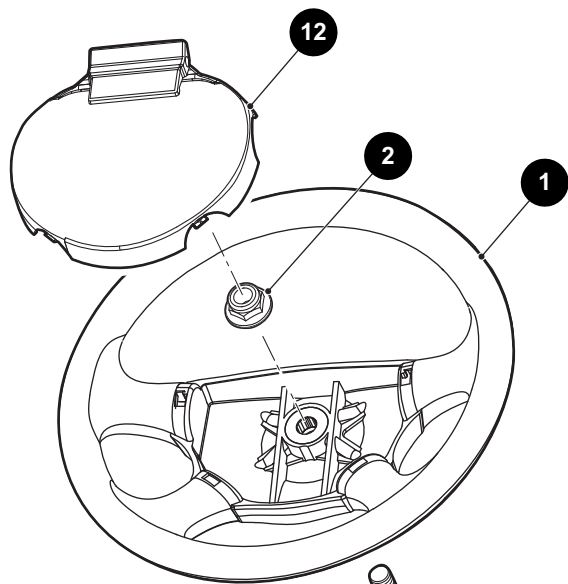
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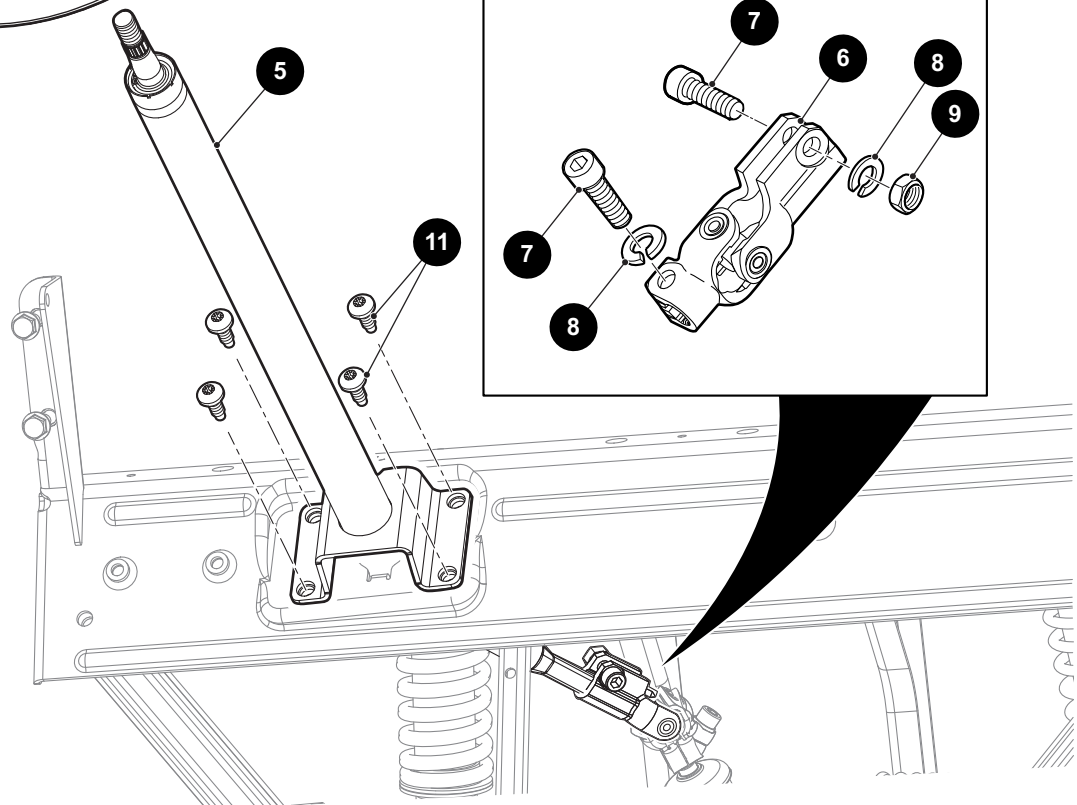
Notes:

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FRONT SUSPENSION AND STEERING



4 Steering Column Assembly includes items 5 - 9



FRONT SUSPENSION AND STEERING

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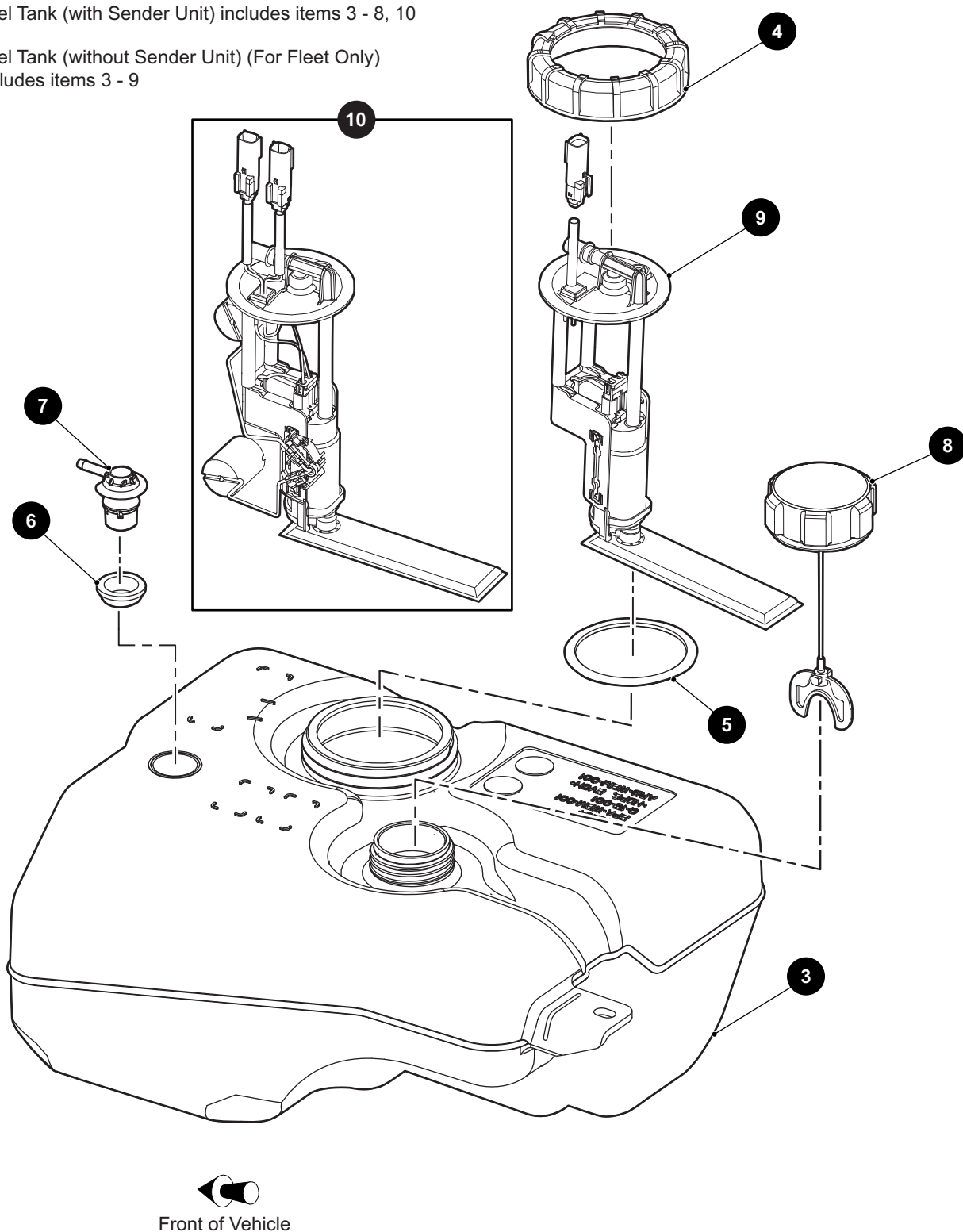
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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
1	602980		Steering Wheel.....	1
2	601709		Lock Nut, M16 - 2.....	1
3				
4	691365		Steering Column Assembly (Includes Items 5 - 9)	1
5	691315		Steering Column	1
6	608114		Steering Yoke	1
7	608653		Socket Head Bolt, M10 - 1.5 x 35mm Lg.....	2
8	608654		Lock Washer, 10.5mm	2
9	608655		Hex Nut, M10 - 1.5	1
10				
11	602572		Pan Head Taptite Bolt, M10 - 1.5 x 20mm Lg, Grade 8.8	4
12	607925		Scorecard Holder	1

FUEL SYSTEM

1 Fuel Tank (with Sender Unit) includes items 3 - 8, 10

2 Fuel Tank (without Sender Unit) (For Fleet Only)
includes items 3 - 9



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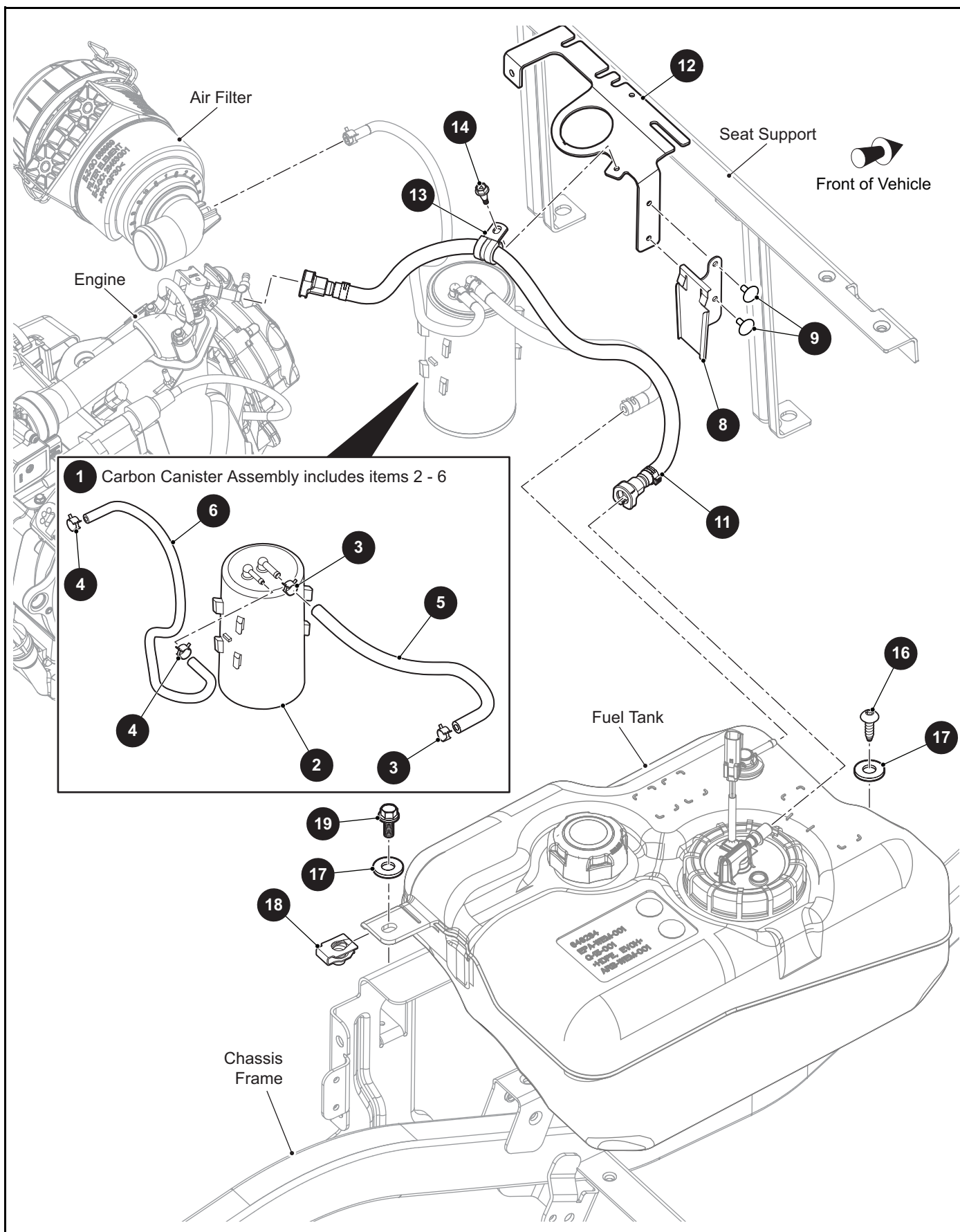
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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
1	10027039		Fuel Tank (with Sender Unit) (Includes Items 3 - 8,10)	1
2	10027038		Fuel Tank (without Sender Unit) (Includes Items 3 - 9) (For Fleet Only)	1
3	646284		Fuel Tank	1
4	646837		Fuel Pump Lid	1
5	10029660		Mason Jar Seal.....	1
6	647810		Rollover Valve Grommet.....	1
7	647809		Rollover Valve.....	1
8	670898		Fuel Tank Cap (Ratchet).....	1
9	10027047		Fuel Pickup without Sender Assembly	1
10	10027048		Fuel Pickup with Sender Assembly	1

FUEL SYSTEM



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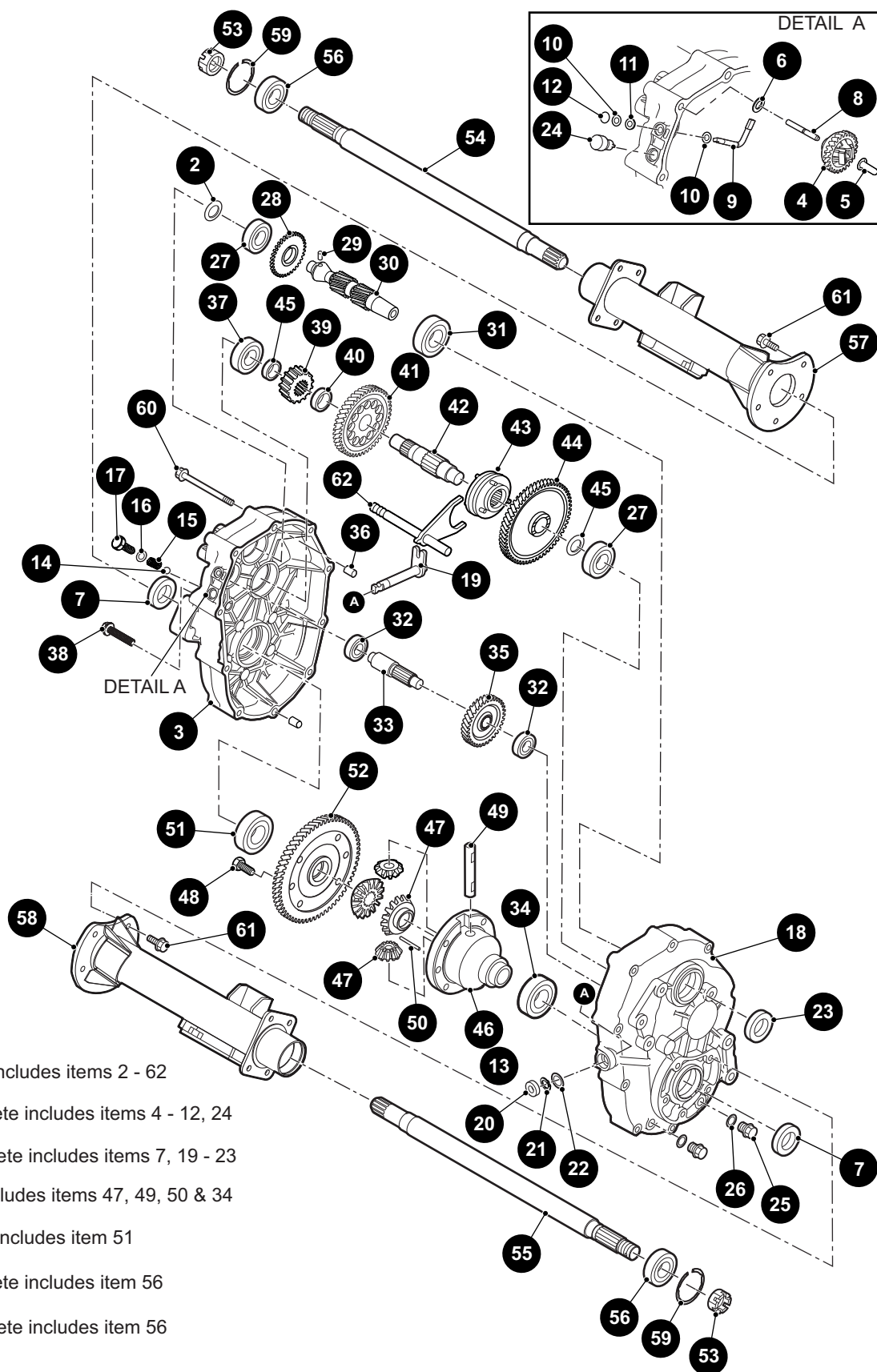
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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
1	692585		Carbon Canister Assembly (Includes Items 2 - 6).....	1
2	10006822		Carbon Canister	1
3	18292G1		Tubing Clamp	2
4	606963		Tubing Clamp, 3/16" I.D. Hose	2
5	27184G14		Fuel System Tube, I.D. .25" x O.D. .5" x 13" Lg	1
6	684332		Hose, 3/16" I.D. x 22" Lg	1
7				
8	606310		Canister Mounting Bracket.....	1
9	15058G1		Rivet (Aluminum), 3/16" x .45" Lg	2
10				
11	680391		Fuel Hose.....	1
12	693390		Hour Meter Mounting Bracket	1
13	664747		Tube Cushion Clamp, .5"	1
14	01038G01		Hex Washer Head Swageform Screw with Dog Point, 1/4" - 20 x 3/4" Lg.....	1
15				
16	649804		Button Head Torx Bolt, M8 - 3.5 x 30mm Lg	1
17	604066		Flat Washer, M10	2
18	603818		Barrel Clip, M10 - 1.5	1
19	603799		Flanged Hex Head Bolt, M10 - 1.5 x 25mm Lg, Grade 8.8	1

REAR AXLE



- 1 Rear Axle, 11.47:1 includes items 2 - 62
- 3 Axle Case L Complete includes items 4 - 12, 24
- 18 Axle Case R Complete includes items 7, 19 - 23
- 46 Differential Case includes items 47, 49, 50 & 34
- 52 Gear, 60 Complete includes item 51
- 54 Axle Shaft L Complete includes item 56
- 55 Axle Shaft R Complete includes item 56

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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
1	677877		Rear Axle, 11.47:1 (Includes Items 2 - 62)	1
2	10007594		O-Ring	1
3	10007589		Axle Case L Complete (Includes Items 4 - 12, 24)	1
4	665887		Governor Gear	1
5	639689		Governor Sleeve	1
6	607904		Flat Washer	1
7	639738		Oil Seal, 24 x 40 x 9mm	2
8	639698		Governor Gear Shaft.....	1
9	639707		Governor Shaft.....	1
10	639736		Flat Washer, 6mm	2
11	607911		Oil Seal, 6 x 10 x 2.5mm	1
12	607913		Retaining Ring, E5	1
13	639847		Differential Assembly	1
14	26818G01		Steel Ball	1
15	26819G01		Spring	1
16	26831G01		Gasket	1
17	26820G01		Flanged Hex Head Bolt, M10 - 1.25 x 12mm Lg	1
18	10007590		Axle Case R Complete (Includes Items 7, 19 - 23)	1
19	639746		Select Shaft.....	1
20	607915		Oil Seal, 13 x 22 x 5mm	1
21	607916		Snap Ring, 13mm	1
22	607917		Spacer, 13 x 1mm	1
23	640093		Oil Seal, 28 x 47 x 9mm	1
24	607919		Air Breather	1
25	639747		Oil Drain Plug	2
26	639748		Gasket, 14mm	2
27	26785G01		Ball Bearing	1
28	10010619		Governor Gear.....	1
29	607920		Pin, 6 x 12L.....	1
30	10007591		Input Shaft	1
31	607922		Ball Bearing (62/28).....	2

REAR AXLE

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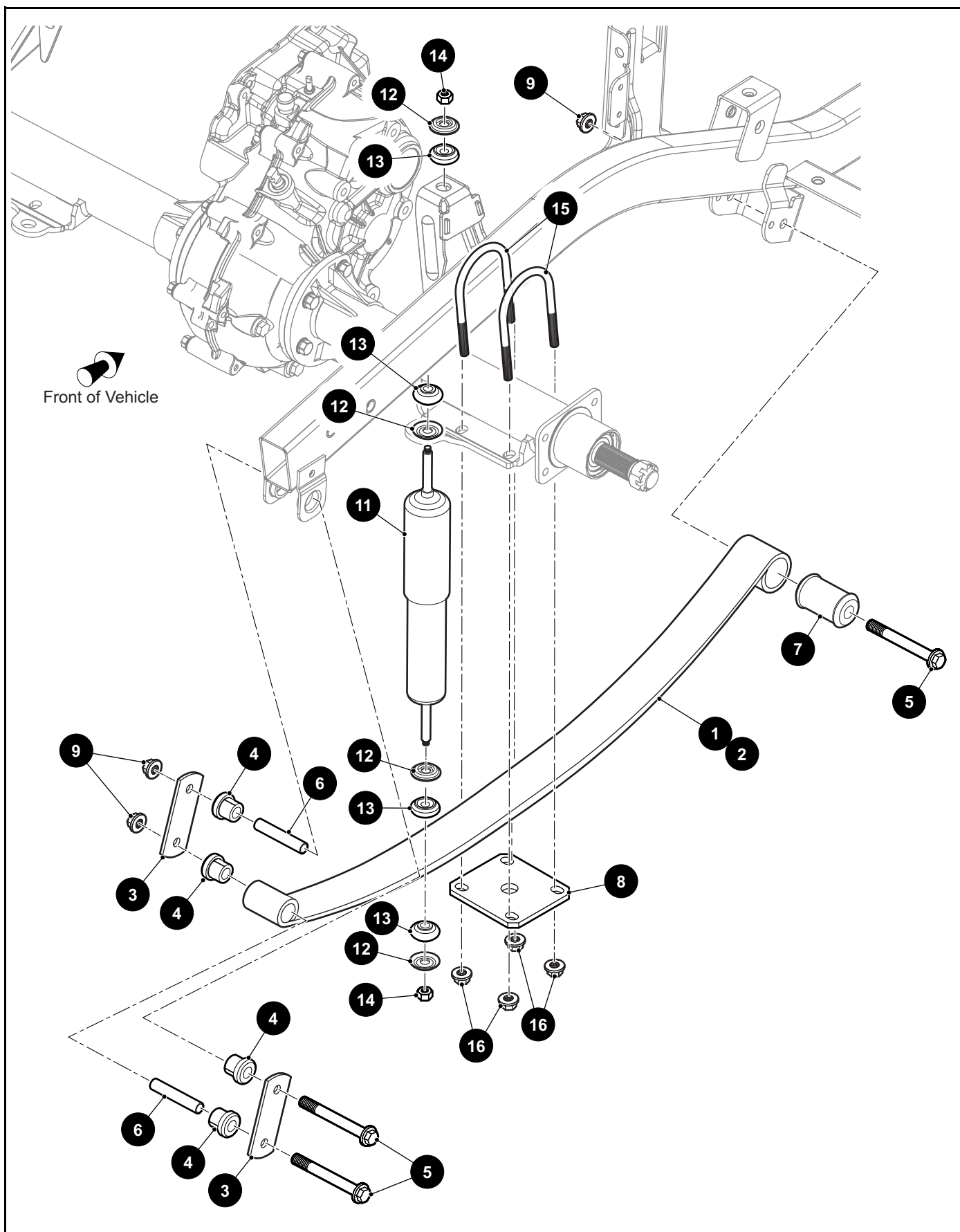
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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
32	639868		Ball Bearing (TMB202).....	2
33	639755		Counter Shaft.....	1
34	640744		Ball Bearing (6006).....	1
35	639758		Gear, 34	1
36	639869		Knock Pipe	2
37	639760		Ball Bearing (6304)	1
38	639768		Flanged Hex Head Bolt, M8 - 1.25 x 40mm Lg	1
39	639769		Gear, 17	1
40	28689G01		Collar, 24 x 7.5mm	1
41	10010624		Gear, 52	1
42	670697		Center Shaft.....	1
43	10010628		Clutch Pin.....	1
44	10010634		Gear, 61	1
45	639797		Spacer, 20 x 2mm	2
46	639872		Differential Case (Includes items 47, 49, 50 & 34).....	1
47	639800		Differential Pair Gear	1
48	26808G01		Hex Head Bolt, M10 - 1.25 x 26mm Lg	6
49	28723G01		Differential Shaft	1
50	28697G01		Spring Pin, 4 x 40L	1
51	639801		Ball Bearing (6007).....	1
52	640739		Gear, 60 Complete (Includes Item 51).	1
53	607938		Castle Nut, M22 - 1.5	2
54	639876		Axle Shaft L Complete (Includes Item 56).....	1
55	639881		Axle Shaft R Complete (Includes Item 56).....	1
56	639836		Ball Bearing (6205DD).....	2
57	10007592		Axle Case L Complete	1
58	10007593		Axle Case R Complete.....	1
59	26814G01		Snap Ring, 52mm	2
60	639839		Flanged Hex Head Bolt, M8 - 1.25 x 60mm Lg	9
61	639840		Flanged Hex Head Bolt, M10 - 1.25 x 25mm Lg	10
62	639844		Shift Shaft Complete	1

Notes:

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REAR SUSPENSION



REAR SUSPENSION

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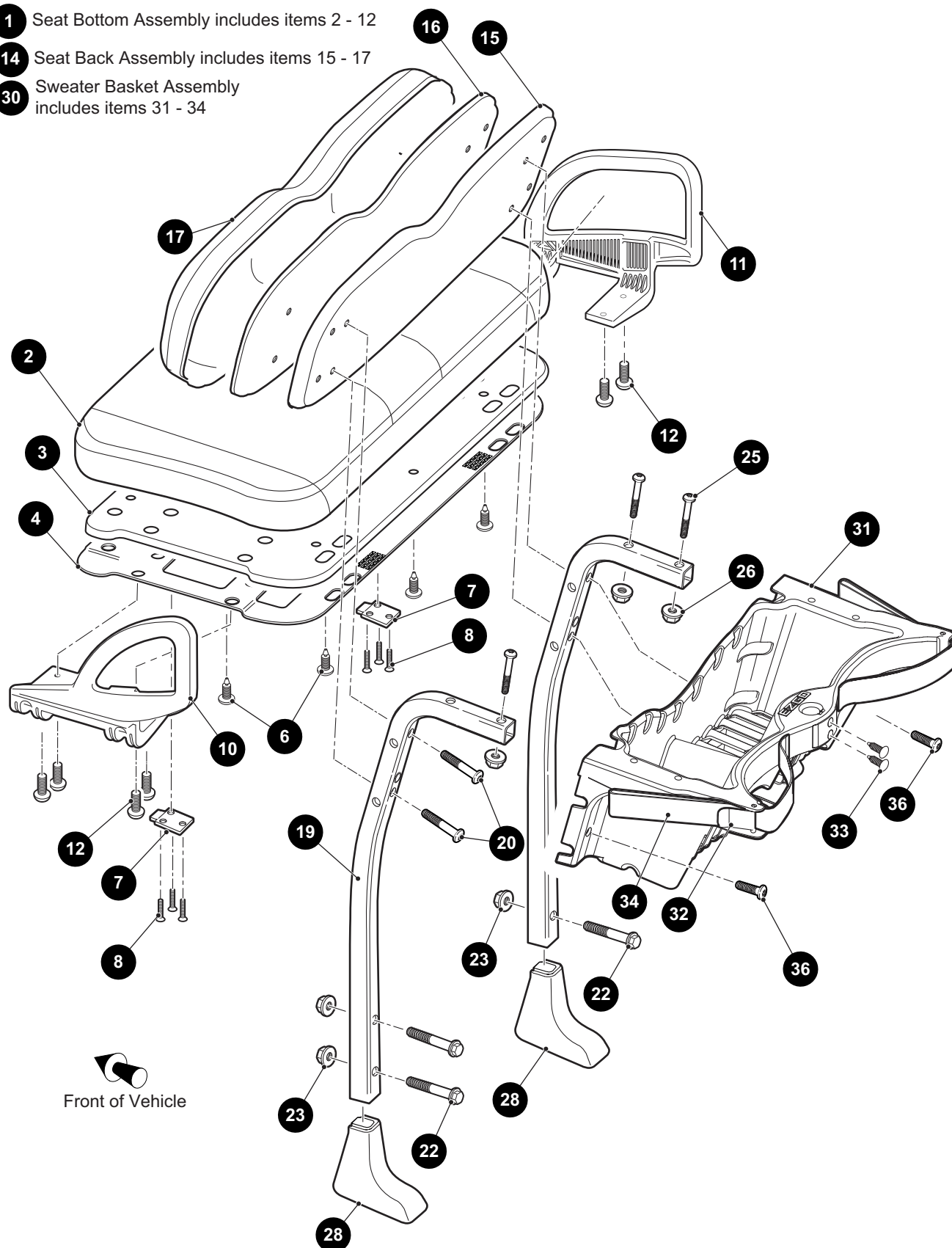
ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
1	10027130		Leaf Spring (For Fleet & Freedom Only).....	2
2	10027610		Heavy Duty Leaf Spring	2
3	652245		Shackle Plate	4
4	10025892		Flanged Bushing	8
5	601754		Flanged Hex Head Bolt, M10 - 1.5 x 100mm Lg, Grade 10.9	6
6	10030184		Split Spacer (Steel)	4
7	605684		Spring Bushing.....	2
8	692039		Suspension Plate	2
9	600525		Lock Nut, M10 - 1.5.....	6
10				
11	10024650		Shock Absorber.....	2
12	10435G1		Shock Absorber Washer, .406" x 1.25" x .22"	8
13	10194G1		Rubber Bushing	8
14	*		Hex Nut, 3/8" - 24.....	4
15	632103		U-Bolt, 68mm Dia x 45mm x 110mm Lg	4
16	600525		Lock Nut, M10 - 1.5.....	8

SEATING

1 Seat Bottom Assembly includes items 2 - 12

14 Seat Back Assembly includes items 15 - 17

30 Sweater Basket Assembly includes items 31 - 34



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ITEM	PART NO.	1 2 3 4 5 DESCRIPTION	QTY.
1	***	Seat Bottom Assembly (Includes Items 2 - 12) 629269G4002 Stone Beige 629269G4001 Oyster 629269G4006 Black 629269G4004 Gray	1
2	***	Vinyl and Foam Seat Bottom 644819G02 Stone Beige 644819G01 Oyster 644819G06 Black 644819G04 Gray	1
3	10007867	Base Assembly	1
4	602551	Cover Plate	1
5			
6	16816G2	Ratchet Rivet, .25" x .887"	4
7	71610G01	Seat Hinge	2
8	00720G08	Flat Head Phillips Tapping Screw, #12 - 14 x 1" Lg	6
9			
10	617645	Hip Restraint (Driver Side)	1
11	617644	Hip Restraint (Passenger Side)	1
12	615417	Button Head Torx Bolt, M10 - 1.5 x 25mm Lg	8
13			
14	***	Seat Back Assembly (Includes Items 15 - 17)..... 641897G0002 Stone Beige 641897G0001 Oyster 641897G0006 Black 641897G0004 Gray	1
15	605529	Cover (Plastic) (Black)	1
16	644268	Base Assembly	1
17	***	Vinyl Cover and Foam Seat Back 644820G02 Stone Beige 644820G01 Oyster 644820G06 Black 644820G04 Gray	1
18			
19	602413	Seat Back Support Strut (For Fleet & Freedom Only).....	2
20	10029147	Button Head Torx Bolt, M10 - 1.5 x 60mm Lg	4
21			

SEATING

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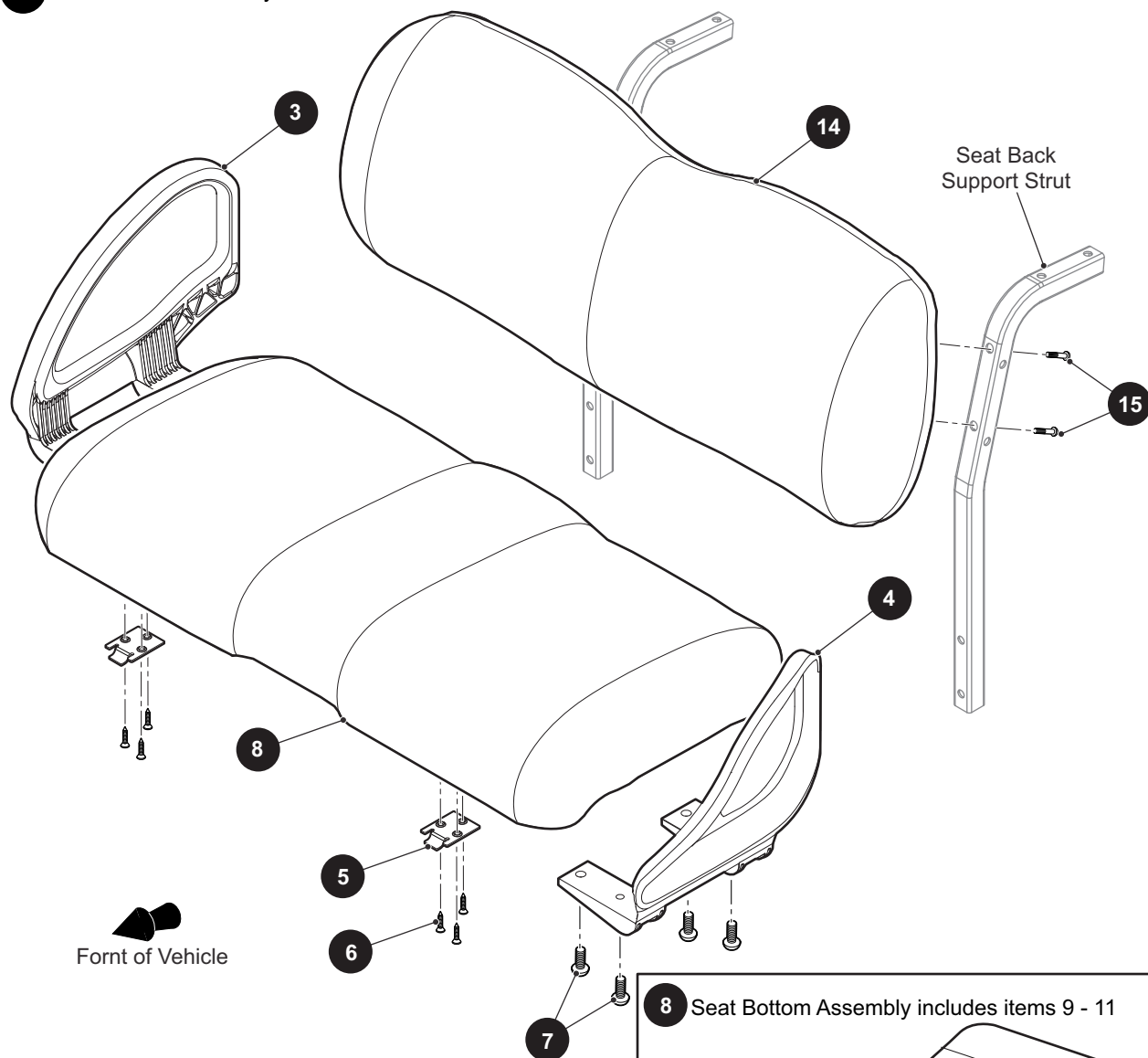
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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
ITEMS FROM 22 - 36 (FOR FLEET & FREEDOM ONLY)				
22	603800		Flanged Hex Head Bolt, M10 - 1.5 x 50mm Lg	4
23	600525		Flanged Lock Nut, M10 - 1.5	4
24				
25	600527		Button Head Torx Bolt, M10 - 1.5 x 60mm Lg.....	4
26	600525		Flanged Lock Nut, M10 - 1.5	4
27				
28	645088		Seat Back Support Strut Cover	2
29				
30	602742		Sweater Basket Assembly (Includes Items 31 - 34)	1
31	*		Sweater Basket	1
32	608051		Clamp (Bagrack)	2
33	16816G1		Ratchet Rivet, .25" x .680"	2
34	604102		Bag Strap	1
35				
36	600530		Button Head Torx Bolt, M10 - 1.5 x 25mm Lg.....	2

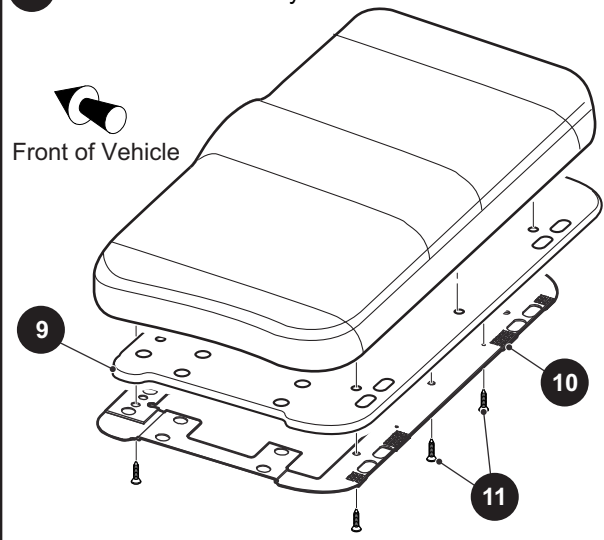
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1 Seat Bottom Assembly includes items 3 - 11



8 Seat Bottom Assembly includes items 9 - 11



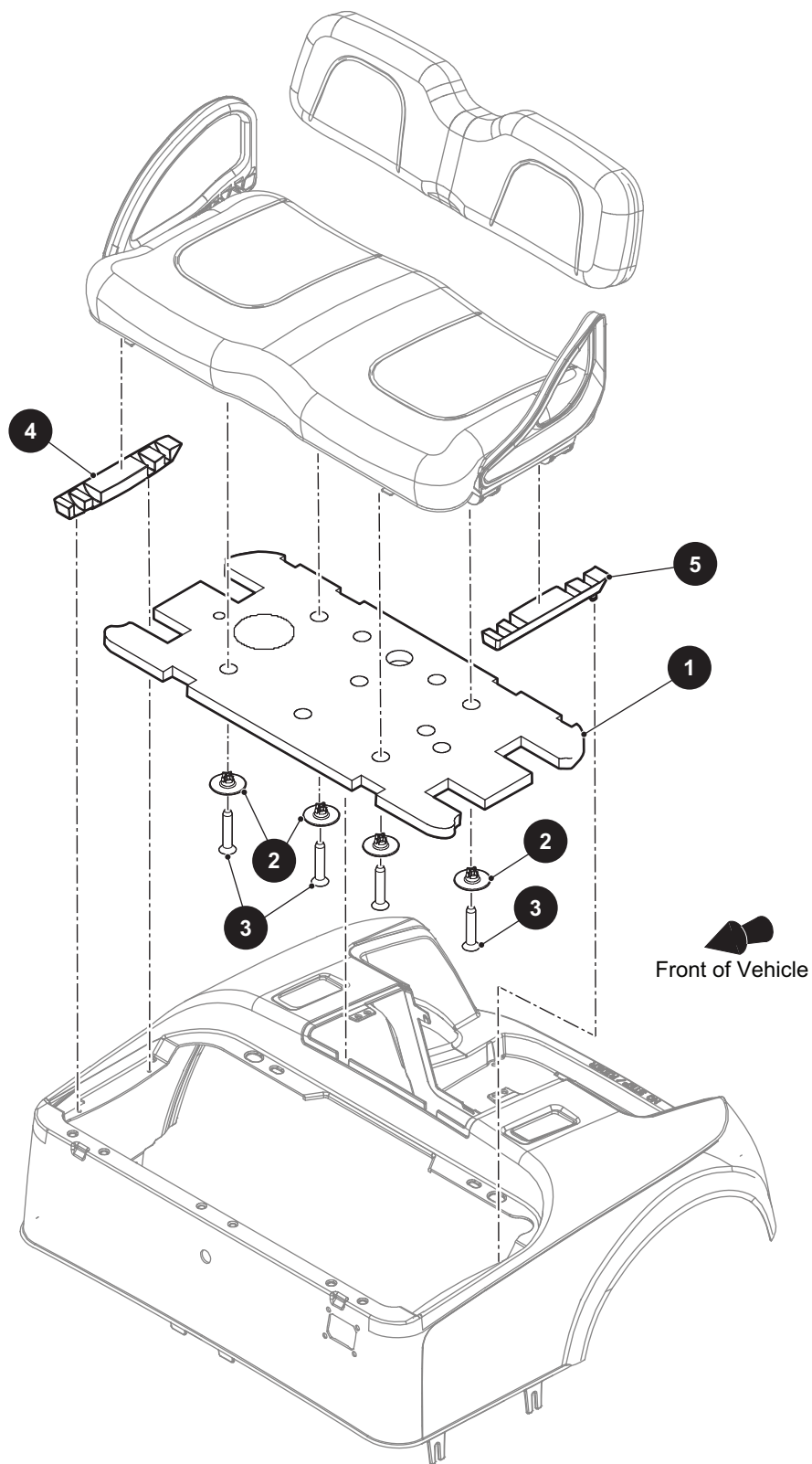
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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
1	***		Seat Bottom Assembly (Includes Items 3 - 11)	1
			629269G4618 Mushroom	
			629269G4619 Gray	
			629269G4620 Custom	
			629269G4621 Black	
			629269G4623 Charcoal	
			629269G4624 Oyster	
			629269G4625 White	
2				
3	617644		Hip Restraint (Passenger Side)	1
4	617645		Hip Restraint (Driver Side)	1
5	71610G01		Seat Hinge	2
6	00720G08		Phillips Head Tapping Screw, #12 -14 x 1" Lg	6
7	615417		Button Head Torx Bolt, M10 - 1.5 x 25mm Lg	8
8	***		Seat Bottom (Includes Items 9 - 11)	1
			10046445G18 Mushroom	
			10046445G19 Gray	
			10046445G20 Custom	
			10046445G21 Black	
			10046445G23 Charcoal	
			10046445G24 Oyster	
			10046445G25 White	
9	10007867		Base Assembly	1
10	602551		Cover Plate	1
11	16816G2		Ratchet Rivet, .25" x .887"	4
12				
13				
14	***		Premium Seat Back Assembly	1
			10046623G18 Mushroom	
			10046623G19 Gray	
			10046623G20 Custom	
			10046623G21 Black	
			10046623G23 Charcoal	
			10046623G24 Oyster	
			10046623G25 White	
15	10029147		Button Head Torx Bolt, M10 - 1.5 x 60mm Lg	4



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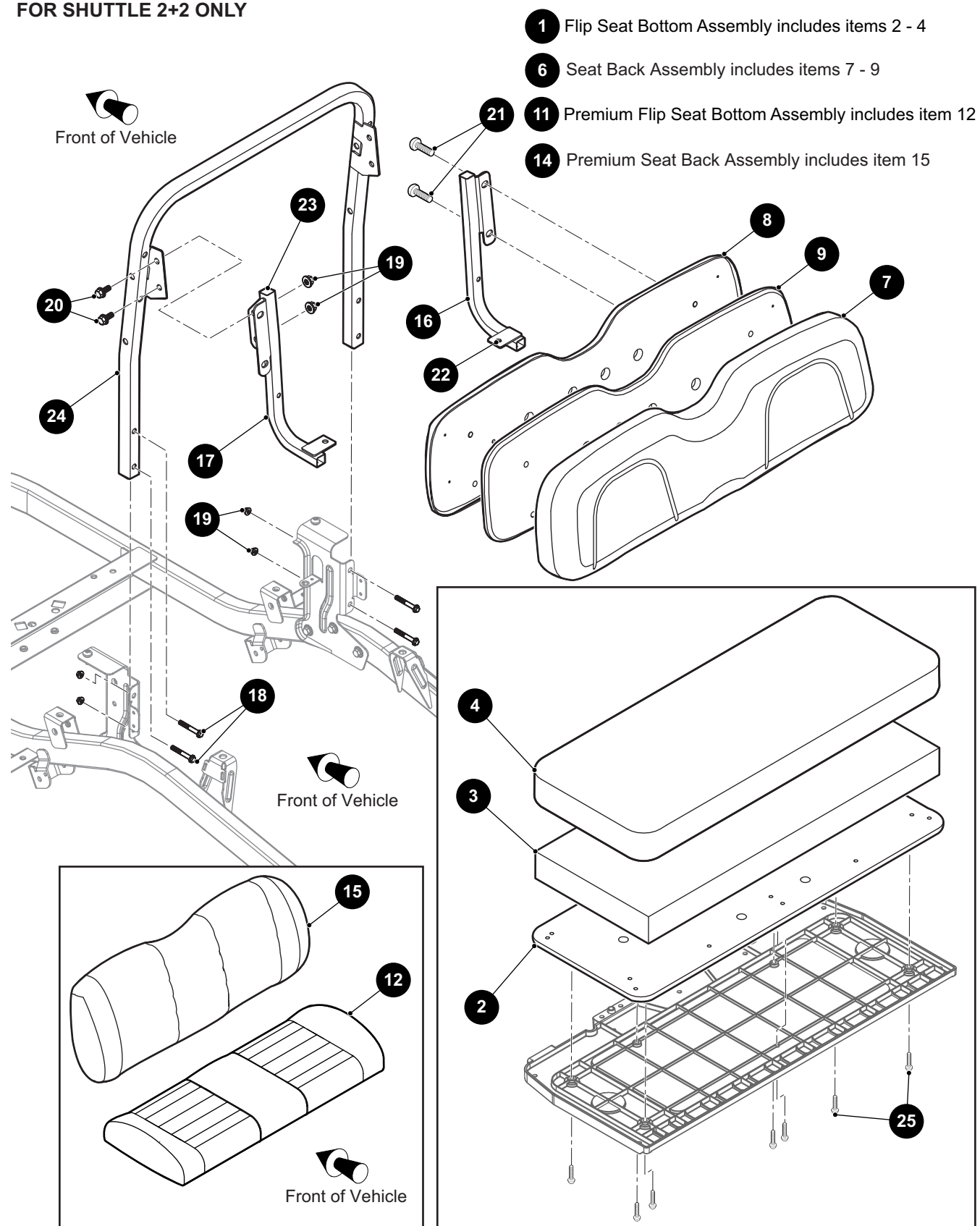
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ITEM	PART NO.	1	2	3	4	5	DESCRIPTION	QTY.
1	10014008						Sound Treatment (Seat Bottom)	1
2	663426						Sound Treatment Retainer	4
3	00720G08						Flat Head Phillips Tapping Screw, #12 - 14 x 1" Lg.....	4
4	10030830G02						Seat Closeout (Passenger Side).....	1
5	10030830G01						Seat Closeout (Driver Side)	1

FOR SHUTTLE 2+2 ONLY



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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
1	***		Flip Seat Bottom Assembly (Includes Items 2 - 4)	1
		699321G01	Oyster	
		699321G02	Stone Beige	
		699321G04	Gray	
		699321G06	Black	
2	669061		Seat Bottom.....	1
3	699297		Seat Bottom (Foam)	1
4	***		Seat Bottom (Vinyl).....	1
		615646	Oyster	
		10027441	Stone Beige	
		617892	Gray	
		615648	Black	
5				
6	***		Seat Back Assembly (Includes Items 7 - 9).....	1
		641897G0001	Oyster	
		641897G0002	Stone Beige	
		641897G0006	Black	
		641897G0004	Gray	
7	***		Vinyl Seat Back Cover	1
		644820G01	Oyster	
		644820G02	Stone Beige	
		644820G06	Black	
		644820G04	Gray	
8	605529		Seat Back Cover.....	1
9	644268		Seat Back Hip Base.....	1
10				
11	***		Premium Flip Seat Bottom Assembly (Includes Item 12).....	1
		10046625G18	Mushroom	
		10046625G19	Gray	
		10046625G20	Custom	
		10046625G21	Black	
		10046625G23	Charcoal	
		10046625G24	Oyster	
		10046625G25	White	
12	669061		Flip Seat Bottom Combined.....	1
13				

SEATING

THE USE OF NON U.L. PARTS WILL VOID ANY U.L. LISTING.

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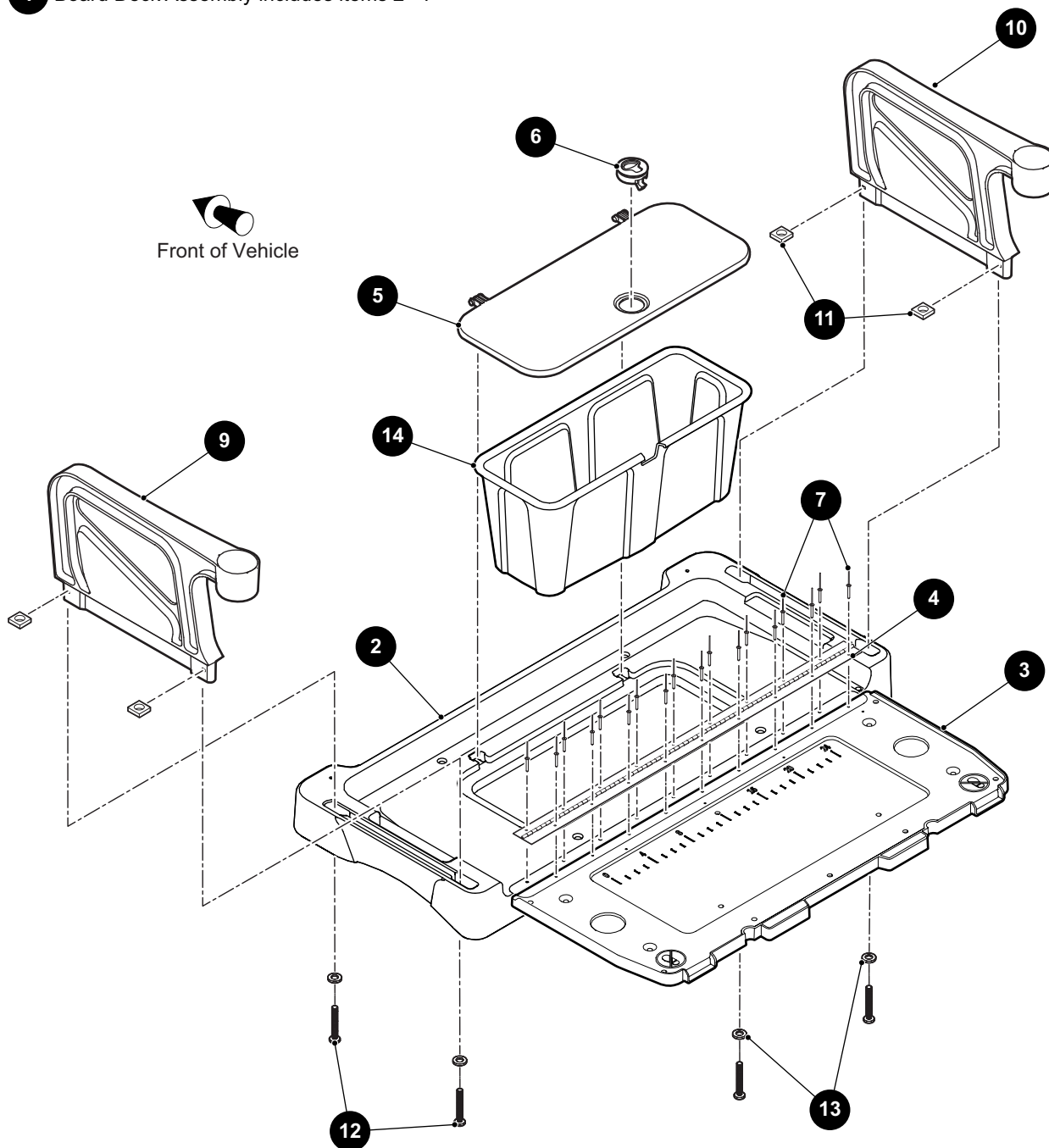
ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
14	***		Premium Seat Back Assembly (Includes Item 15)..... 10046623G18 Mushroom 10046623G19 Gray 10046623G20 Custom 10046623G21 Black 10046623G23 Charcoal 10046623G24 Oyster 10046623G25 White	1
15	687137		Seat Back, Plywood	1
16	689616		Rear Facing Seat Support (Passenger Side)	1
17	689466		Rear Facing Seat Support (Driver Side).....	1
18	601414		Flanged Hex Head Bolt, M10 -1.5 x 65mm Lg, Grade 8.8	4
19	600525		Flanged Lock Nut, M10 - 1.5	8
20	603799		Flanged Hex Head Bolt, M10 - 1.5 x 25mm Lg, Grade 8.8	4
21	600530		Button Head Torx Bolt, M10 - 1.5 x 25mm Lg, Grade 8.8.....	4
22	10025895		Barrel Clip, M8 x 1.25	2
23	19853G1		Tube Cap	2
24	604473		Seat Support.....	1
25	*		Button Head Torx Bolt, M8 - 1.25 x 60mm Lg.....	7

Notes:

This image shows a full page of blank graph paper. The grid consists of thin, light gray horizontal and vertical lines that intersect to form small, uniform squares across the entire surface. There are no margins, text, or other markings on the paper.

FOR SHUTTLE 2+2 ONLY

- 1** Board Deck Assembly includes items 2 - 7



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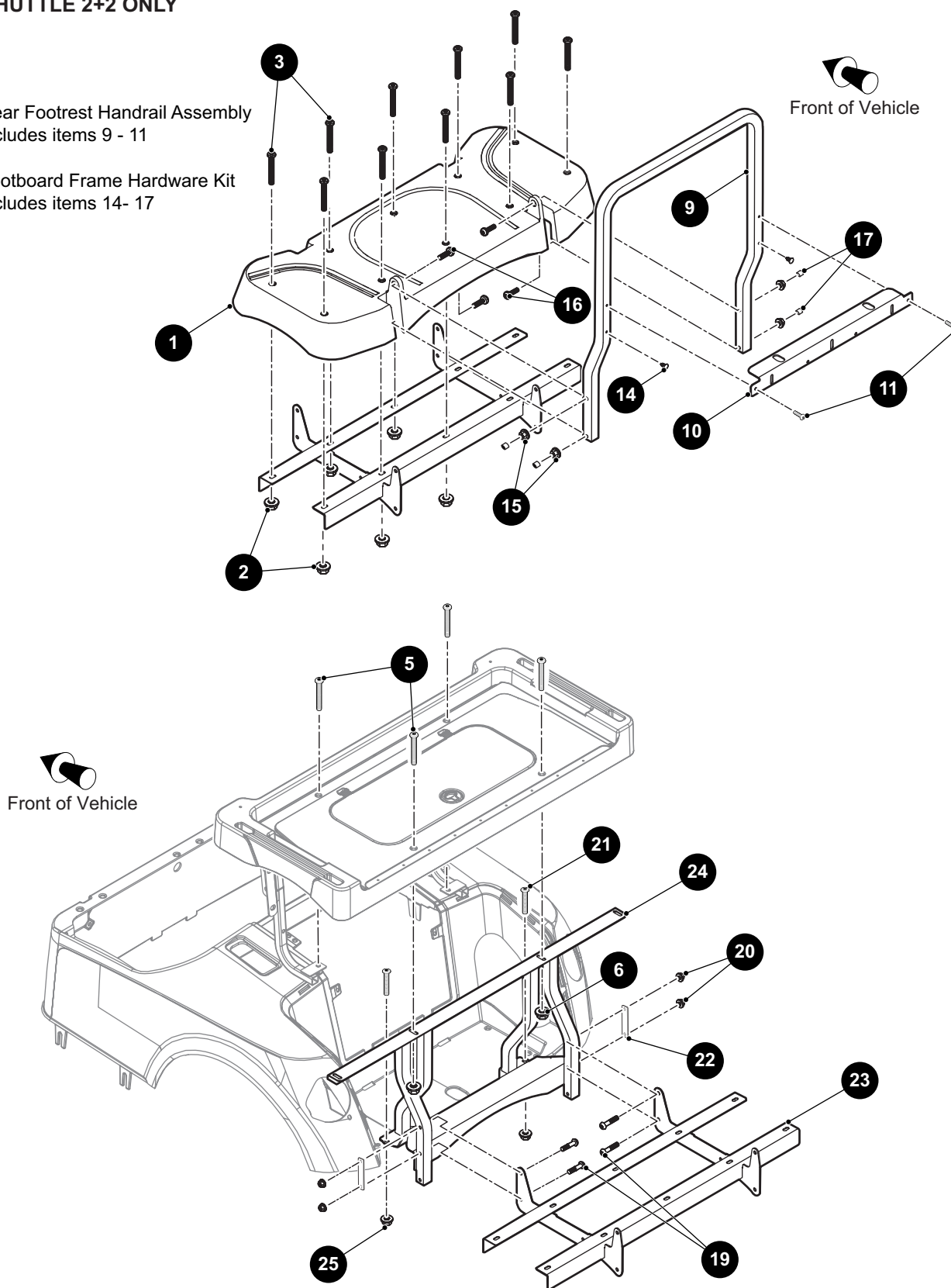
*** Indicates consult Customer Service Department for additional information.

ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
1	10009995		Board Deck Assembly (Includes Items 2 - 7)	1
2	10007183		Seat Mount Base	1
3	10010592		Flip Seat Base	1
4	10007195		Hinge	1
5	10004646		Seat Bucket Lid	1
6	10008448		Latch Flush Pull	1
7	10010219		Rivet, 5/32"	18
8				
9	10007825G01		Arm Rest (Driver Side)	1
10	10007825G02		Arm Rest (Passenger Side)	1
11	10007630		Flat Square Nut M8 - 1.25	4
12	10008553		Button Head Torx Bolt, M8 - 1.25 x 50mm Lg	4
13	606272		Lock Washer, 8mm	4
14	10005533		Bucket	1

FOR SHUTTLE 2+2 ONLY

8 Rear Footrest Handrail Assembly
includes items 9 - 11

13 Footboard Frame Hardware Kit
includes items 14- 17



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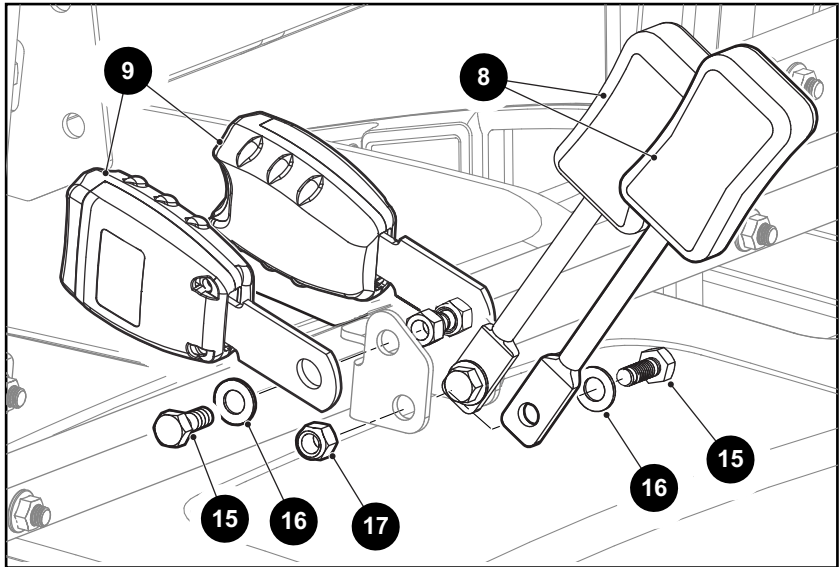
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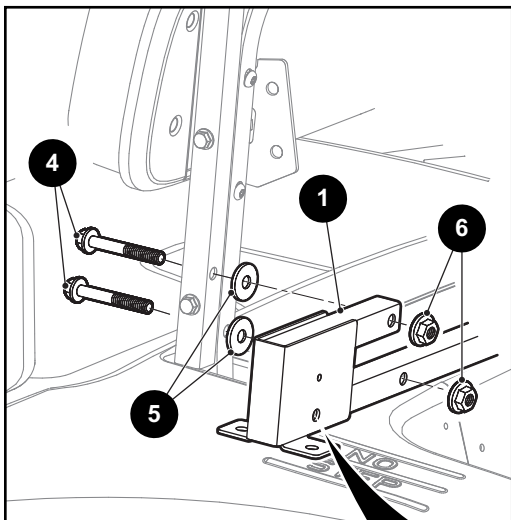
*** Indicates consult Customer Service Department for additional information.

ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
1	10006567		Footrest.....	1
2	645956		Flanged Hex Nut, M8 - 1.25	10
3	10007031		Button Head Torx Bolt, M8 - 1.25 x 35mm Lg	10
4				
5	10007031		Button Head Torx Bolt, M8 - 1.25 x 35mm Lg	4
6	645956		Flanged Hex Nut, M8 - 1.25	2
7				
8	10022889		Rear Footrest Handrail Assembly (Includes Items 9 - 11).....	1
9	10007862		Footrest Handrail	1
10	10007865		Handrail Crossmember.....	1
11	10023112		Thread Forming Button Head Torx Screw, M6 - 1 x 20mm Lg.....	2
12				
13	10029288		Footboard Frame Hardware Kit (Includes Items 14 - 17).....	1
14	16816G5		Ratchet Rivet, .187" x .550".....	2
15	645956		Flanged Hex Nut, M8 - 1.25	4
16	10008552		Button Head Torx Bolt, M8 - 1.25 x 60mm Lg.....	4
17	10031844		Thread Cover Cap	4
18				
19	10008552		Button Head Torx Bolt, M8 - 1.25 x 60mm Lg	4
20	645956		Flanged Hex Nut, M8 - 1.25	4
21	10029267		Flanged Round Head Screw, 1/4" - 20 x 2" Lg.....	2
22	10014848		Pin Plate.....	2
23	10007628		Footrest Frame.....	1
24	10043291		Seat Mounting Frame.....	1
25	10007945		Flanged Hex Nut, 1/4" - 20.....	2

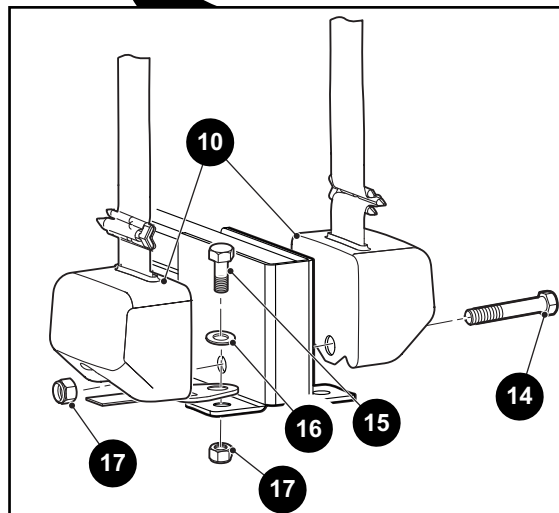
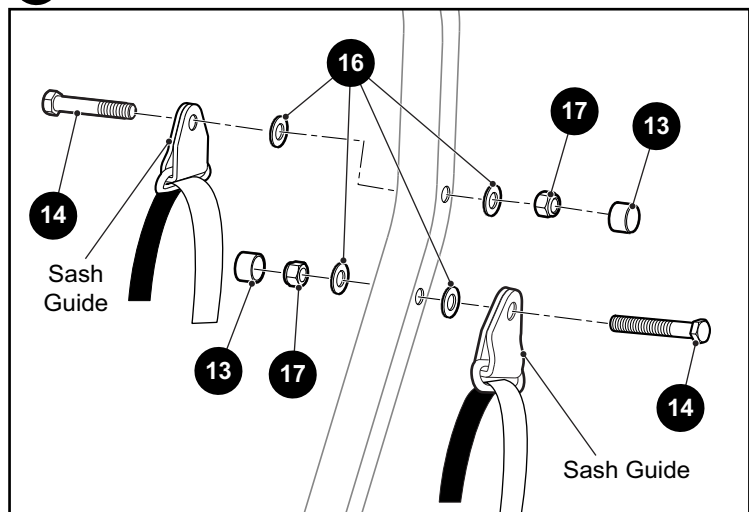
FOR SHUTTLE 2+2 ONLY



3 Seatbelt Structure Hardware Kit includes items 4 - 6



12 Seatbelt Installation Hardware Kit includes items 13 - 17



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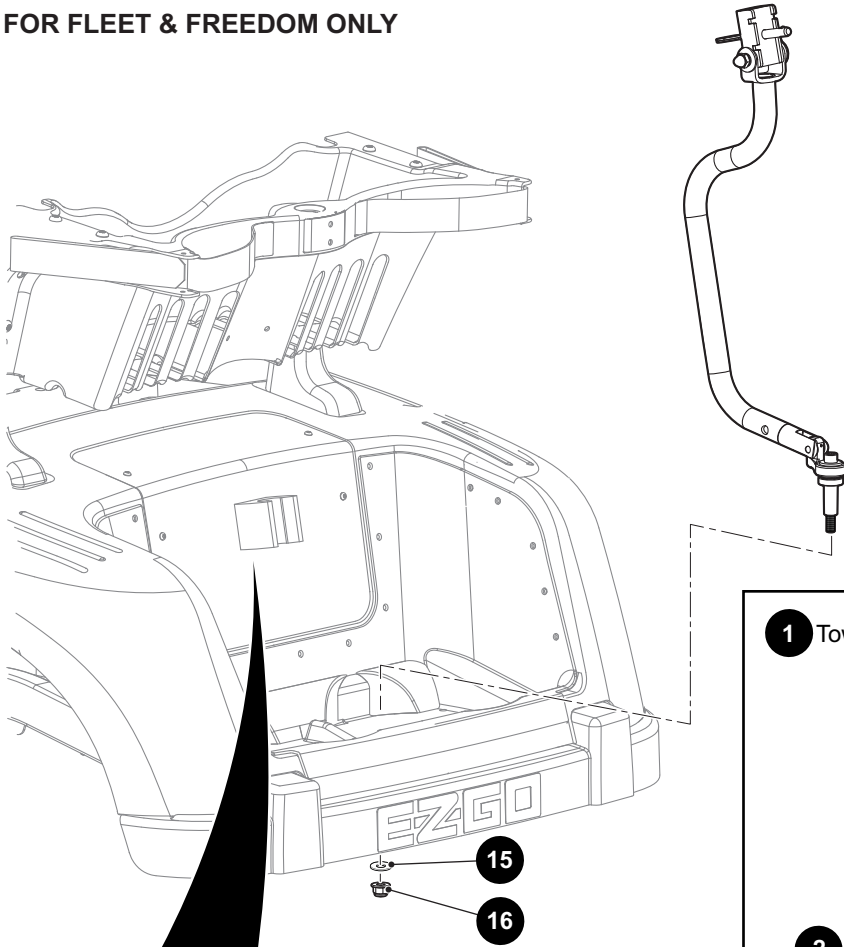
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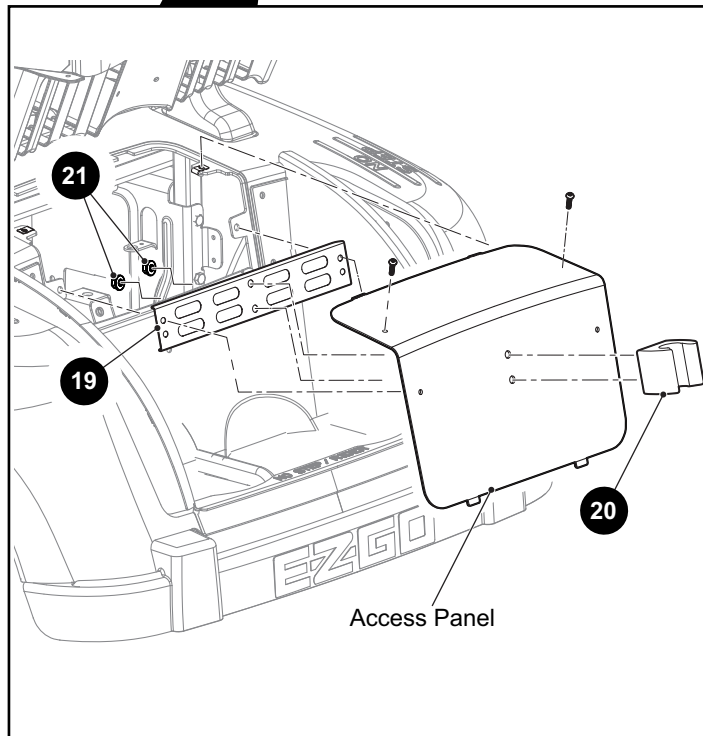
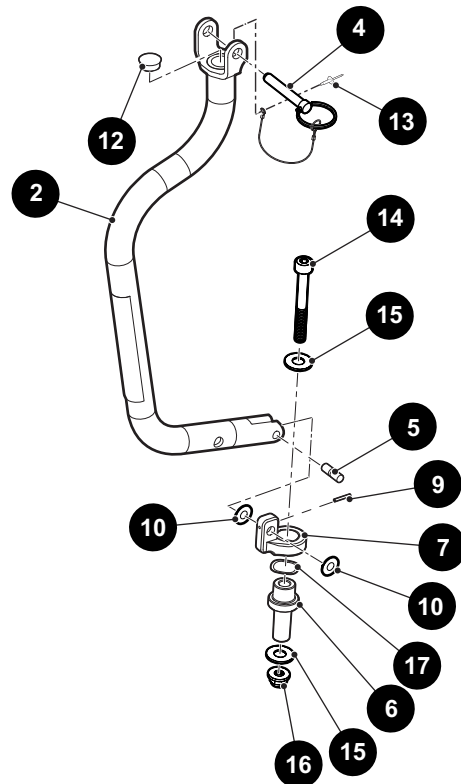
*** Indicates consult Customer Service Department for additional information.

ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
1	610739		Seatbelt Weldment.....	1
2				
3	612126		Seatbelt Hardware Kit (Includes Items 4 - 6)	1
4	602415		Flanged Hex Head Bolt, M10 - 1.5 x 80mm Lg, Grade 12.9	4
5	600525		Flanged Lock Nut, M10 - 1.5	4
6	604066		Flat Washer (Steel), M10	4
7				
8	609031		Seat Belt Buckle, 9" Lg	2
9	661524		Seat Belt Buckle, 6" Lg	2
10	649131		Seat Belt Retractor Assembly	4
11				
12	612127		Seatbelt Installation Hardware Kit (Includes Items 13 - 17)	1
13	605686		Vinyl Cap	4
14	612346		Hex Head Bolt, 7/16" - 20 x 2 1/2" Lg, Grade 5	2
15	610753		Hex Head Bolt, 7/16" - 20 x 1" Lg, Grade 5	8
16	00560G2		Flat Washer, 7/16"	16
17	00734G3		Lock Nut, 7/16" - 20	14

FOR FLEET & FREEDOM ONLY



1 Tow Bar Assembly includes items 2 - 17



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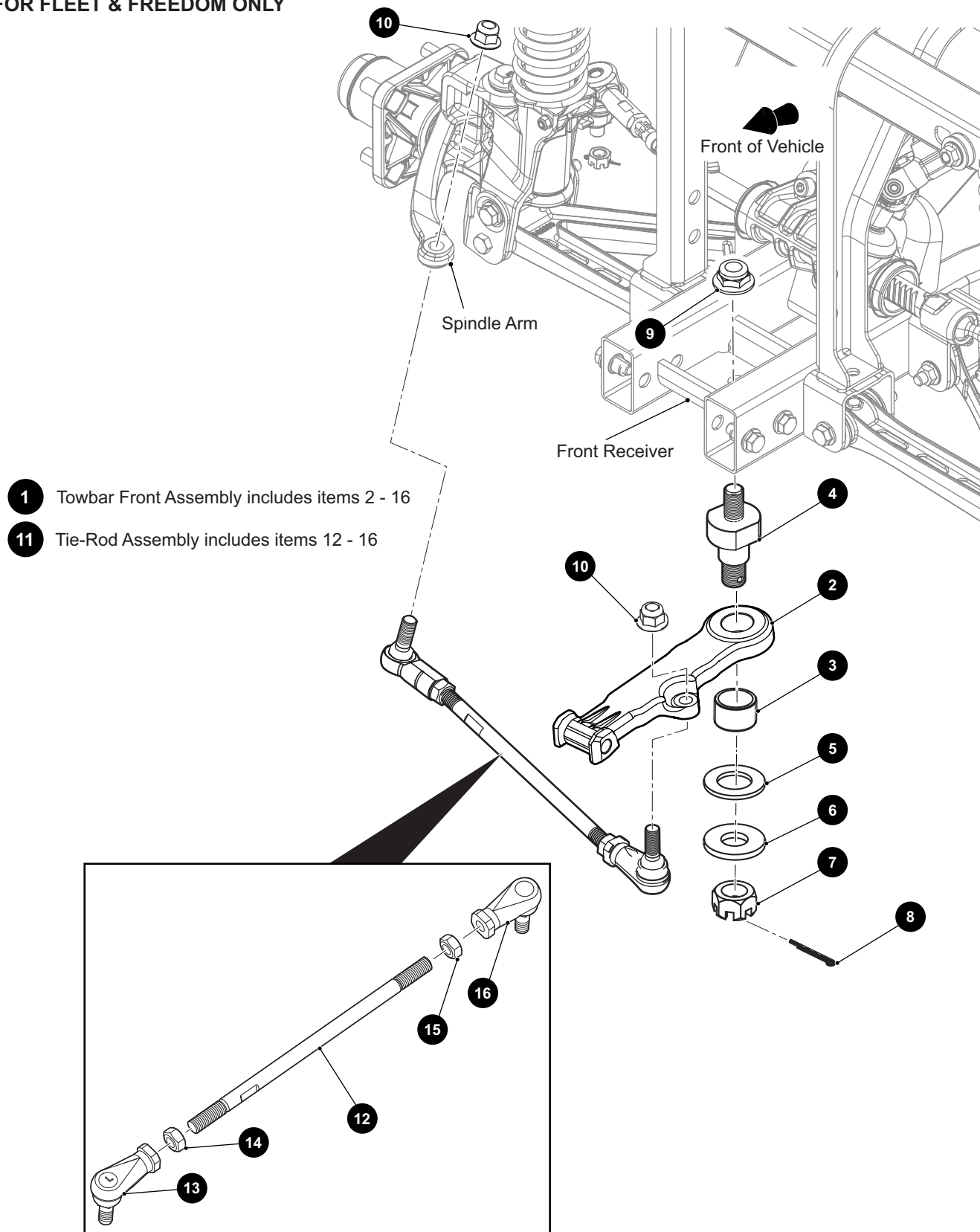
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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
1	10025958		Towbar Assembly (Includes Items 2 - 17)	1
2	10024526		Towbar	1
3				
4	641170		Hitch Pin Assembly (Short).....	1
5	75360G01		Pivot Pin	1
6	602990		Pivot.....	1
7	625458		Swivel	1
8				
9	608793		Spirol Pin, 3mm x 22mm	1
10	75340G01		Flat Washer (Delrin), M10.....	2
11				
12	20271G6		Plug, .875" Dia	1
13	10570G10		Domed Rivet (SS), 5/32" x .55" Lg	1
14	603384		Socket Head Bolt, M12 - 1.25 x 100mm Lg	1
15	603182		Flat Washer, M12.....	2
16	625748		Lock Nut, M12 - 1.25	1
17	603341		Wavy Washer, M32.....	1
18				
19	641228		Support Channel	1
20	603020		Towbar Retainer	1
21	600525		Flanged Lock Nut, M10 - 1.5.....	2

FOR FLEET & FREEDOM ONLY



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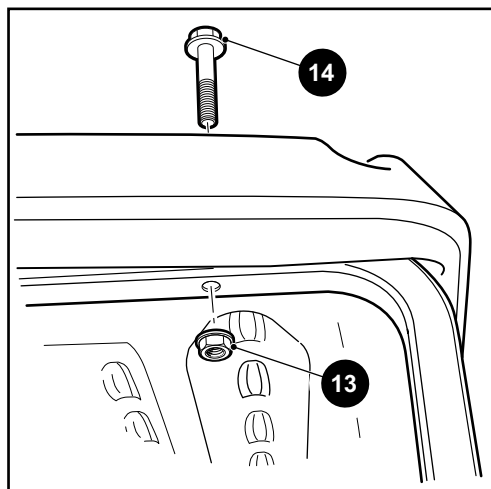
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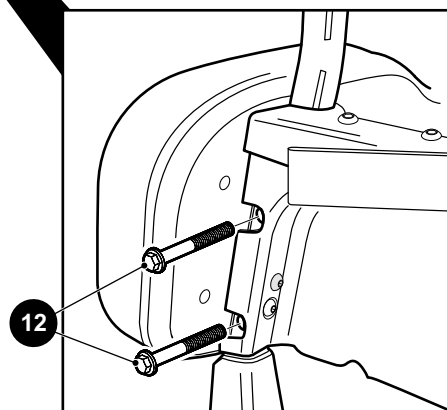
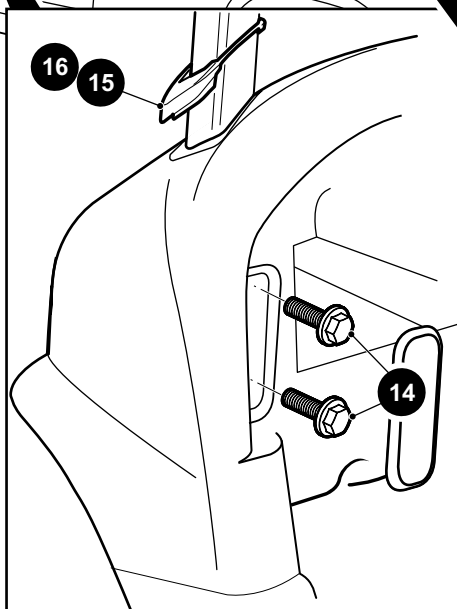
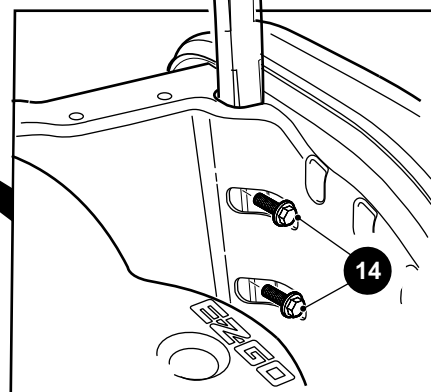
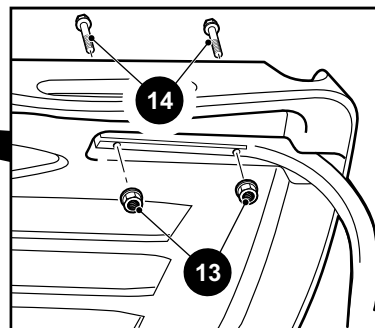
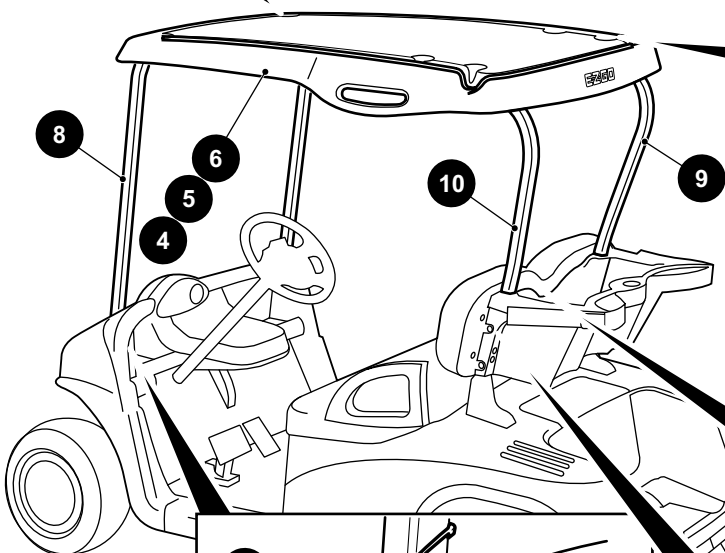
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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
1	10005045		Towbar Front Assembly (Includes Items 2 - 16).....	1
2	10005044		Front Pivot Bar.....	1
3	75307G01		Bearing	1
4	635464		Pivot Bolt	1
5	75309G01		Thrust Bearing 1.75" O.D. x 1" I.D.....	1
6	75342G01		Flat Washer, 1.75" O.D. x .78" I.D.	1
7	00518G8		Castle Nut, 3/4" - 16	1
8	10387G1		Cotter Pin, .125" x 1.50"	1
9	601709		Lock Nut, M16 - 2	1
10	617787		Flanged Lock Nut, M12 - 1.75	2
11	10008952		Tie-rod Assembly (Includes Items 12 - 16).....	1
12	10008951		Tie-rod	1
13	643610		Tie Rod End, LH.....	1
14	624962		Hex Nut, M12 - 1.75	1
15	615414		Hex Nut, M12 - 1.75	1
16	614436		Tie Rod End	1

FOR FLEET & FREEDOM ONLY



- 1 Sun Top Kit, Stone Beige includes items 4, 19
- 2 Sun Top Kit, Oyster includes items 5, 19
- 3 Sun Top Kit, Black includes items 6 - 16
- 7 Sun Top Strut Kit includes items 8 - 16
- 11 Sun Top Hardware Kit includes items 12 - 16
- 19 Sun Top Strut Kit includes items 8 - 10, 20
- 20 Sun Top Hardware Kit includes items 12 - 16



WEATHER PROTECTION

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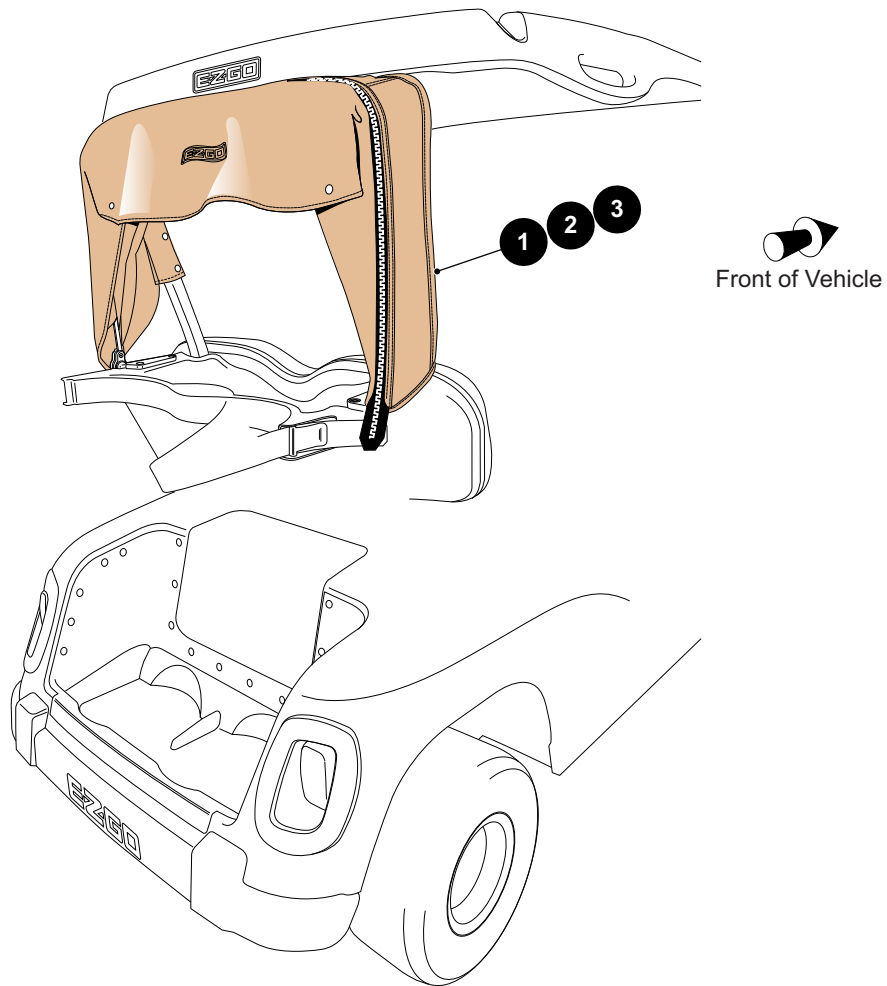
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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
1	610766		Sun Top Kit, Stone Beige (Includes Items 4, 19).....	1
2	610767		Sun Top Kit, Oyster (Includes Items 5, 19).....	1
3	613233		Sun Top Kit, Black (Includes Items 6 - 16)	1
4	608198		Sun Top	1
5	608015		Sun Top	1
6	613227		Sun Top	1
7	608677		Sun Top Strut Kit (Includes Items 8 - 16)	1
8	603203		Front Strut	1
9	614310		Rear Strut (Passenger Side)	1
10	614309		Rear Strut (Driver Side).....	1
11	607013		Sun Top Hardware Kit (Includes Items 12 - 16)	1
12	602415		Flanged Hex Head Bolt, M10 - 1.5 X 80mm Lg	4
13	600525		Flanged Lock Nut, M10 - 1.5	10
14	603800		Flanged Hex Head Bolt, M10 - 1.5 X 50mm Lg	10
15	602770		Grommet (Driver Side)	1
16	602992		Grommet (Passenger Side).....	1
17				
18				
19	620880		Sun Top Strut Kit (Includes Items 8 - 10, 20).....	1
20	610763		Sun Top Hardware Kit (Includes Items 12 - 16)	1
21				
22	664522G08		GPS Mounting System (Not Illustrated)	1

FOR FLEET & FREEDOM ONLY



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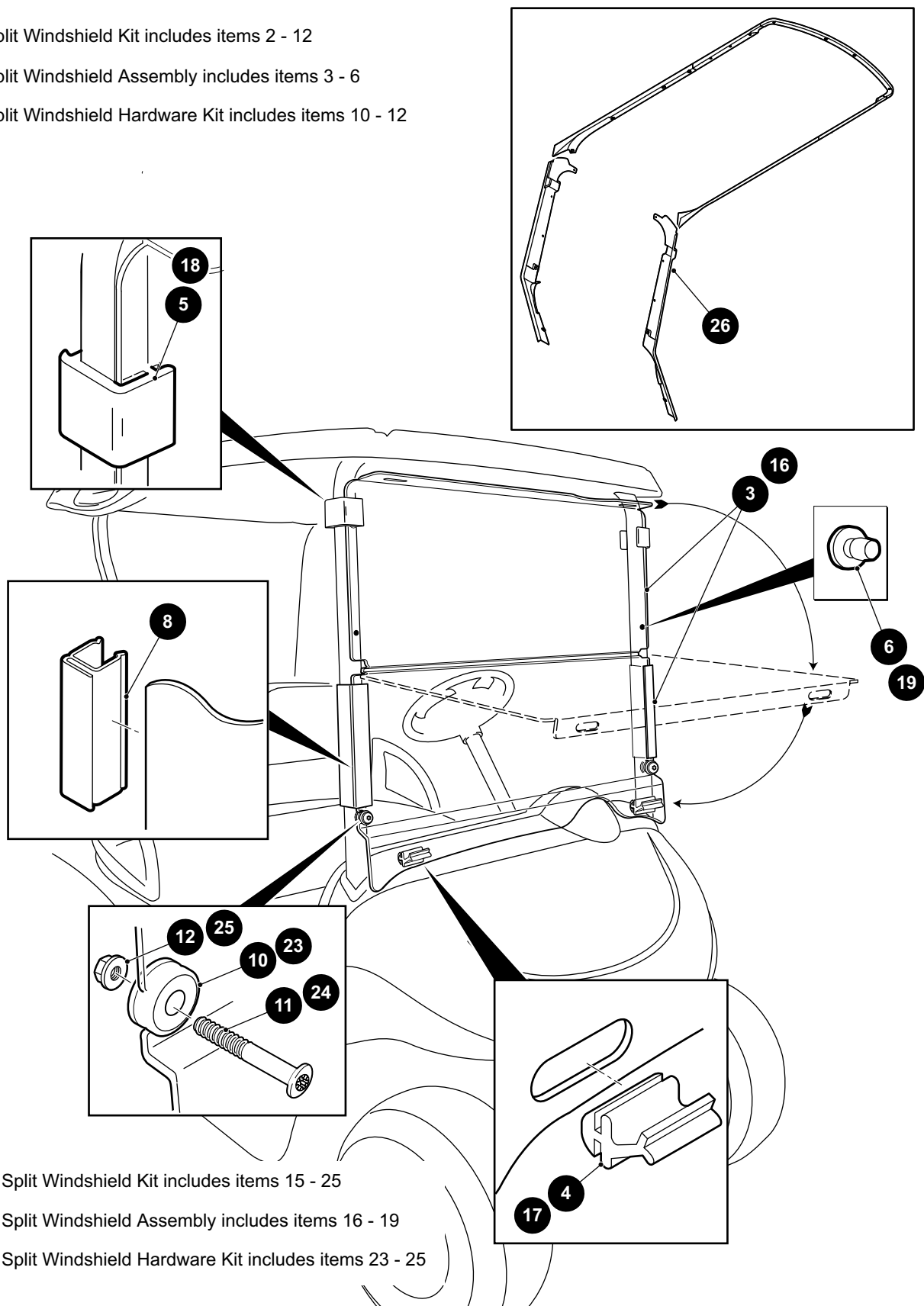
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WEATHER PROTECTION

- 1 Split Windshield Kit includes items 2 - 12
- 2 Split Windshield Assembly includes items 3 - 6
- 9 Split Windshield Hardware Kit includes items 10 - 12



WEATHER PROTECTION

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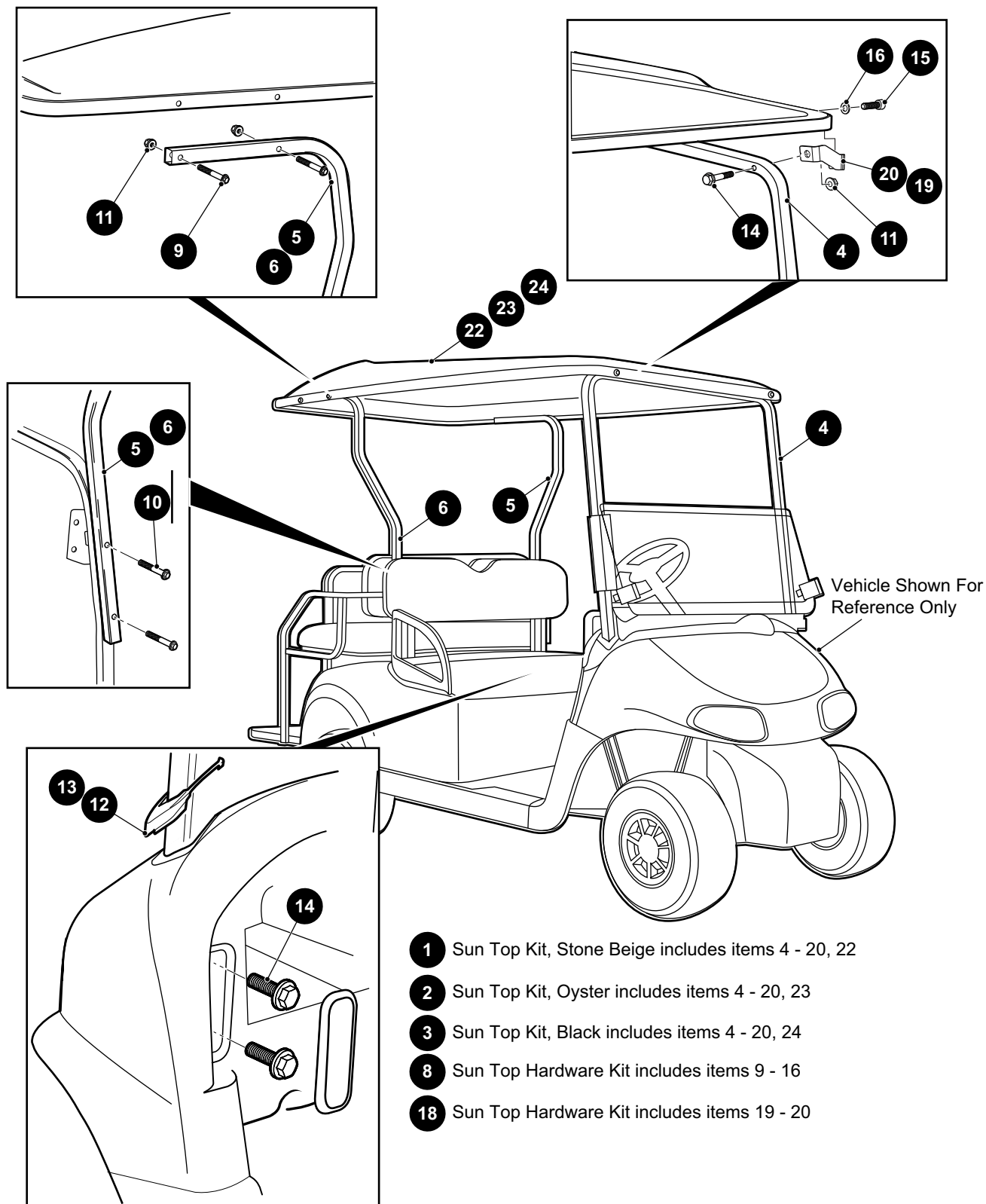
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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
1	10009762		Split Windshield Kit (Includes Items 2 - 12).....	1
2	606623		Split Windshield Assembly (Includes Items 3 - 6).....	1
3	603738		Split Windshield.....	1
4	603201		Lower Windshield Latch.....	2
5	603198		Upper Windshield Latch.....	2
6	604115		Isolator	2
7				
8	10009146		Windshield Attachment Sash, 9".....	2
9	668122		Split Windshield Hardware Kit (Includes Items 10 - 12)	1
10	604116		Grommet	2
11	600527		Button Head Torx Bolt, M10 - 1.5 X 60mm Lg.....	2
12	600525		Flanged Lock Nut, M10 - 1.5.....	2
13	608767		Split Windshield Kit (Not Illustrated).....	1
			For Shuttle 2+2, Items 14 - 27 (For Vehicles Manufactured After January 01, 2023)	
14	10027543		Split Windshield Kit (Includes Items 15 - 25).....	1
15	10027542		Split Windshield Assembly (Includes Items 16 - 19).....	1
16	10027541		Split Windshield.....	1
17	603201		Lower Windshield Latch.....	2
18	603198		Upper Windshield Latch.....	2
19	604115		Isolator	2
20				
21				
22	10014765		Split Windshield Hardware Kit (Includes Items 23 - 25)	1
23	604116		Grommet	2
24	600527		Button Head Torx Bolt, M10 - 1.5 x 60mm Lg	2
25	600525		Flanged Lock Nut, M10 - 1.5.....	2
26	10013391G0101		Canopy Enclosure.....	1
27	10031620		Split Wind Shield Kit (Tinted) (Not Illustrated).....	1
28	601379		Rear View Mirror Kit (Not Illustrated)	1

WEATHER PROTECTION

FOR SHUTTLE 2+2 ONLY



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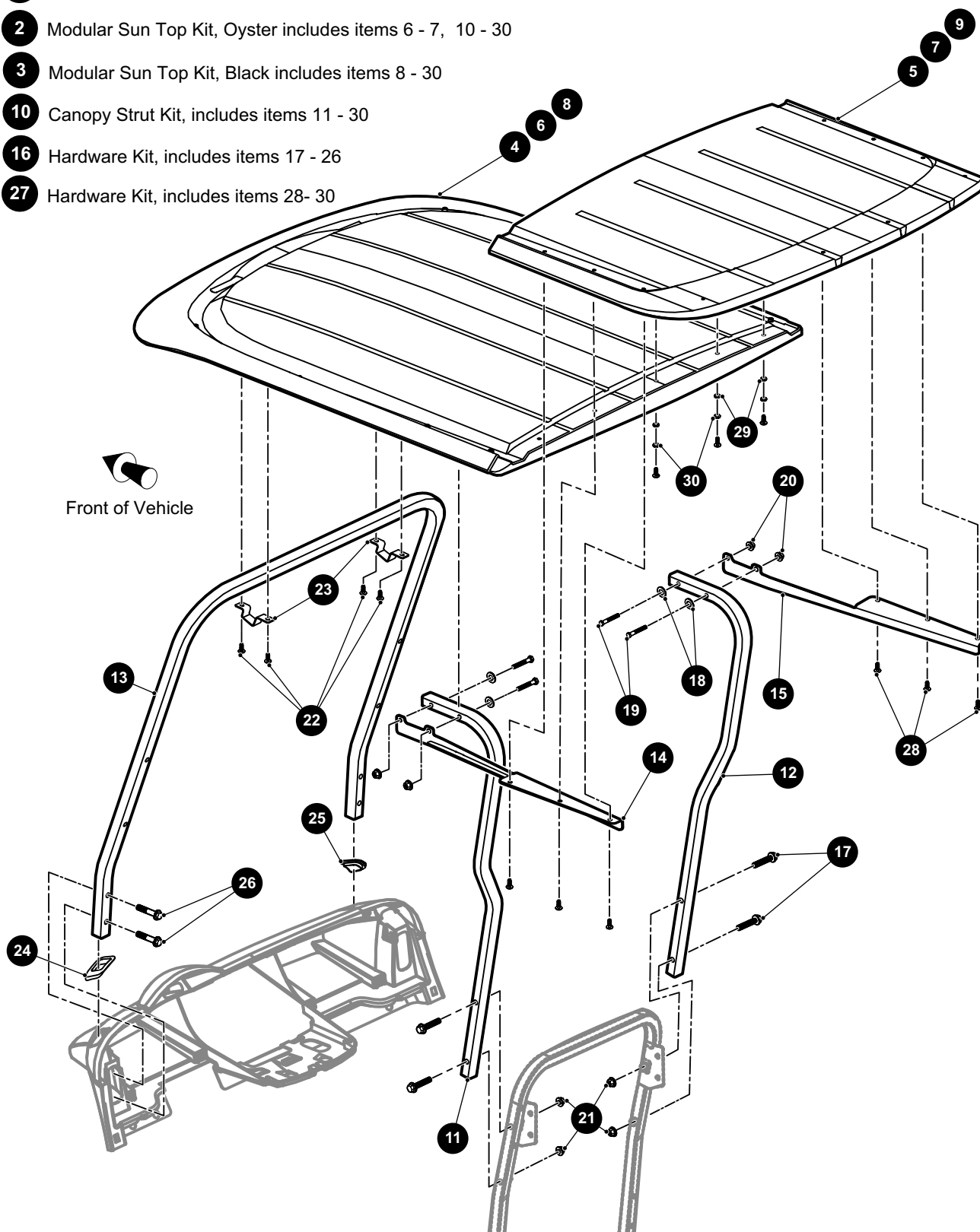
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ITEM	PART NO.	1 2 3 4 5 DESCRIPTION	QTY.
For Vehicles Manufactured Before January 01, 2023			
1	610461	Sun Top Kit, Stone Beige (Includes Items 4 - 20, 22)	1
2	610462	Sun Top Kit, Oyster (Includes Items 4 -20, 23)	1
3	10006741	Sun Top Kit, Black (Includes Items 4 -20, 24)	1
4	603203	Front Strut Tube.....	1
5	604423	Rear Strut (Driver Side)	1
6	604424	Rear Strut (Passenger Side)	1
7			
8	610468	Sun Top Hardware Kit (Includes Items 9 - 16)	1
9	601414	Flanged Hex Head Bolt, M10 - 1.5 x 65mm Lg	4
10	602415	Flanged Hex Head Bolt, M10 - 1.5 x 80mm Lg	4
11	600525	Flanged Lock Nut, M10 - 1.5	8
12	602770	Strut Grommet (Driver Side)	1
13	602992	Strut Grommet (Passenger Side).....	1
14	603800	Flanged Hex Head Bolt, M10 - 1.5 x 50mm Lg	6
15	608653	Socket Head Bolt, M10 - 1.5 x 35mm Lg	2
16	00560G1	Flat Washer, 3/8"	2
17			
18	610472	Sun Top Hardware Kit (Includes Items 19 - 20)	1
19	610424	Bracket (Driver Side).....	1
20	610425	Bracket (Passenger Side)	1
21			
22	610434	Sun Top, Stone Beige	1
23	610433	Sun Top, Oyster	1
24	606937	Sun Top, Black.....	1

FOR SHUTTLE 2+2 ONLY

- 1** Modular Sun Top Kit, Stone Beige includes items 4 - 5, 10 - 30
- 2** Modular Sun Top Kit, Oyster includes items 6 - 7, 10 - 30
- 3** Modular Sun Top Kit, Black includes items 8 - 30
- 10** Canopy Strut Kit, includes items 11 - 30
- 16** Hardware Kit, includes items 17 - 26
- 27** Hardware Kit, includes items 28- 30



WEATHER PROTECTION

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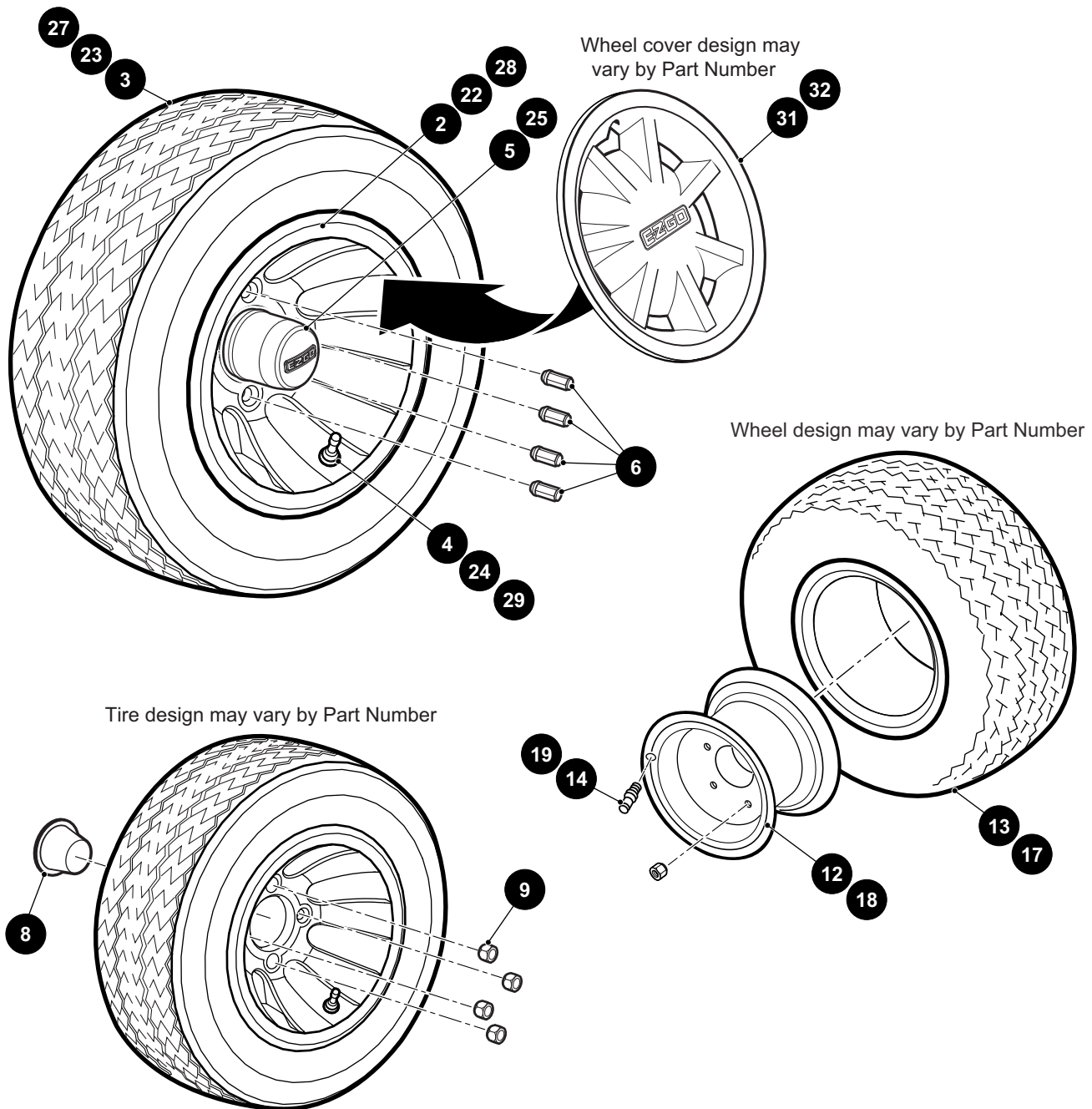
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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
For Vehicles Manufactured After January 01, 2023				
1	10027340G0102		Modular Sun Top Kit, Stone Beige (Includes Items 4 - 5, 10 - 30)	1
2	10027340G0104		Modular Sun Top Kit, Oyster (Includes Items 6 - 7, 10 - 30)	1
3	10027340G0101		Modular Sun Top Kit, Black (Includes Items 8 - 30)	1
4	10024266G02		Short Canopy, Stone Beige	1
5	10025560G02		Long Canopy Extension, Stone Beige	1
6	10024266G04		Short Canopy, Oyster	1
7	10025560G04		Long Canopy Extension, Oyster	1
8	10024266G01		Short Canopy, Black	1
9	10025560G01		Long Canopy Extension, Black	1
10	10029706		Canopy Strut Kit (Includes Items 11 - 30)	1
11	10027220G01		Rear Strut (Driver Side)	1
12	10027220G02		Rear Strut (Passenger Side)	1
13	10029062		Front Square Strut	1
14	10025955G01		Canopy Bracket (Driver Side)	1
15	10025955G02		Canopy Bracket (Passenger Side)	1
16	10030090		Hardware Strut Kit (Includes Items 17 - 26)	1
17	602415		Hex Head Bolt, M10 - 1.5 x 80mm Lg	4
18	634808		Flat Washer, 5/16"	4
19	616672		Hex Head Bolt, M8 - 1.25 x 60mm Lg	4
20	645956		Flanged Hex Nut, M8 - 1.25	4
21	600525		Flanged Lock Nut, M10 - 1.5	4
22	10033018		Plastite Screw, M6 x 2.14 x 20 mm Lg	4
23	10033573		Canopy Bracket, Front	2
24	602770		Strut Grommet (Driver Side)	1
25	602992		Strut Grommet (Passenger Side)	1
26	603800		Flanged Hex Head Bolt, M10 - 1.5 x 50mm Lg	4
27	10030155		Hardware Canopy Kit (Includes Items 28 - 30)	1
28	10033018		Plastite Screw, M6 x 2.14 x 20 mm Lg	11
29	608747		Flat Washer, M6 X 1.5	5
30	10000646		Rubber Flat Washer, M6 X 1.5	5

WHEELS AND TIRES

- 1** Wheel and Tire Assembly (Machine Alloy) includes items 2 - 5
- 11** Wheel and Tire Assembly (Hole-N-One) includes items 12 - 14
- 16** Wheel and Tire Assembly, (Kenda) includes items 17 - 19
- 21** Wheel and Tire Assembly, (Paramount Radial) includes items 22 - 25
- 26** Wheel and Tire Assembly, (Kenda) includes items 27 - 29



WHEELS AND TIRES

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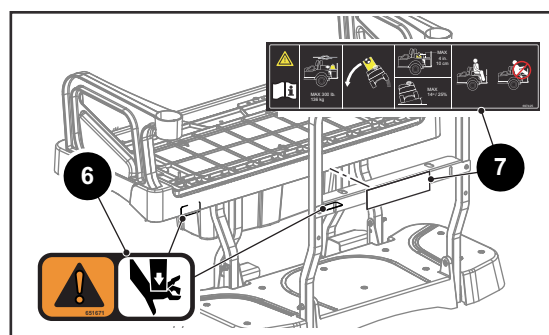
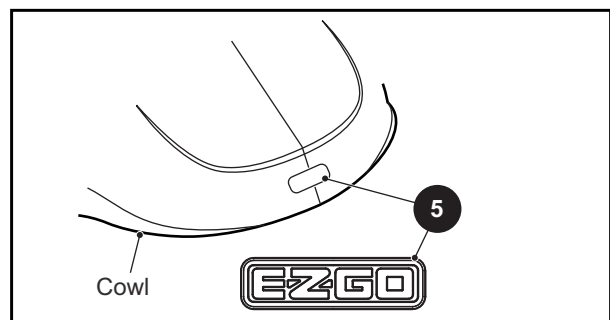
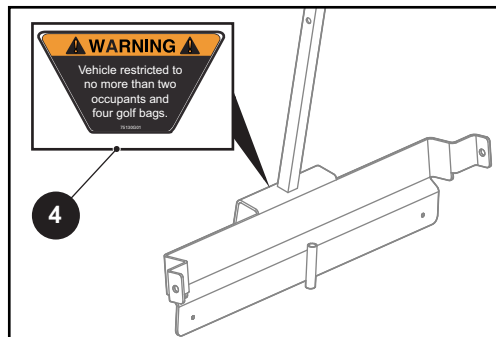
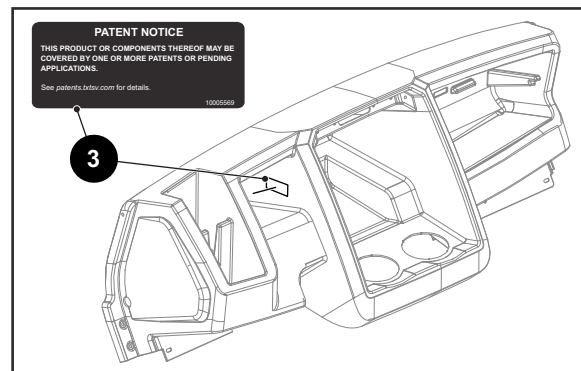
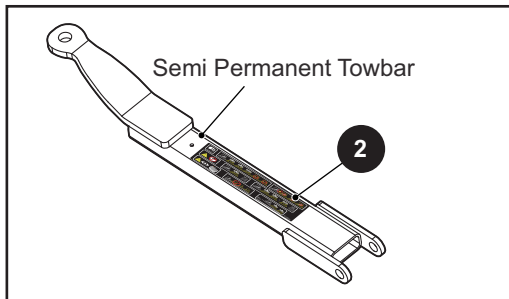
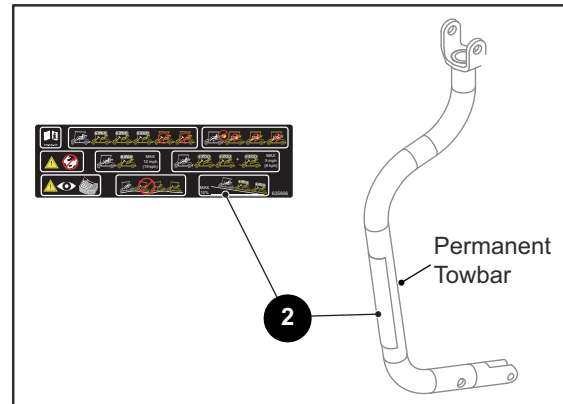
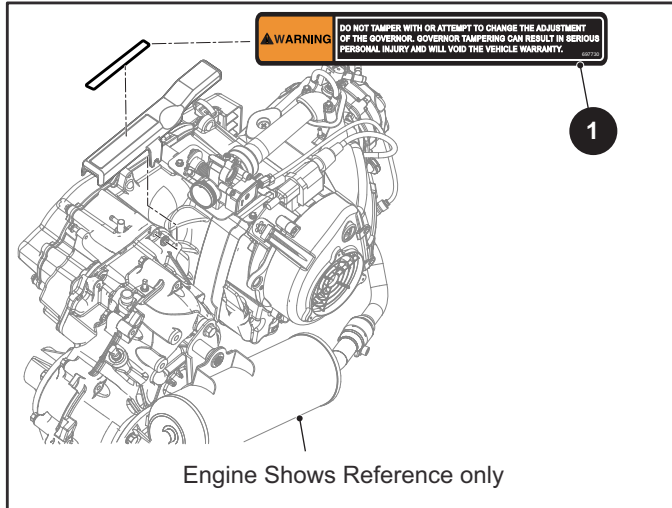
When ordering parts, please specify the model and serial number of the product.

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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
1	647042		Wheel and Tire Assembly (Machine Alloy) (Includes Items 2 - 5)	4
2	*		Wheel, 10"	1
3	647044		Tire (Kenda), 205/50 - 10"	1
4	604915		Valve Stem (Chrome)	1
5	652122		Wheel Cap (Chrome).....	1
6	605310		Lug Nut (Chrome)	16
7				
8	74175G01		Dust Cap	2
9	14723G1		Lug Nut, 1/2" - 20	16
10				
11	612772		Wheel and Tire Assembly (Hole-N-One) (Includes Items 12 - 14)	4
12	*		Wheel, 8"	1
13	612771		Tire, 8"	1
14	11657G2		Valve Stem	1
15				
16	652255		Wheel and Tire Assembly (Kenda) (Includes Items 17 - 19)	2
17	652989		Tire, 18" x 8.5" - 8"	1
18	*		Wheel, 8" x 7"	1
19	643948		Valve Stem	1
20				
21	10013368		Wheel and Tire Assembly (Paramount Radial) (Includes Items 22 - 25).....	4
22	690528		Wheel, Rouge with Mach Face, Black, 12" x 7"	1
23	699870		Tire, Paramount, 205/40 R12	1
24	604915		Valve Stem (Chrome)	1
25	685275		Wheel Cap (SS), Black.....	1
26	652394		Wheel and Tire Assembly (Kenda) (Includes Items 27 - 29)	2
27	614438		Tire.....	1
28	*		Wheel, 8" x 7"	1
29	643948		Valve Stem	1
31	665149		Wheel Cover (Metallic Gold)	1
32	665144		Wheel Cover (Metallic Silver).....	1

DECALS AND LABELS



DECALS AND LABELS

THE USE OF NON U.L. PARTS WILL VOID ANY U.L. LISTING.

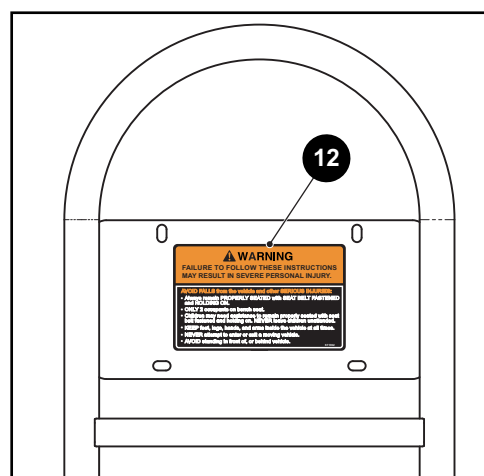
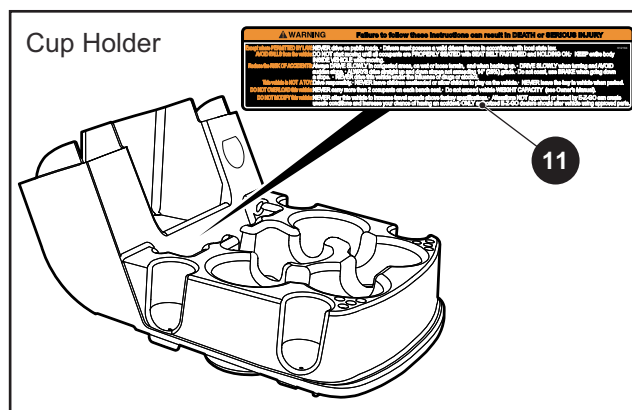
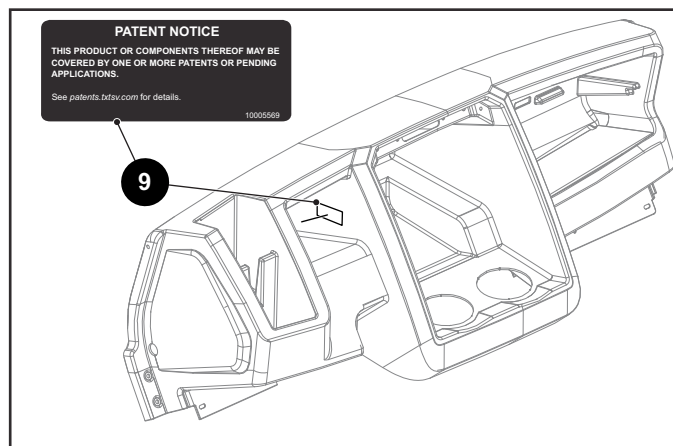
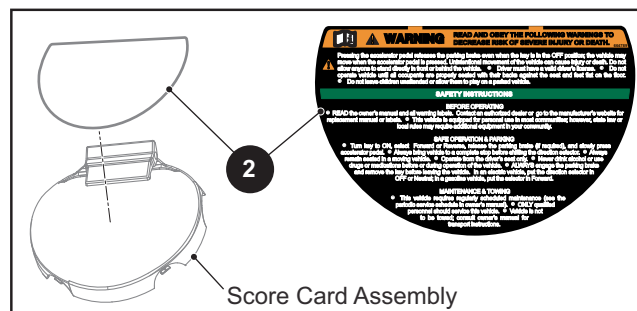
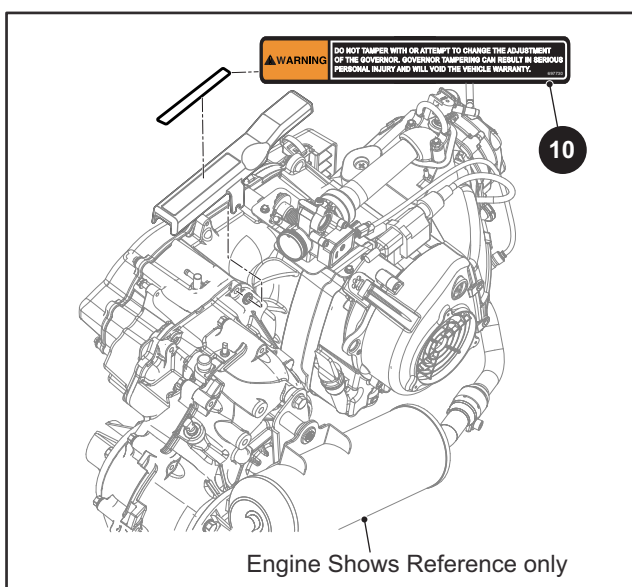
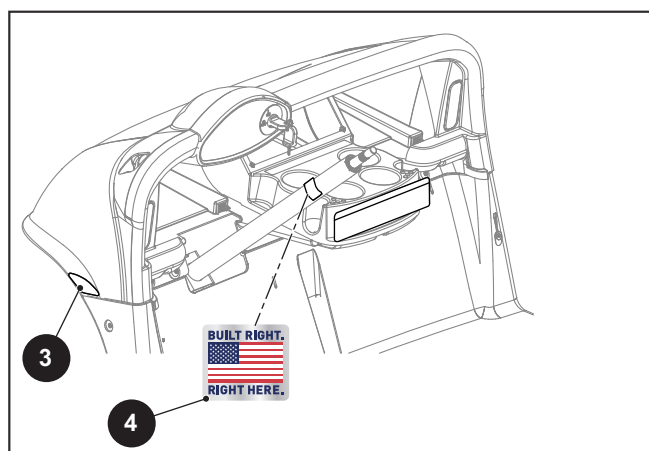
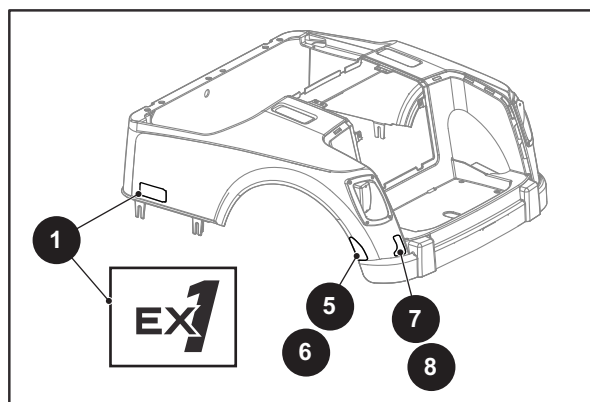
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DECALS AND LABELS



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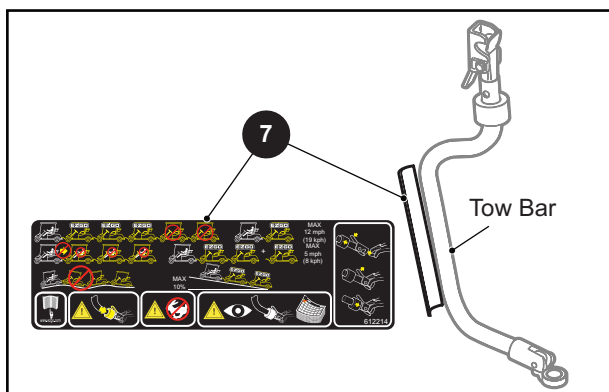
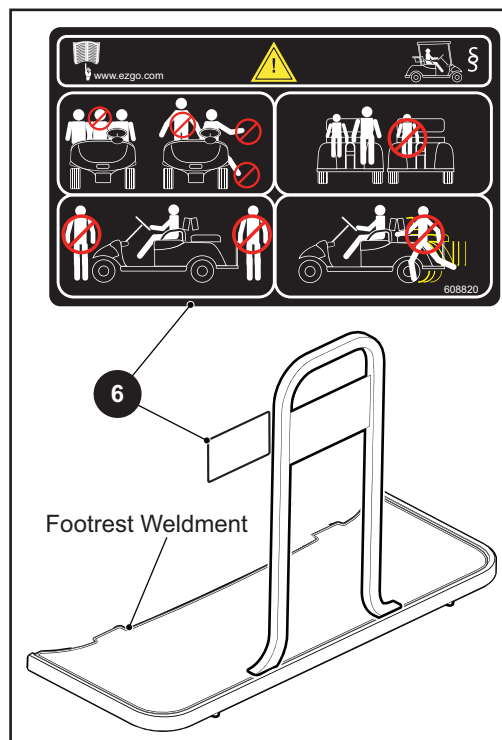
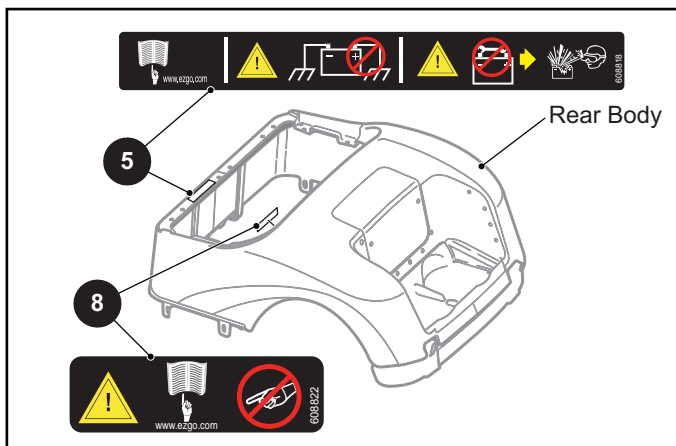
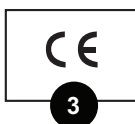
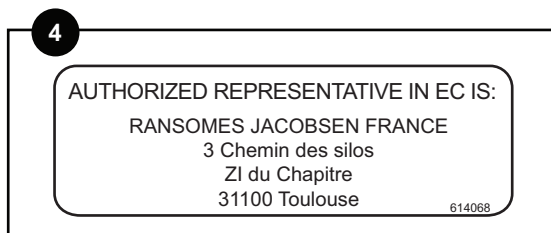
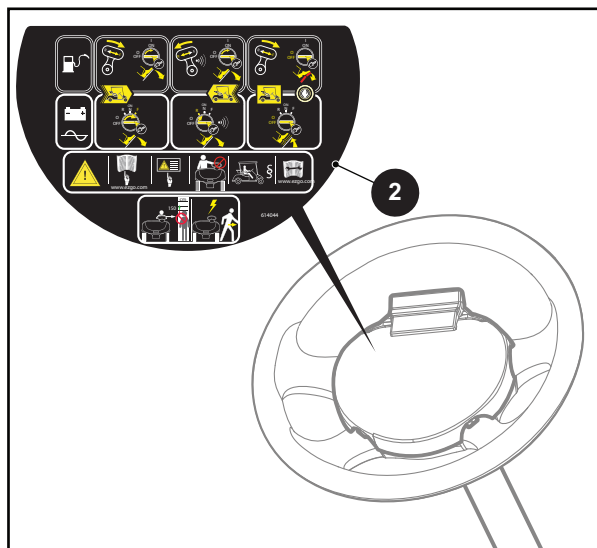
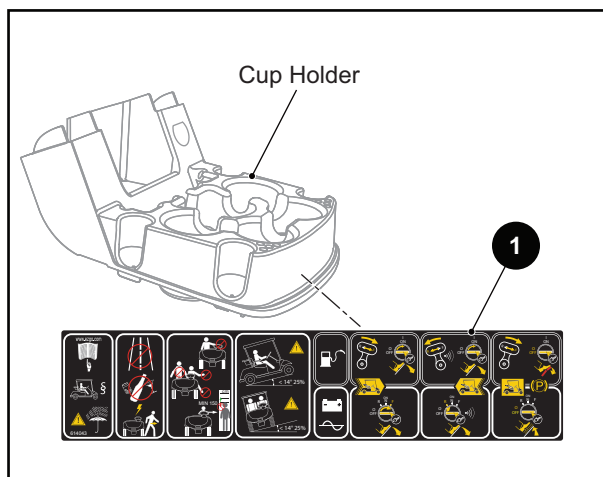
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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
1	10007729		EX1 Branding Decal.....	2
2	664789		Steering Wheel Label (For Freedom & Shuttle 2+2).....	1
3	608991		Yellow Reflector (For Freedom & Shuttle 2+2).....	2
4	685698		MADE IN USA Decal (For Freedom & Shuttle 2+2).....	1
5	608993		Side Reflector (Red) (Driver Side) (For Freedom & Shuttle 2+2)	1
6	608996		Side Reflector (Red) (Passenger Side) (For Freedom & Shuttle 2+2).....	1
7	625246		Rear Reflex Reflector (Red) (Passenger Side) (For Freedom & Shuttle 2+2) .	1
8	625244		Rear Reflex Reflector (Red) (Driver Side) (For Freedom & Shuttle 2+2).....	1
9	10005569		Patent Label	1
10	697730		Governor Warning Label	1
11	612194		Cup Holder Label (For Shuttle 2+2)	1
12	611362		Rear Facing Seat Label (For Shuttle 2+2)	1

FOR CE VEHICLES



DECALS AND LABELS

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ITEM	PART NO.	1	2	3	4	5	DESCRIPTION	QTY.
1	614043						Instrument Panel Warning Label	1
2	614044						Steering Wheel Label.....	1
3	601783						CE Decal	1
4	*						Authorized Represenative Decal.....	1
5	608818						Negative Ground Decal, CE.....	1
6	608820						Shuttle 2+2 Label	1
7	612214						Towbar Decal	1
8	608822						Governor Decal	1

Notes:

This image shows a full page of blank graph paper. The grid consists of thin, light gray horizontal and vertical lines that intersect to form small squares across the entire surface. There are no margins, text, or other markings on the paper.



TEXTRON SPECIALIZED VEHICLES, INC.

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CONTACT INFORMATION

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Phone: 1-800-774-3946, FAX: 1-800-448-8124

Service Parts Phone:

1-888-GET-E-Z-GO (1-888-438-3946), FAX: 1-800-752-6175

International:

Phone: 001-706-798-4311, FAX: 001-706-771-4609

Service Manuals are available for purchase from a local Distributor, an authorized Branch, Genuine E-Z-GO Parts & Accessories Department or at www.shopezgo.com.

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